

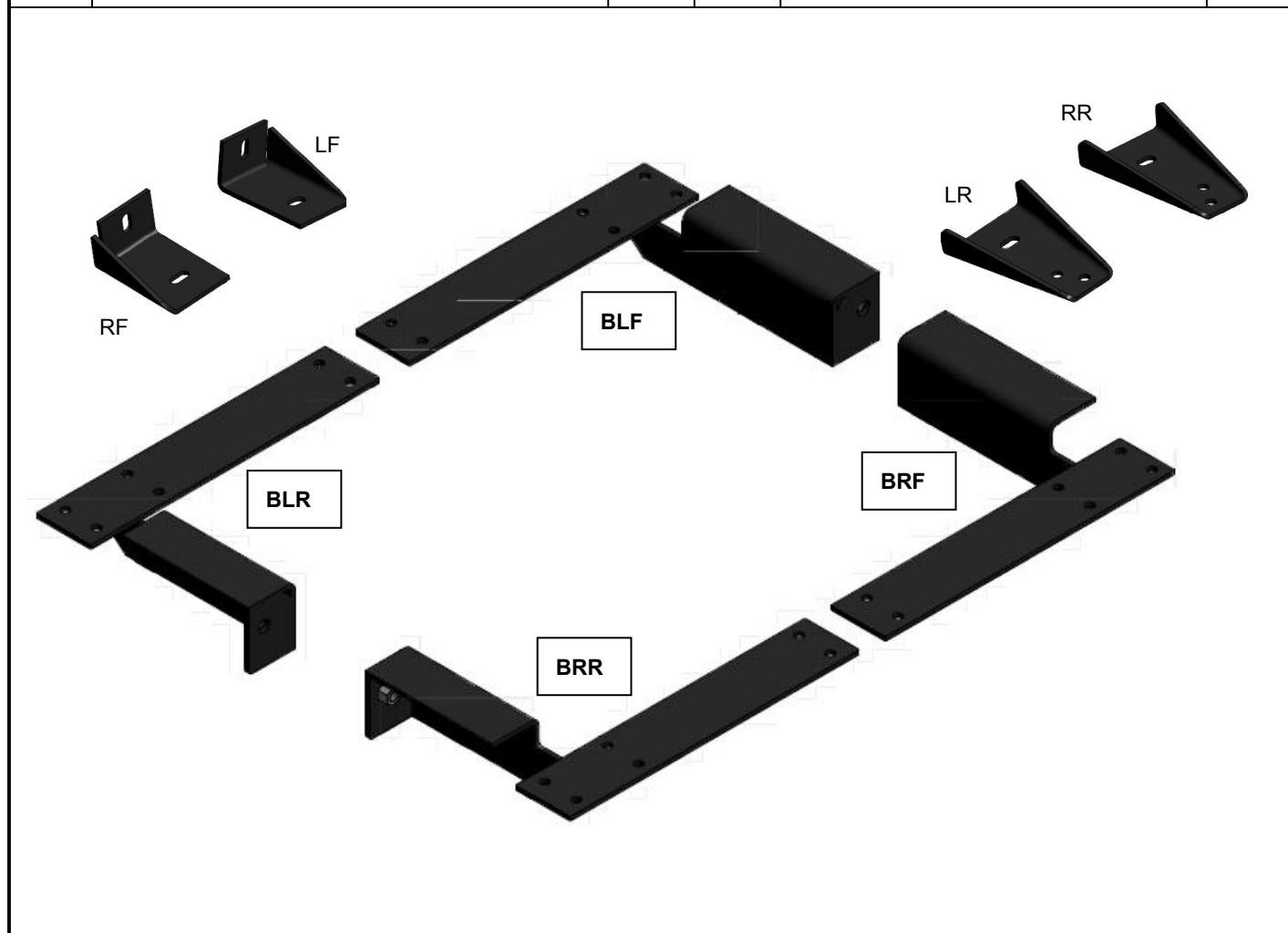
Installation Instruction

Part#: IB03DJF9A

REV: 20150120

Application: For 92-99 Chevy Suburban (Excl 3/4 Ton 4Wd)

Item	Description	QTY	Item	Description	QTY
1	Driver/Left Sidebar	1	10	Passenger Rear Mounting Bracket (RR)	1
2	Passenger/Right Sidebar	1	11	M12x1.75x120 Hex Bolt	2
3	Driver Front Side Bar Bracket (BLF)	1	12	M12 Flat Washer	6
4	Driver Rear Side Bar Bracket (BLR)	1	13	M12 Lock Washer	6
5	Passenger Front Side Bar Bracket (BRF)	1	14	M12x1.75x50 Hex Bolt	4
6	Passenger Rear Side Bar Bracket (BRR)	1	15	M16 Flat Washer	2
7	Driver Front Mounting Bracket (LF)	1	16	M8x1.25x30 Hex Bolt	24
8	Driver Rear Mounting Bracket (LR)	1	17	M8 Flat Washer	24
9	Passenger Front Mounting Bracket (RF)	1	18	M8 Lock Washer	24



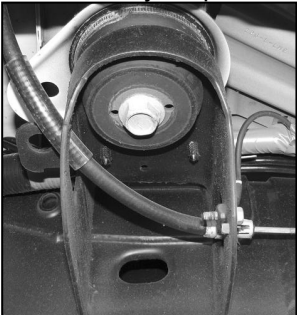
The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

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Step	Installation Instruction
<p><u>IMPORTANT ALERT:</u> GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.</p> <p>We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.</p> <p><u>PROCEDURE:</u></p> <p><u>CRITICAL INFORMATION:</u> If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.</p>	
	
<p>REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.</p>	
1	Install the Bar Brackets on the Drive sidebar & Passenger sidebar, as shown Figure A .
2	Start from the Driver front side, remove the front cab mount bolt located under the cab. Hang the driver front mounting bracket with the factory hex bolt, as shown in Fig 2. Do not fully tighten the fasteners at this time.
3	Remove the rear spring hanger nut. “CAUTION” does not remove the rear spring hanger bolt; doing so could result in injury or damage to the vehicle”. Place the M16 flat washer over the spring hanger bolt and position the driver rear mounting bracket over the rear spring hanger bolt. Secure the support bracket and spacer to the spring hanger with the factory nut & supplied (1) M12 flat washer, (1) M12 Lock Washer, as shown in fig #3. Do not fully tighten the nut at this time.
4	Connect the driver sidebar assembly to the driver side front and rear mounting brackets which were installed on vehicle on step 2 & 3.
5	Level the sidebar, and fully tighten all the fasteners.
6	Repeat the step 2-5 to install the passenger side bar.

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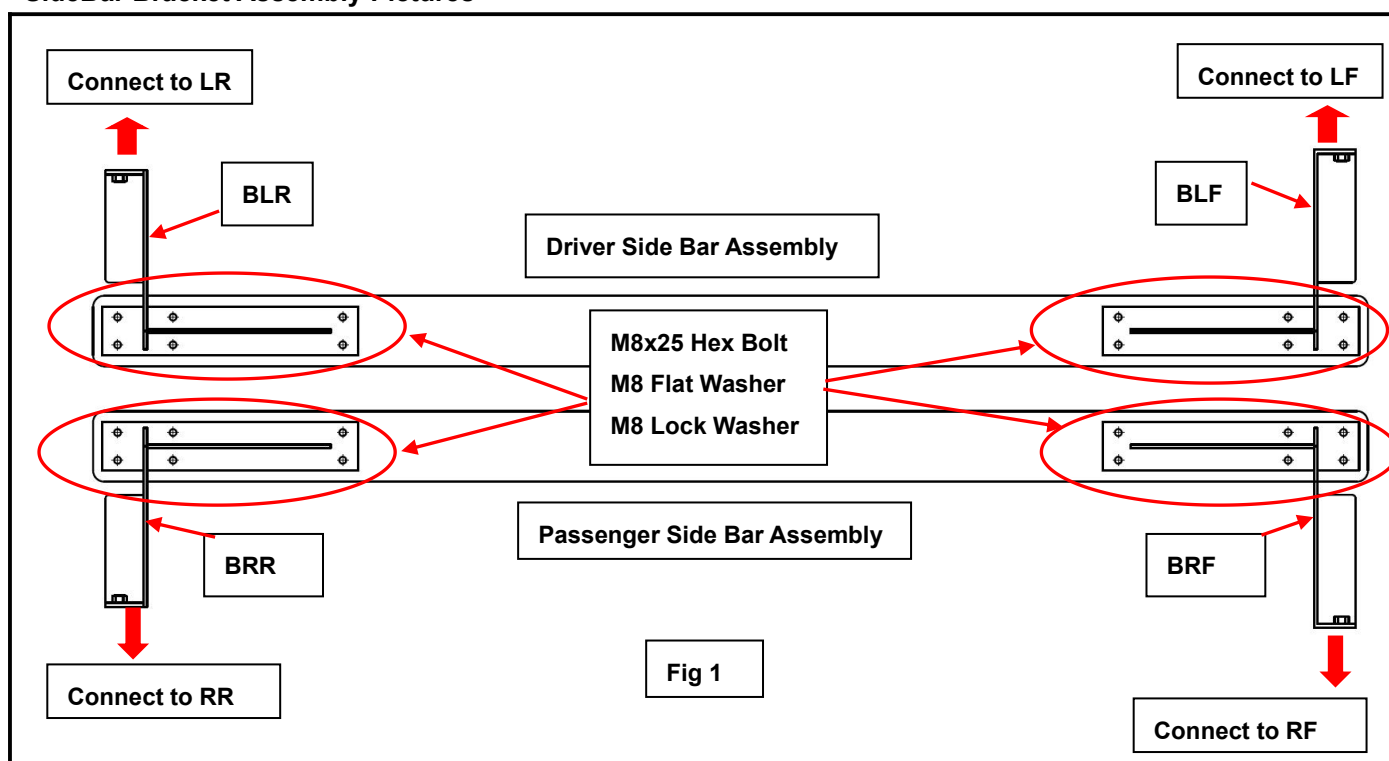
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To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

For Aluminum surface: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For Black Powder coated finishes: Mild soap may be used to clean the Sidebar.

SideBar Bracket Assembly Pictures



Driver Side Installation Pictured

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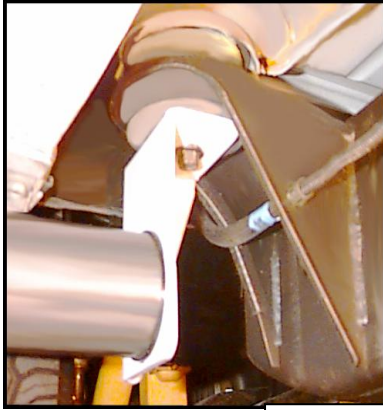


Fig 2



Fig 3

*Pictures are for reference only, actual bars & Brackets may be a little different.

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