

# Installation Instructions for IA20SBC0B

by APS Auto Parts Specialist Inc.

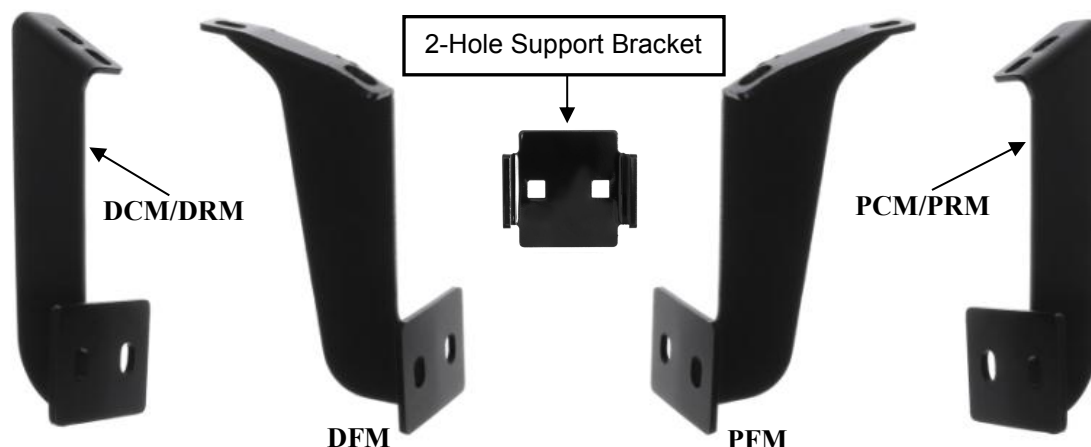
Application: FOR 2010-2013 Toyota 4Runner SR5 /2010-2019 Toyota 4Runner Limited  
Estimated Time: 1 to 2 hours



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

**PARTS LIST:**

Item	QTY	Description	Item	QTY	Description
#1	2	Driver/Passenger Side Bar	#8	12	M8 Flat Washers
#2	1	Driver Front Mounting Bracket (DFM)	#9	12	M8 Lock Washers
#3	1	Passenger Front Mounting Bracket (PFM)	#10	12	M10X1.5-75 Carriage Bolts
#4	2	Driver Center & Rear Mounting Bracket (DCM/DRM)	#11	12	M10 Flat Washers
#5	2	Passenger Center & Rear Mounting Bracket (PCM/PRM)	#12	12	M10 Lock Washers
#6	6	2-Hole Support Bracket	#13	12	M10 Hex Nuts
#7	12	M8X1.25-30 Hex Bolts			



**PROCEDURE:**

- REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. PLEASE NOTE: 200LBS IS THE MAXIMUM RATED LOAD FOR THE iArmor.**
- Start installation on the passenger side of the vehicle, remove the existing (2) factory bolts located by the front tire opening securing the factory rocker panel bracket to the vehicle, **(Figure 1)**. Select (1) Front Mounting Bracket. Hold the Front Bracket over the rocker panel bracket and line up the (2) mounting holes. Secure the brackets to the vehicle using the included longer (2) 8mmx30mm HEX Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figure 2)**. Do not tighten hardware at this time.
- The center and rear brackets are identical. Select (1) Center & Rear Bracket and repeat the procedure as described in **Step 2** to install it in the center mounting location, **(Figure 3)**. **NOTE:** Install (1) mounting bracket at a time. Do not tighten hardware at this time.
- Select the Passenger Side Bar. Slip (2) M10X1.5-75 Carriage Bolts into each 2-Hole Support Brackets, and insert the 2-Hole support bracket into the Driver Side Bar. **(Figure 4)**. Carefully position the Bar onto the (3) Mounting Brackets. **IMPORTANT:** Do not slide the Bar on the Brackets or damage to the finish may result. Attach the Passenger Side Bar to the Mounting Brackets with (2) M10 Hex Nuts, (2) M10 lock washers and (2) M10 flat washers, **(Figure 5)**. Do not tighten hardware.
- Level and adjust the Bar properly and tighten all hardware. **NOTE: Torque all M10 X1.5-75 Carriage Bolts to 22~25 lb-ft. Don't over tighten, or the aluminum square bars will be damaged by the brackets.**
- Repeat Step 2-5 for the other side installation.
- Installation completed!!! **(See Figure 6)**
- Do periodic inspections to the installation to make sure that all hardware is secure and tight. Products have a high quality finish that must be cared for like any other exposed finish on the vehicle. Protect the finish with a non-abrasive automotive wax, (e.g. Pure Carnauba ) on a regular basis. The use of any soap,

polish or wax that contains an abrasive is detrimental, as the compounds scratch the finish and open it to corrosion.

### Passenger Side Installation Pictured

