

#### **STEP 1 – PRIOR TO INSTALLATION**

- A) Husky<sup>®</sup> only approves installing the flares according to these written instructions with the hardware provided. WARNING: Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to using alternative installation methods. hardware, or materials. DO NOT USE: Loctite, SuperGlue, or similar products on the hardware or the flares.
- B) Fit: Verify the fit of the flares to vehicle. (Some filing, sanding, or cutting may be necessary to ensure proper fit).
- C) Painting: (Optional) if paint is desired it must be done prior to installing flares on vehicle. Clean outer surface with a good grade degreaser. DO NOT USE LACQUER THINNER OR ENAMEL REDUCER AS A DEGREASER. Wipe outer surface thoroughly with a tack rag prior to paint. Application of plastic adhesion promoter for ABS plastic as per your paint system manufacturer's recommendations is required. Paint flares using a high quality enamel, or polyurethane automotive paint. If painting edge trim (not recommended), use a flex additive.
- D) Performance: Using larger Tires may increase the area required to turn the vehicle. Some Tire/Rim combinations may require lowering bump stops and or installing steering stops to prevent tire from contacting flare.
- E) Exhaust System: Modifications may be necessary to maintain a minimum 4" clearance between flares and exhaust pipes. (Exhaust gases should not vent directly onto flares)
- F) Metal Protection: All exposed fasteners and bare metal should be treated with rust resistant paint BEFORE installing flares. Spray inner fender wells with undercoating AFTER flare attachments have been completed.
- G) Decals: Flares may interfere with existing decals on vehicle. If you wish, remove decals prior to installation of flares.
- H) Care & Cleaning: Husky fender flares are built to last; any detergent you use to wash your vehicle is sufficient to clean the flare. Do not use any harsh abrasive detergents.

# **Included in Hardware Kit:**

2



SW1-0036. M6-.3 x 20mm Hex Magni Black Screw, 32 pcs

8. 9.



SW1-0052. T-45 Torx Bit, 1 pc



SW1-0058. #10 x 5/8" Phillips SS Truss Screw, 4 pcs



GP1-0025. EX4008 Wiper Style Edge Trim, 388 inches



CL1-0009, Long "U" Clip, Magni 565 4 pcs



SP1-0002. 1/2" x .260" x 1/8" Edge Trim Tool, Nylon Spacer,

20 pcs



5.

MT1-0034. 1" x1.5" x.06" Blk 3M Foam Tab,



11.

ET1-0002.

SW1-0067.

5/16 x 18 x 3/8"

SS Torx Screw,

34 pcs







WA1-0012 NU1-0019 .320 x.700 x.03 5/16-18 Jam Fin. SS Washer, Nylock Nut, (Pocket Style only) (Pocket Style only) (Pocket Style only) 34 pcs 34 pcs

## Toyota Pocket Style<sup>®</sup> / **Extend-A Fender® Flares** Set of 4

Set Part #2803925 #2803926

#### Rev-1 07/14/2022

### TOOLS FOR EASY INSTALLATION:

- Utility Knife •
- #2 Phillips Screwdriver
- Socket Wrench
- 10mm Socket
- Soft Wiping Cloth
- Grease pencil

PLEASE READ: Dirt and debris can become lodged between the fender flares and the vehicle's fenders, causing scratching and paint wear from vibration. Husky Liners is not responsible for any damage, and the installation of our fender flares is done with the buyer's understanding that this scratching and paint wear may occur.

#### LIMITED LIFETIME WARRANTY AGAINST ANY MANUFACTURING DEFECTS

To claim a warranty, you must provide Proof of Purchase.

1 pc 1-800-344-8759



# If your flares already have the edge trim and pocket hardware installed, skip to Front Flare Installation Step 4.

#### **EDGE TRIM INSTALLATION**

A. Peel two to three inches of red vinyl backing away from Edge Trim (GP1-0025) tape. Applying the adhesive side of the edge trim to the inner side of the flare, affix the edge trim to the top edge of the flare (the portion that comes in contact with the vehicle).

B. Press edge trim into place along the top edge of the flare in one-foot increments, pulling red vinyl backing free as you continue to work your way around the top edge of the flare.



# Pocket Hardware Installation Procedures:



Put a Washer (WA1-0012) on each Bolt (SW1-0059).



Put each Bolt/Washer combination through a pocket hole in the flare, Bolt head and Washer on the outside.



Place a Nut (NU1-0019) over the end of each Bolt and tighten, using a 1/2" wrench for the Nut and the supplied Torx Bit (SW1-0052) for the Bolt. Repeat for remaining pockets.

# Front Flare Installation Procedures (Passenger's Side):



Using a 10mm socket, remove nine factory fasteners from wheel well.



Hold flare in position on the wheel well and mark the two top hole locations using a grease pencil. Remove flare and set aside.



Wrap a Foam Tab (MT1-0034) around the wheel well sheet metal, centered over each of the upper two marks made in **Step 5**.



Install a Clip (CL1-0009) over each of the two Tabs (MT1-0034).



Hold the flare firmly in place on the fender. Install flare using nine supplied 20mm hex screws (SW1-0036).

\*SR models will need spacer installed. See Frame 9.



Install two supplied truss screws (SW1-0058) in the remaining two holes. Installation complete.



**\*For SR models only**, use spacer (SP1-0002) in addition to hex screw (SW1-0036).

# **Rear Flare Installation Procedures (Passenger Side):**



Remove five factory fasteners. See details in Frames 12-14.



Remove two screws at rear of wheel well.



Remove two screws at the top of wheel well.



Remove one screw at front of wheel well.



Hold the flare firmly in place on the fender. Install flare using seven supplied 20mm hex screws (SW1-0036). Installation complete.

\*SR models will need spacer installed. See Frame 16.





Using supplied Edge Trim Tool (ET1-0002), seat edge trim against vehicle by hooking curved end under edge trim at one end of flare. Next, slide around outer edge of flare to the other end.



\*For SR models only, use spacer (SP1-0002) in addition to hex screw (SW1-0036).



Using flat end of supplied Edge Trim Tool (ET1-0002), seat edge trim against flare by inserting straight end between edge trim and flare at one end. Next, slide around entire edge to the other end.