

# Raptor Series



**Your satisfaction is important to us, please let us help!**

If you have any questions or concerns during the installation, our support representatives are available to assist you.

Please call: 1-877-769-3765 or Live Chat at [www.raptorseries.com](http://www.raptorseries.com)

If you have damaged or missing parts please contact the company you purchased the product from and notify them of the issue right away.



**CAUTION: Do not install damaged parts!!!**



# Raptor Series

## Easy Return/Easy Exchange

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### **Want to return an item or exchange? Not satisfied with purchase?**

No problem. We strongly believe in service after the sale and we stand behind our products and our service to you, our valued customer. There is no problem we can't solve for you!

Items that have been installed and/or damaged after receipt, are no longer in new and ready-to-sell condition and cannot be refunded, replaced or exchanged unless it has a manufacturer defect or was damaged in shipping. In addition, we cannot accept return on items that are not in the original packaging. Items returned in poor condition or having parts missing will not be credited.

**Please note: Your request for return or replacement must be initiated within 30 days of delivery of your merchandise.**

### **Did your order arrive damaged?**

Please do not install damaged products. Contact the company you purchased your product from as soon as possible and notify them of the damages. They will make arrangements with you to assist with the problem.

### **Did you order the wrong part or receive the wrong item?**

Don't worry. From time to time human error can result in problems with ordering or shipping. Contact the company you purchased your product from as soon as you notice the error. Every company has their own policy on returning parts that have been ordered incorrectly or shipped incorrectly.

In the event that you need to ship your part back to return/exchange, please ship to the warehouse below:

**CYC Returns Warehouse**  
**2415 Cathy Lane**  
**Jasper, IN 47546**



## Raptor Series Warranty

### LIMITED TEN (10) YEAR WARRANTY

#### For Powder Coated Steel Products

CYC Engineering, Inc. guarantees the original purchaser of our products a limited ten (10) year warranty from the date of original purchase against manufacturer defects in materials, workmanship and finish under normal use. The step pads are covered under warranty for 1 year. This warranty does not include damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, product neglect or scratches during the life of the product. This limited ten year warranty applies only to new products and is limited to the repair or replacement of company's products. Warranty does not include costs of removal, installation, labor, inconvenience or consequential damages. Original purchaser must return defective merchandise along with the purchase receipt, to the original place of purchase.

### LIMITED LIFETIME WARRANTY

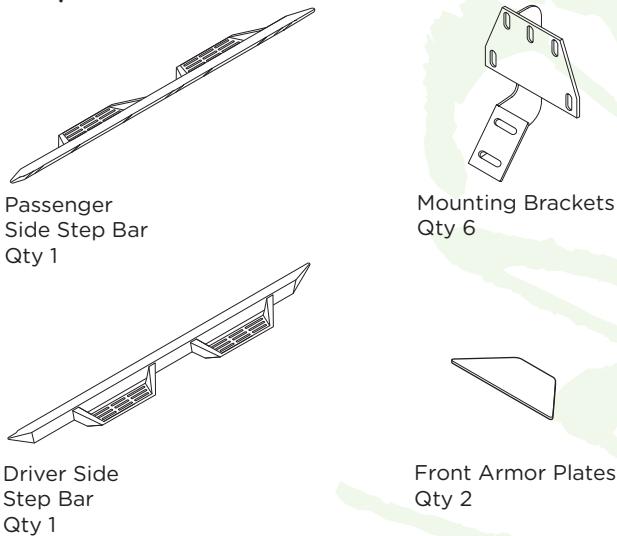
#### For Stainless Steel Products

CYC Engineering, Inc. guarantees the original purchaser of our products a limited lifetime warranty from the date of original purchase against manufacturer defects in materials, workmanship and finish under normal use. The step pads are covered under warranty for 1 year. This warranty does not include damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, product neglect or scratches during the life of the product. This limited lifetime warranty applies only to new products and is limited to the repair or replacement of company's products. Warranty does not include costs of removal, installation, labor, inconvenience or consequential damages. Original purchaser must return defective merchandise along with the purchase receipt, to the original place of purchase.

GTS36DG/GTS37DG

**MAGNUM RT STEPS**

**MAGNUM**  
By *Raptor*  
Series

**Components:****Hardware:**

|  |                                      |  |                                      |
|--|--------------------------------------|--|--------------------------------------|
|  | M8 x 30MM<br>Hex Head Bolts<br>Qty 6 |  | RTSPN175<br>Bolt/Nut Plates<br>Qty 6 |
|  | M8 Hex<br>Head Nuts<br>Qty 24        |  | M8 Plastic<br>Push Nuts<br>Qty 6     |
|  | M8 Flat<br>Washers<br>Qty 30         |  |                                      |
|  | M8 Lock<br>Washers<br>Qty 30         |  |                                      |

**Tools Required:****Torque Specifications:**

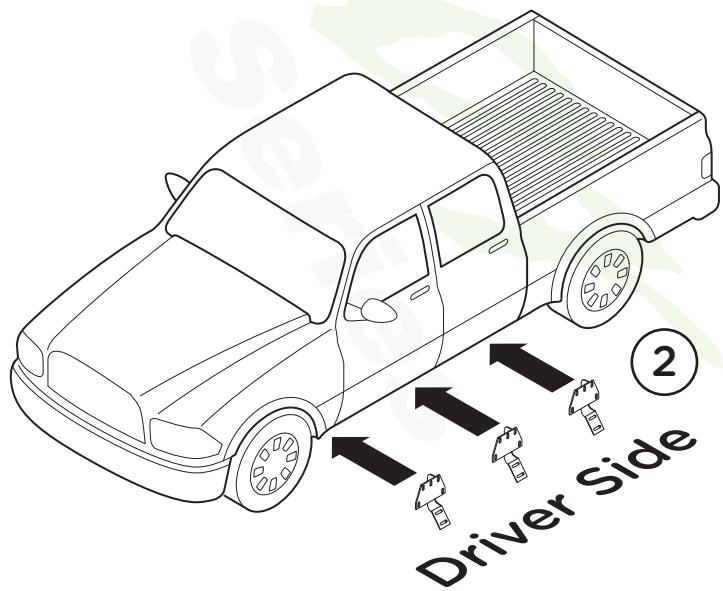
For Rocker Panel Mount Installations

M8 through M12 bolts and nuts are set to 15-20 ft lbs.

**Note: When installing the brackets and bars, all hardware must be left loose until all the items are attached.**

**1.** Remove all contents from the package and check steps for any damage. Also, verify that all components and hardware listed above are included before you begin installation.

**2.** Begin on driver side of vehicle and align the Front, Center and Rear brackets as shown.

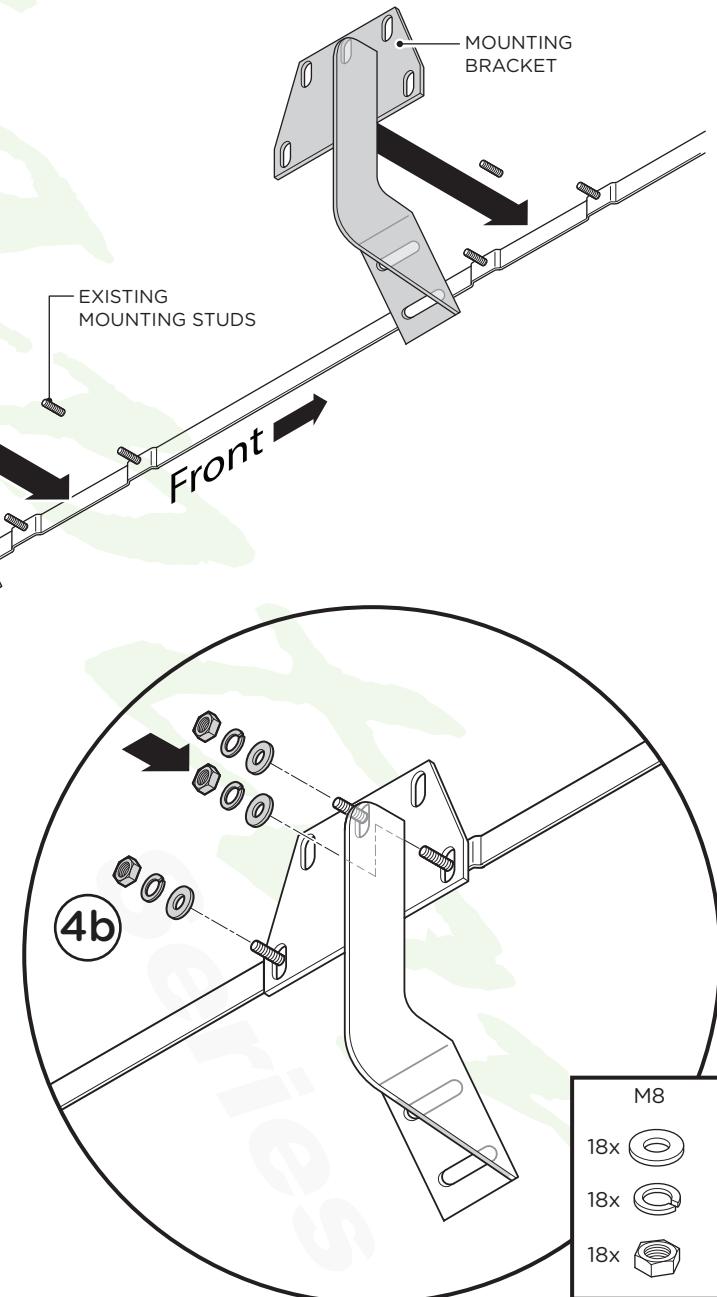
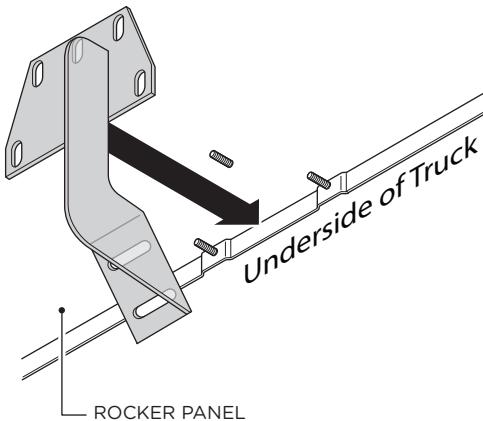


**3.** Existing mounting studs are located on the interior wall of the rocker panel. These mounting studs will be used for the following instruction.

**Note:** Mounting studs may be painted and need to be cleaned with an M8-1.25 die before the M8 Hex Head Nut will properly thread. Do not try to force thread the nut on the stud as this could strip the nut.

**4.** Position each bracket onto the existing mounting studs on the rocker panel (4a). Fasten by using three (3) M8 Flat Washers, three (3) M8 Lock Washers and three (3) M8 Hex Head Nuts per bracket (4b).

**4a**



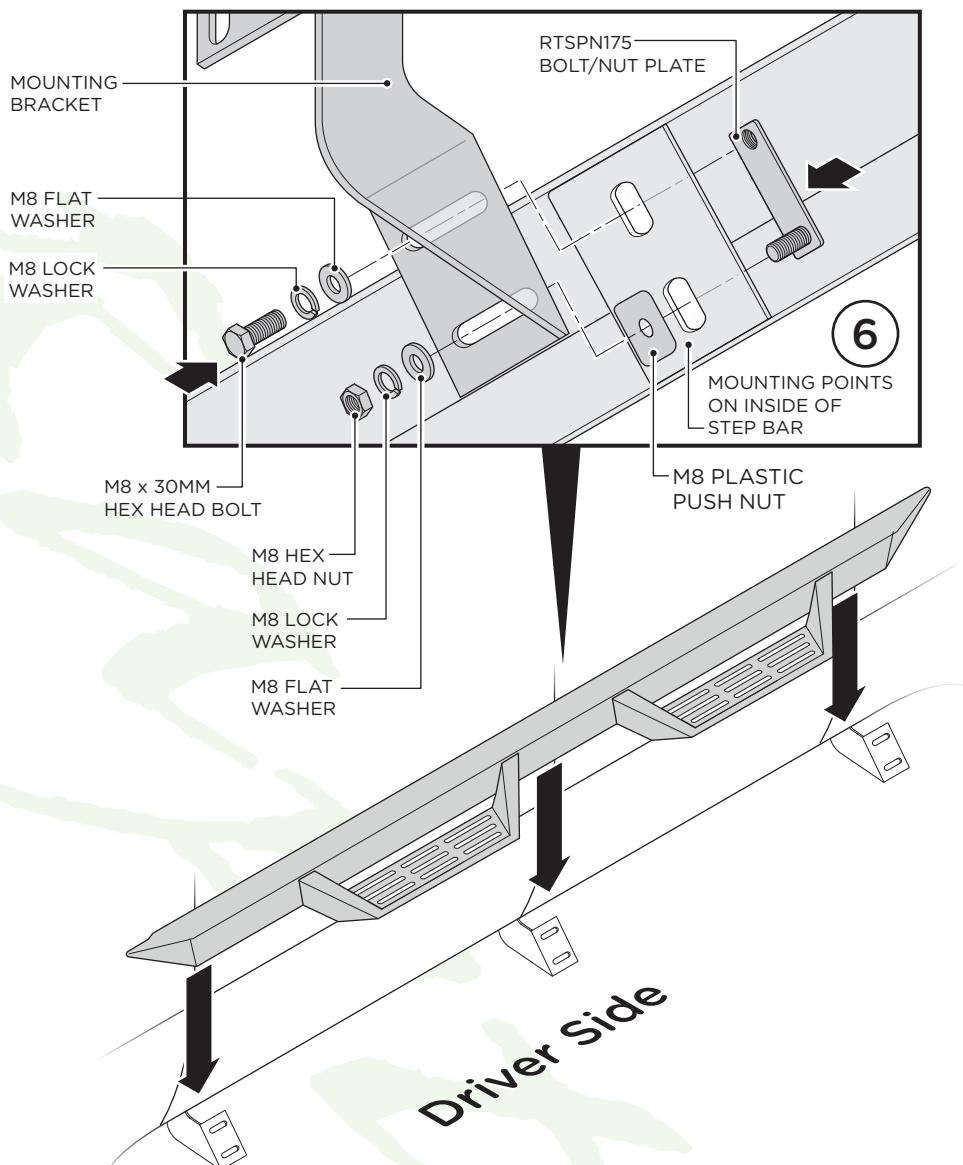
## Installing the Step Bar

**5.** Line up mounting points on the step bar with the mounting holes in each bracket.

**6.** Fasten the step bar to each bracket using one (1) RTSPN175 Bolt/Nut Plate, one (1) Plastic Push Nut, one (1) M8 Hex Head Nut, two (2) M8 Lock Washers, two (2) M8 Flat Washers and one (1) M8 x 30MM Hex Head Bolt. two (2) M8 Hex Head Nuts.

**7.** Adjust the bars front/back and up/down to desired placement. Once you have the step positioned, tighten until the split lock washer is flat between the bolt head and flat washer. Do not over tighten.

**8.** When all hardware is in place, everything must be tightened. See page 1 for torque specifications. Repeat these steps for opposite side installation.



### OPTIONAL:

If you wish to install the Front Armor Plates, begin by thoroughly cleaning the front side of the front step where the Front Armor Plate will attach.

1. Remove adhesive protection from the Front Armor Plate.
2. Carefully line up with the front side of the front step. Be careful not to let the side overhang as they could peel off over time.

Once lined up, firmly press the Front Armor Plate on the step to ensure complete adhesion.

Repeat these steps for opposite side.

