



Installation Instructions

Summit Series Fender Flares

CHEVY COLORADO (23-ON)

FF1051

Important: Please read instructions entirely before installing this product.

Hardware Included	QTY
RUBBER EXTRUSION	24ft
ALCOHOL TOWELETTE	4
THICK C-CLIP (WITH HOLE)	16
THIN C-CLIP	8
BLACK SPACER	6



Ensure that both left- and right-hand front Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares contacts the vehicles surface. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch that may interfere. If there is a body side molding, mark where the molding is to be cut, alternatively the Fender Flare can be cut to go around the molding. Be sure to allow enough room for the extrusion. **No drilling of vehicle is required, this is a non-drill product.**

***PRIOR TO ANY PAINTING & INSTALLATION, PRODUCT SHOULD BE THOROUGHLY INSPECTED FOR ALL COMPONENTS LISTED ABOVE. PRODUCT SHOULD ALSO BE TEST FITTED PRIOR TO ANY PAINTING & INSTALLATION. PLEASE CONTACT EGR IF YOU HAVE ANY FITMENT QUESTIONS AND OR MISSING COMPONENTS.**

PAINTING INSTRUCTIONS – If Fender Flares are being painted; do not install edge extrusion until painting is complete. Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flares; however, some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system that requires baking, do not expose the product to temperatures above 70°C (158°F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.



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FRONT FENDER FLARE INSTALLATION



STEP 1: FRONT FENDER FLARES REQUIRE RUBBER SEAL WITH DOUBLE SIDED TAPES. Using the supplied alcohol wipes, be sure to clean the inside of the Fender Flare where the rubber seal attaches and wipe away any residue with a dry clean cloth. Attach the rubber seal (MISC4718) to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the rubber seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach the rubber seal along the edge of the Fender Flare that contacts the A-class of the vehicle body.



STEP 2: Trim excess rubber seal and discard.



STEP 3: Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install. Turn tires outward for Fender Flare installation.

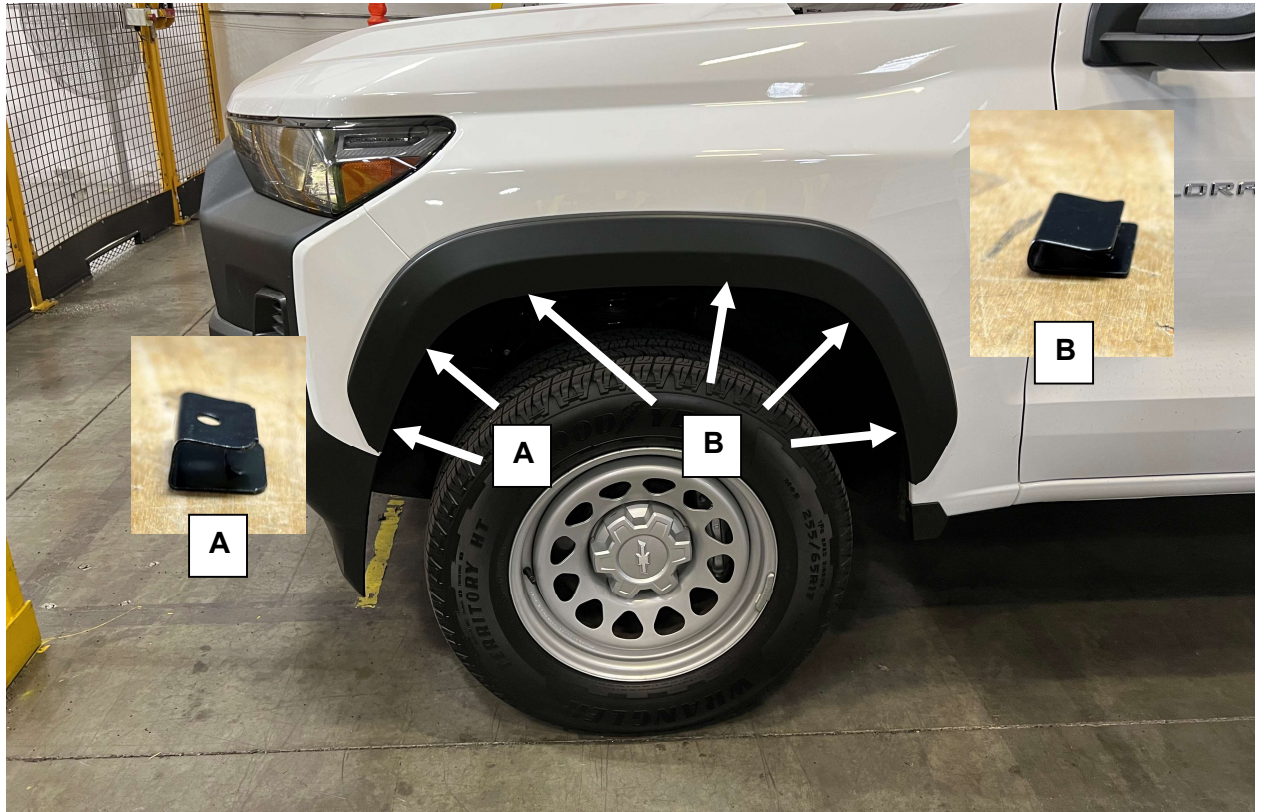


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STEP 4: Place the Fender Flare onto the vehicle in the position of best fit. Starting with the outside first, install the C-Clips in the pre-cut slots. Work from the outside towards the middle. The first 2 slots behind the front bumper will use the thicker c-clip, labelled A in picture above. The remaining 4 slots will use the thinner c-clip, labelled B in the picture above.



STEP 5: Starting at one end of the Fender Flare, carefully remove tape liner from the rubber seal a few inches at a time. Ensure rubber seal is not tucking into flare and sits flush neatly against the fender body. Apply forward pressure to adhere the rubber seal along the edge of entire length of Fender Flare once rubber seal liner is removed. Ensure all fixing points are tight and secure and that the rubber seal is flush and properly seated against the vehicle body. Once complete, repeat steps to opposite side of the vehicle.



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REAR FENDER FLARE INSTALLATION



STEP 2: Trim excess rubber seal and discard.

STEP 1: FRONT FENDER FLARES REQUIRE RUBBER SEAL WITH DOUBLE SIDED TAPES. Using the supplied alcohol wipes, be sure to clean the inside of the Fender Flare where the rubber seal attaches and wipe away any residue with a dry clean cloth. Attach the rubber seal (MISC4718) to the Fender Flares. Peel back 2" of the adhesive backing and position on the Fender Flare. Attach the rubber seal to the Fender Flare, peeling back a few inches at a time. Ensure pressure is used to secure rubber seal to Fender Flare edge. Attach the rubber seal along the edge of the Fender Flare that contacts the A-class of the vehicle body.



STEP 3: Clean the body areas where the Fender Flares will make contact. Ensure fenders are dry prior to install. Turn tires outward for Fender Flare installation.

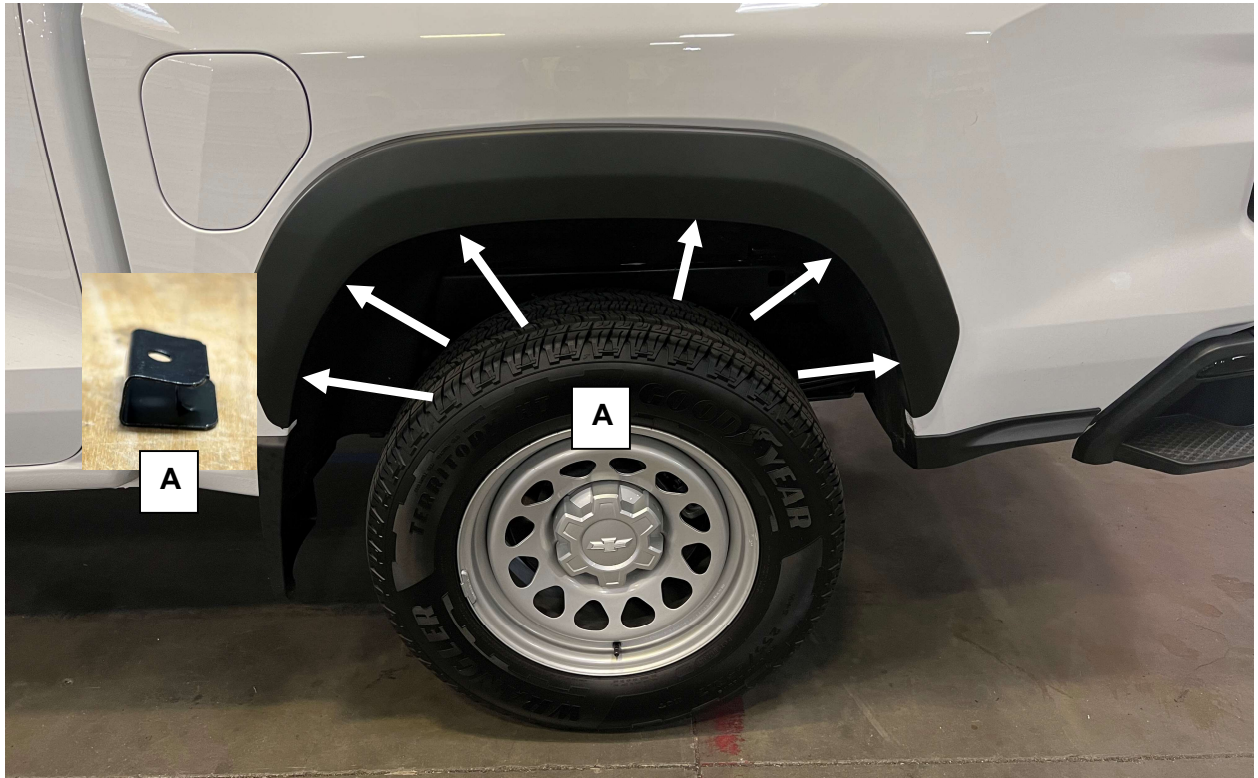


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STEP 4: Place the Fender Flare onto the vehicle in the position of best fit. Starting with the outside first, install the C-Clips in the pre-cut slots. Work from the outside towards the middle. All slots will take the thicker C-Clip referenced in the picture above.



STEP 5: Starting at one end of the Fender Flare, carefully remove tape liner from the rubber seal a few inches at a time. Ensure rubber seal is not tucking into flare and sits flush neatly against the fender body. Apply forward pressure to adhere the rubber seal along the edge of entire length of Fender Flare once rubber seal liner is removed. Ensure all fixing points are tight and secure and that the rubber seal is flush and properly seated against the vehicle body. Once complete, repeat steps to opposite side of the vehicle.



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Installation is now complete!