



INSTALLATION GUIDE

STEALTH FIGHTER REAR BUMPER

22+/TOYOTA TUNDRA



PREPARATION

We recommend reading through the installation instructions in whole before performing the work.

- Disconnect the negative battery terminal. Park the vehicle on level ground and set the emergency brake.
- When button head bolts are being used, install the supplied washer on the nut side. Then, hold the bolt stationary and only turn the nut to tighten. Do not turn the bolt to tighten hardware assembly, unless otherwise noted.
- Anti-seize is recommended for all fasteners.



SKILL LEVEL

-Easy/Intermediate

****This installation requires 2 people for best results****



TIME REQUIRED

- 4 hours for OEM Removal/Bumper Install
- 1 Additional Hour to Wire Cube Lights

****Labor Rates are based on a vehicle with no pre-existing damage. Wiring labor is based on a standard wiring procedure with light switches installed in an easily accessible location. Custom light triggering or switch mounting location will result in a greater labor charge.****



INCLUDED IN KIT

- | | |
|--|---------------------------------|
| 4- Nylon Lock Nuts (1/2-13") | 2- Flat Washers (3/8") |
| 4- Button Head Bolts (1/2-13 X 1 1/2") | 2- Sheet Metal Screws (1/4") |
| 4- Flat Washer (1/2") | 4- 3m Double Sided Tape (1"x1") |
| 4- Nylon Lock Nuts (1/4-20") | |
| 4- Button Head Bolts (1/4-20 X 1") | |
| 4- Flat Washer (1/4") | |
| 2- Snap In Nut (1/4") | |
| 2- Hex head bolts (M10-1.25 x 35mm) | |
| 2- Hex Head Bolt (3/8-16 x 1") | |
| 2- Nylon Lock Nuts (3/8-16") | |



TOOLS REQUIRED

- (Box end wrenches) 3/8, 9/16, 3/4, 7/8
- (Sockets) 5/16, 3/8, 7/16, 1/2, 9/16, 7/8
- (Allen wrenches) 8mm, 5mm
- Fastener remover or flathead screwdriver
- Adjustable wrench
- Needle nose pliers
- Trim removal tool
- Razor blade
- Zip ties
- Ratchet



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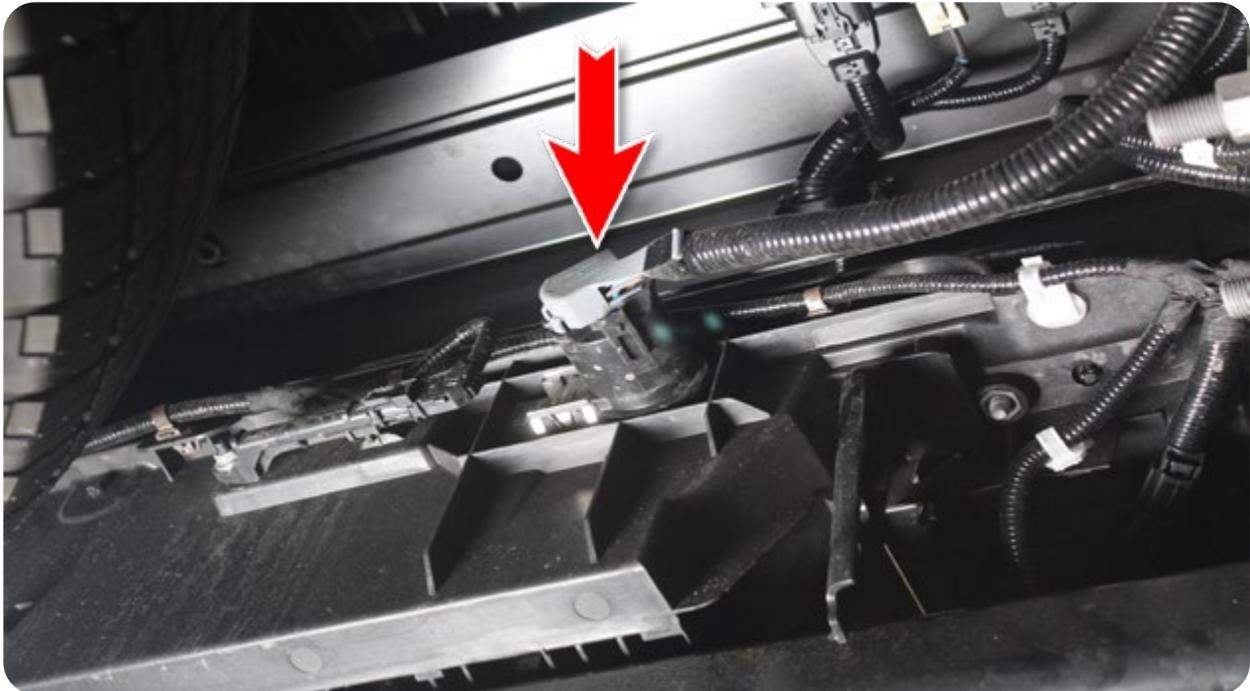
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REMOVAL

□ STEP 1

Unplug/remove the trailer plug on the backside of the bumper using a (flathead screwdriver) to release clips.





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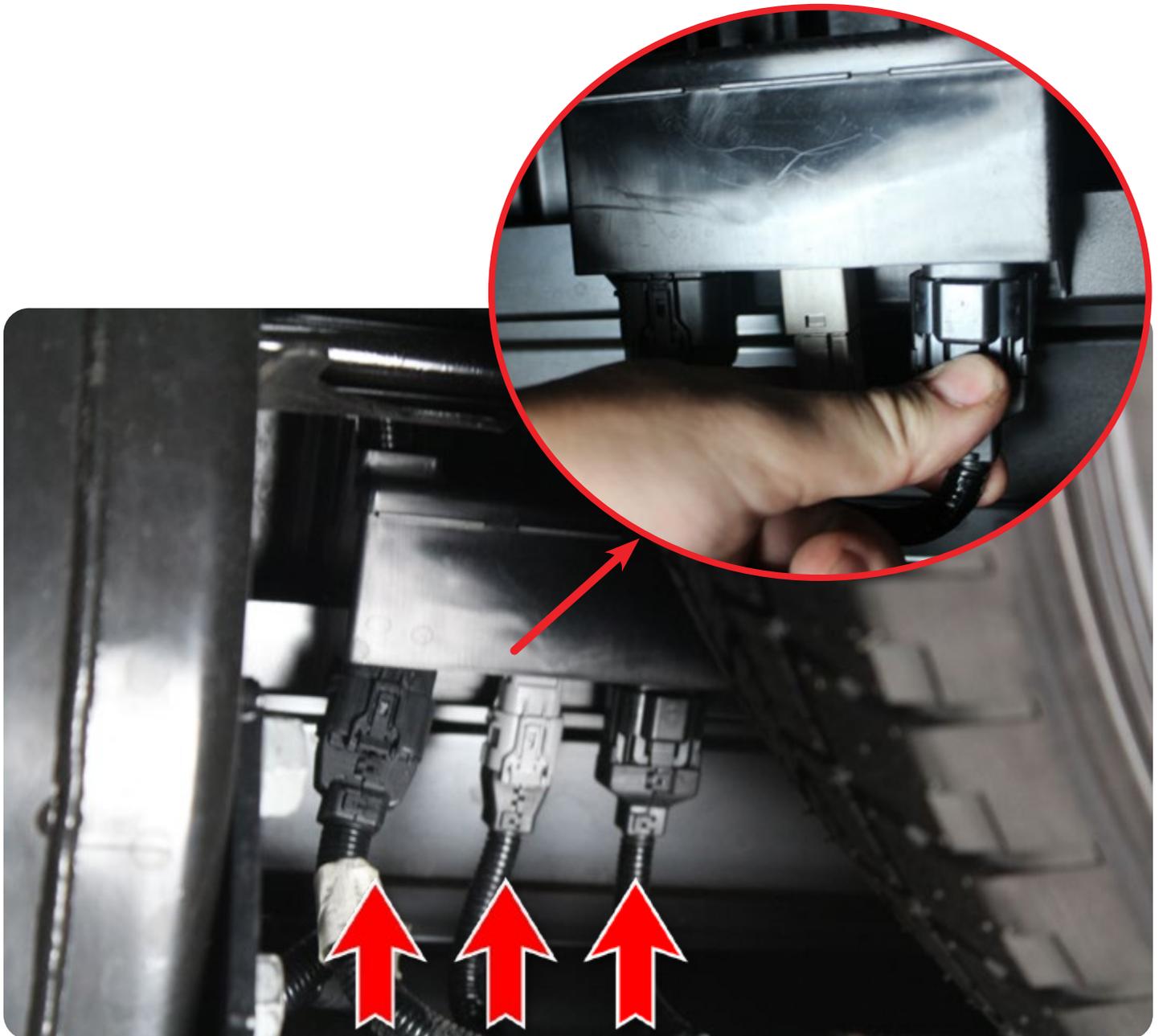
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STEP 2

Depress and pull all three plugs on the wiring harness located underneath the bed on the passenger side of the spare tire.

REMOVAL





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STEP 3

Remove all three retainer clips under the side panel with (fastener remover/flathead). Repeat on other side. ****Keep these as they will be reused later in install****





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STEP 4

Carefully release rear corner panels with (trim removal tool). (Repeat on other side) ****Do not fully remove corner panels****





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□ STEP 5

Unplug blind spot sensors to free the harness. Depress the tab to unplug the sensor and remove the wire loom clip located on the arrow. (Repeat on other side)





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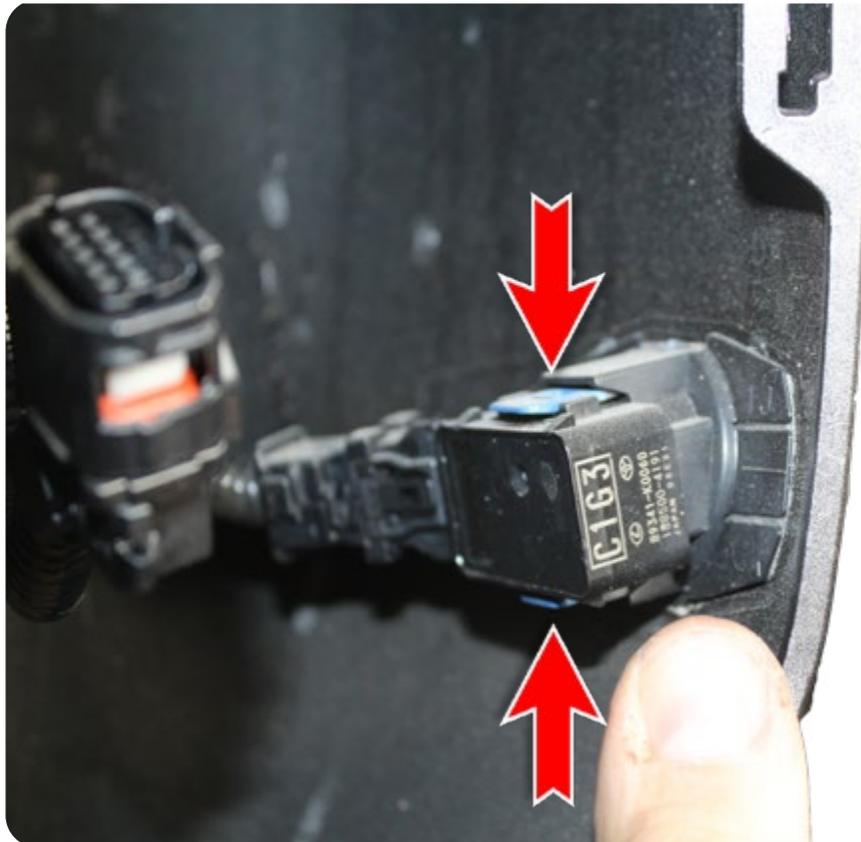
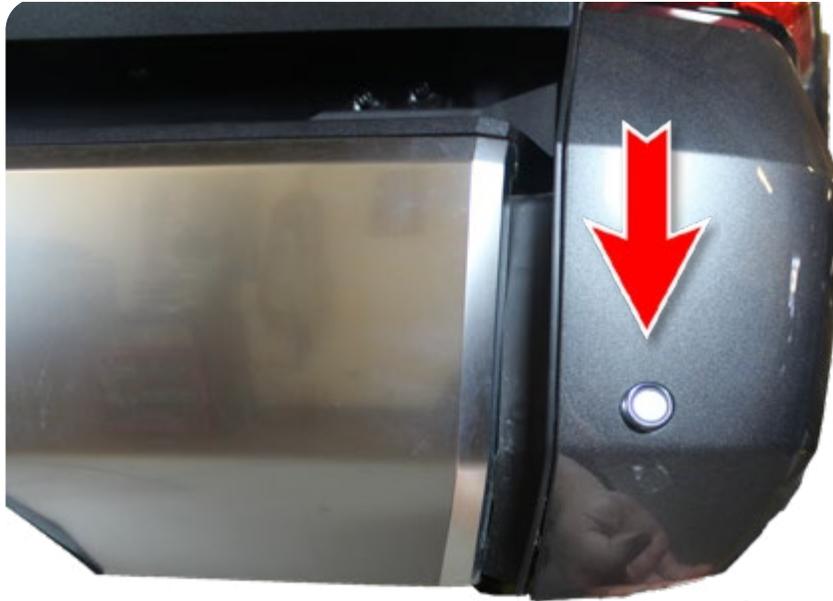
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REMOVAL

□ STEP 6

Release parking sensors from bezel. (Repeat on other side) ****DO NOT pry tabs hard due to breakage****





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STEP 7

Remove the wire loom clip using (needle nose pliers) to free the harness from the body. (Repeat on other side)





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□ STEP 8

Use a (7/8 wrench and 7/8 socket) to remove the hitch bolts. ****This will release the hitch, be sure to have a second hand**** ****Keep OEM hardware as they will be reused later in install****





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REMOVAL

STEP 9

Hitch and bumper will come off together.





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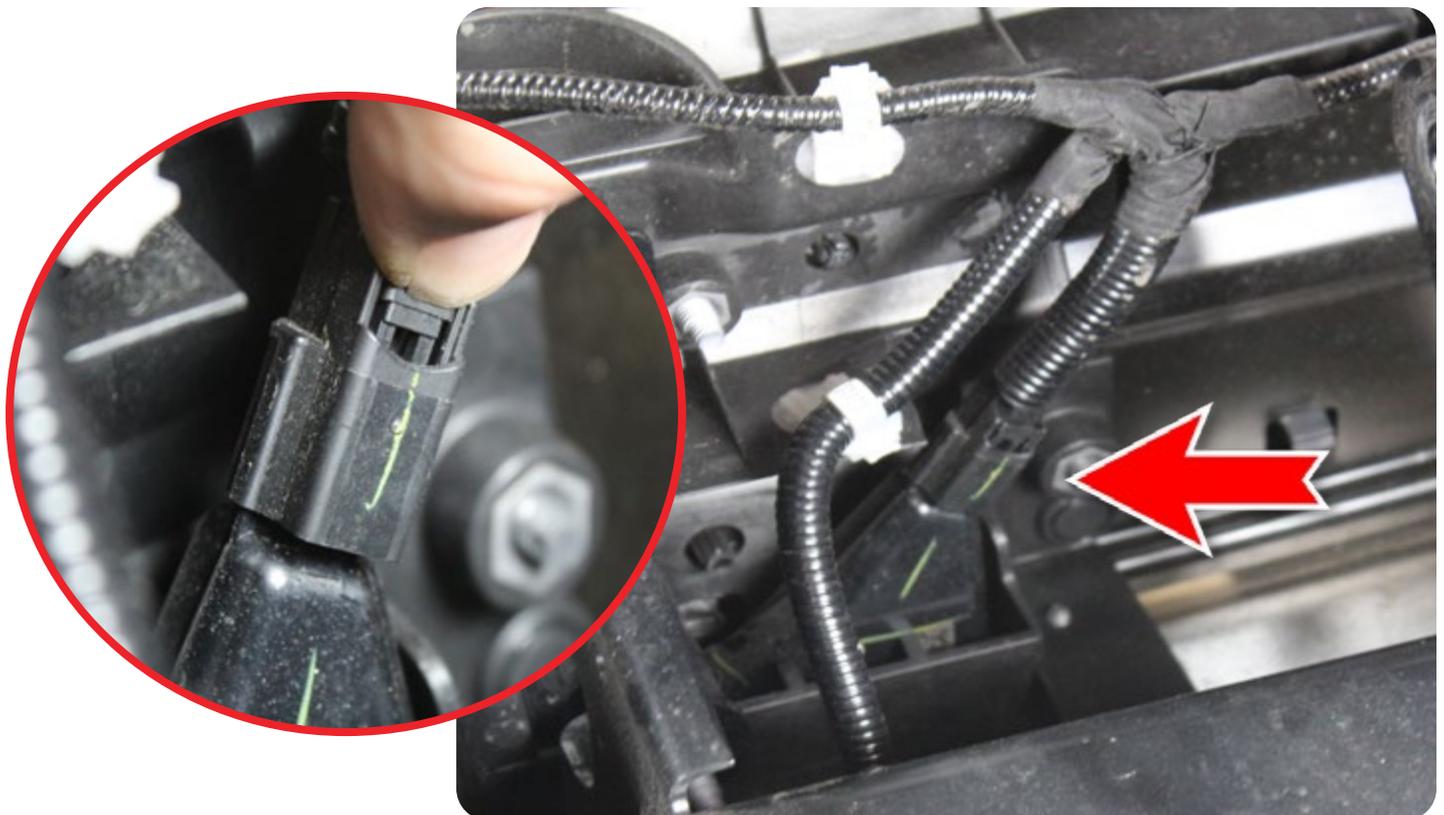
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STEP 10

Depress tab and pull to release license plate light plug.





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STEP 11

using a (3/8 socket) remove the keyless entry antenna.





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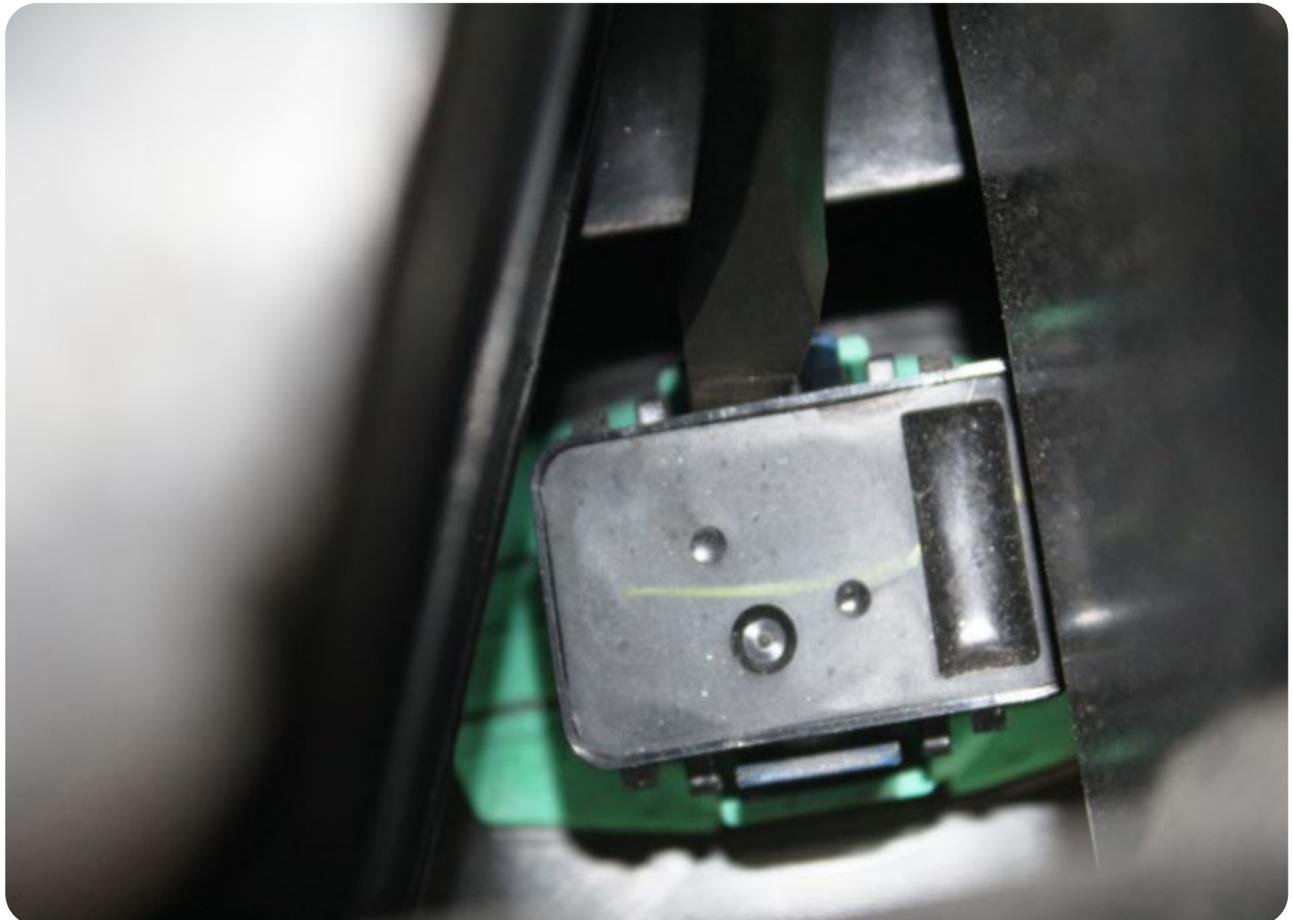
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□ STEP 12

Release parking sensors from bezel. (Repeat on other side) ****DO NOT pry tabs hard due to breakage****





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STEP 13

Remove all wiring loom clips with (needle nose pliers) from the stock bumper.





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STEP 14

Set wiring harness aside. ****Remember the orientation of the harness for this will be important for install****



PASSENGER



DRIVER



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REMOVAL

□ STEP 15

Using your (trim removal tool) remove plastic caps on both sides.

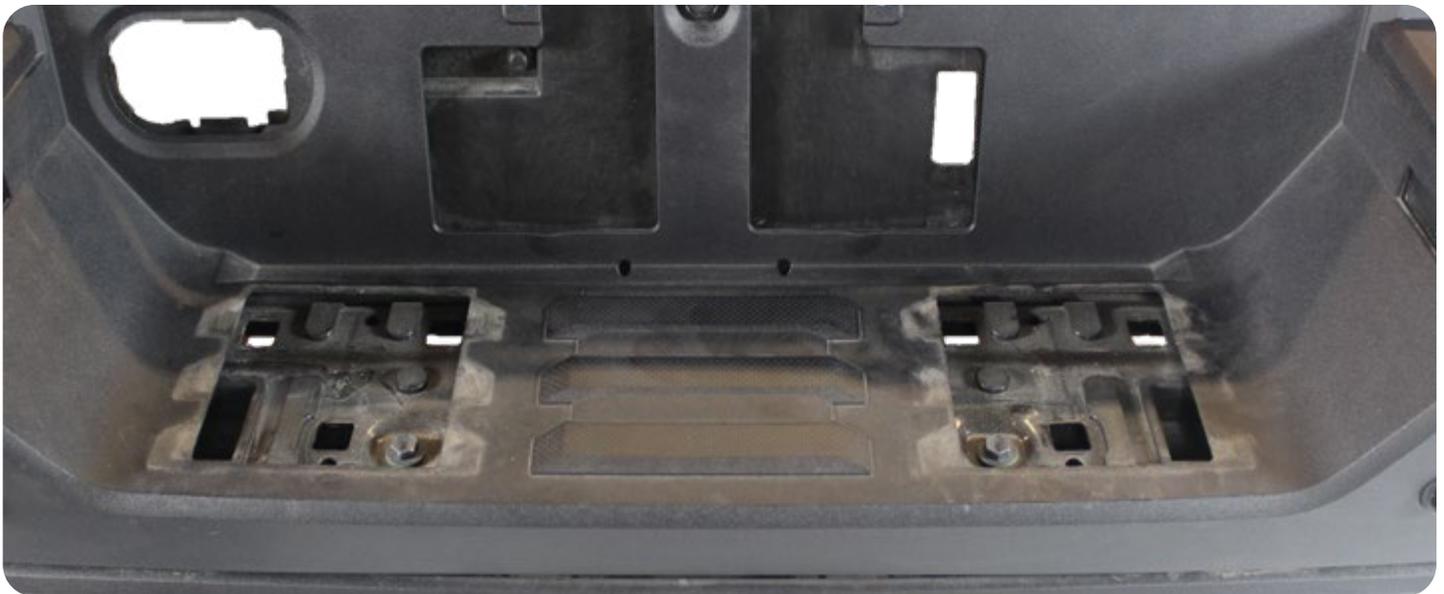




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STEP 16

Remove top plastic panels by using a (fastener remover/flathead). (repeat on other side)





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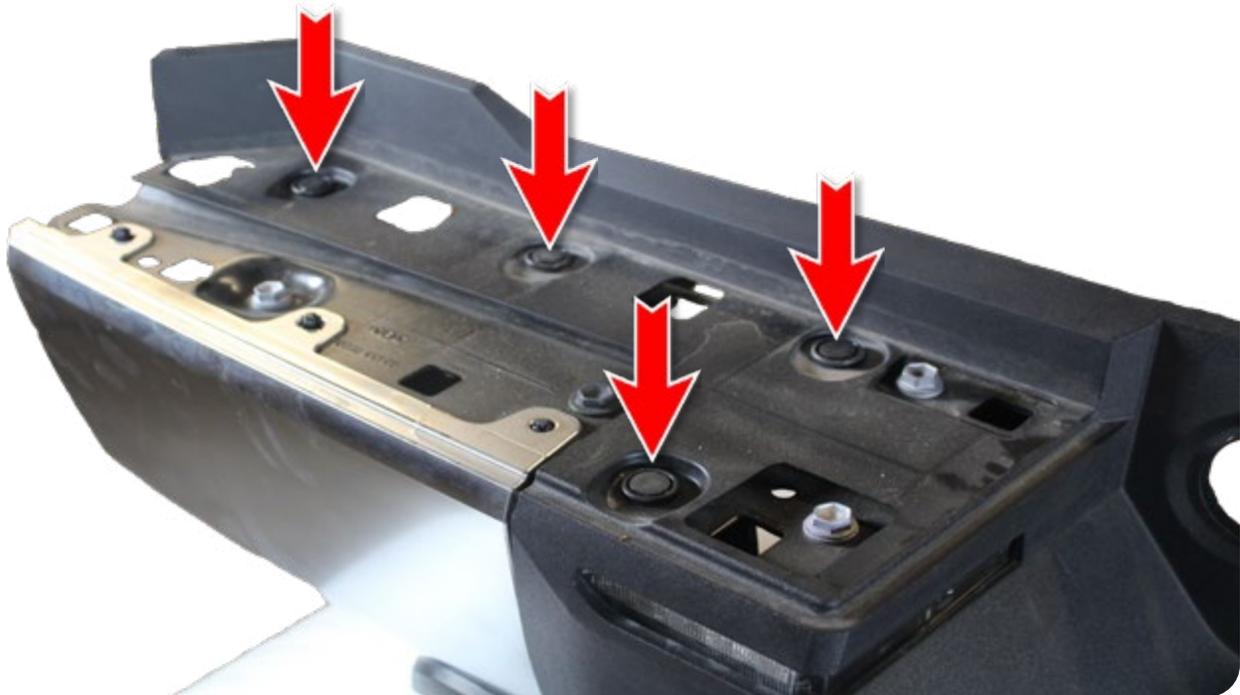
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□ STEP 17

Use your (fastener remover/flathead) to remove retainer clips. (repeat on other side)





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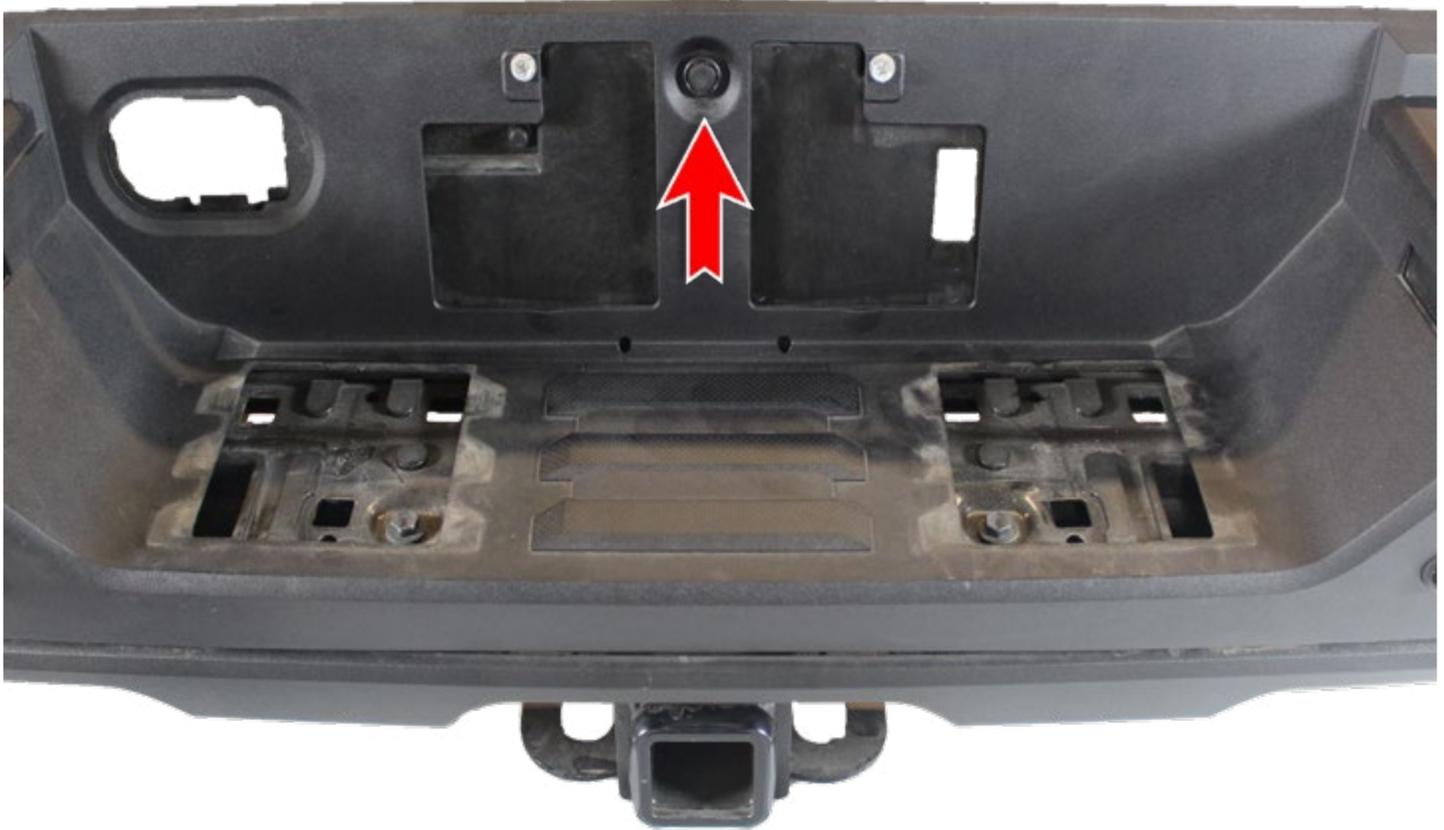
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STEP 18

Remove retainer clip with (fastener remover/flathead screwdriver).





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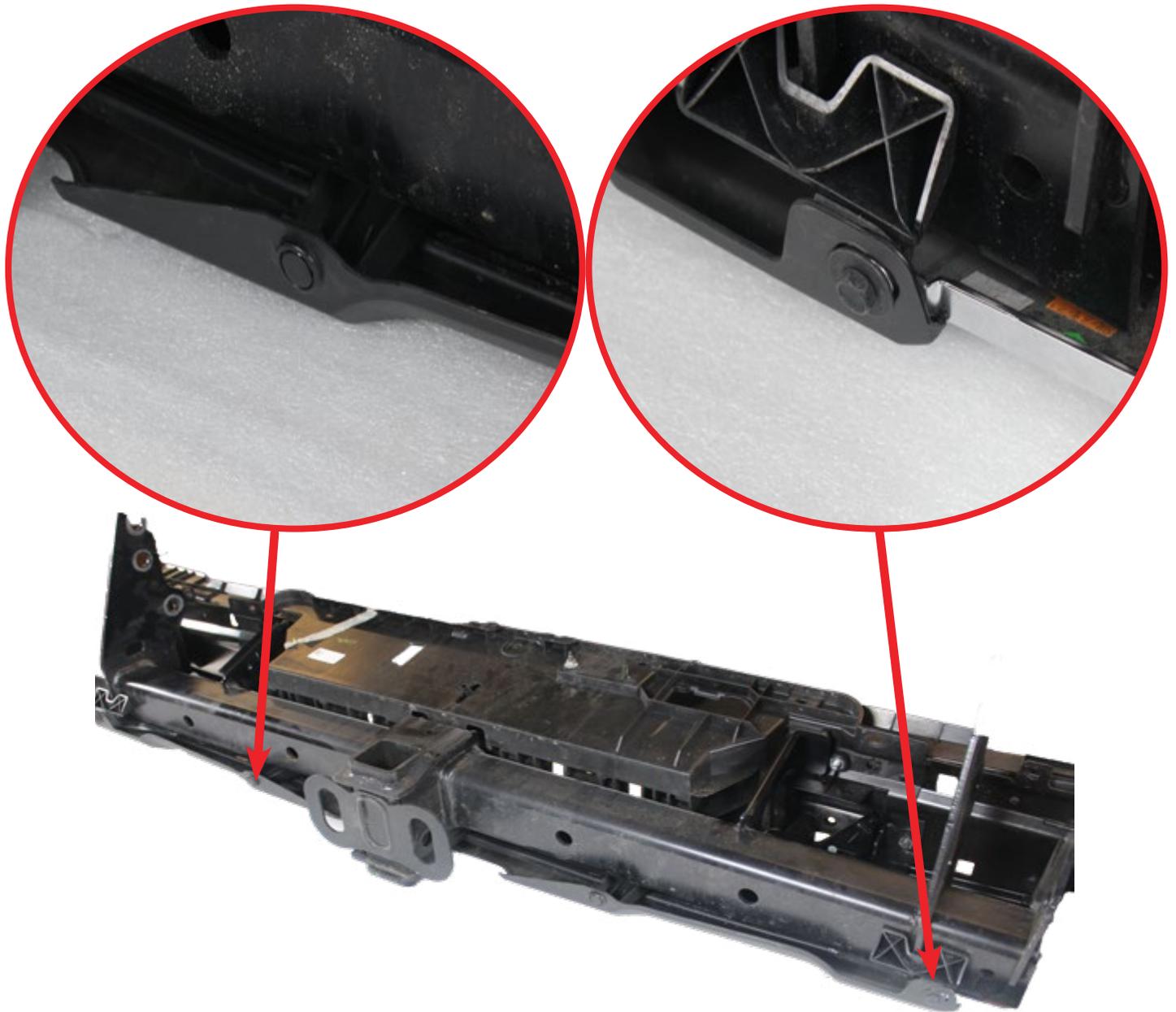
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□ STEP 19

Remove retainer clips with (fastener remover/flathead screwdriver) and use a (5/16 socket) to remove bolts from the bottom of the hitch.





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STEP 20

You can now completely remove top plastic from the hitch.





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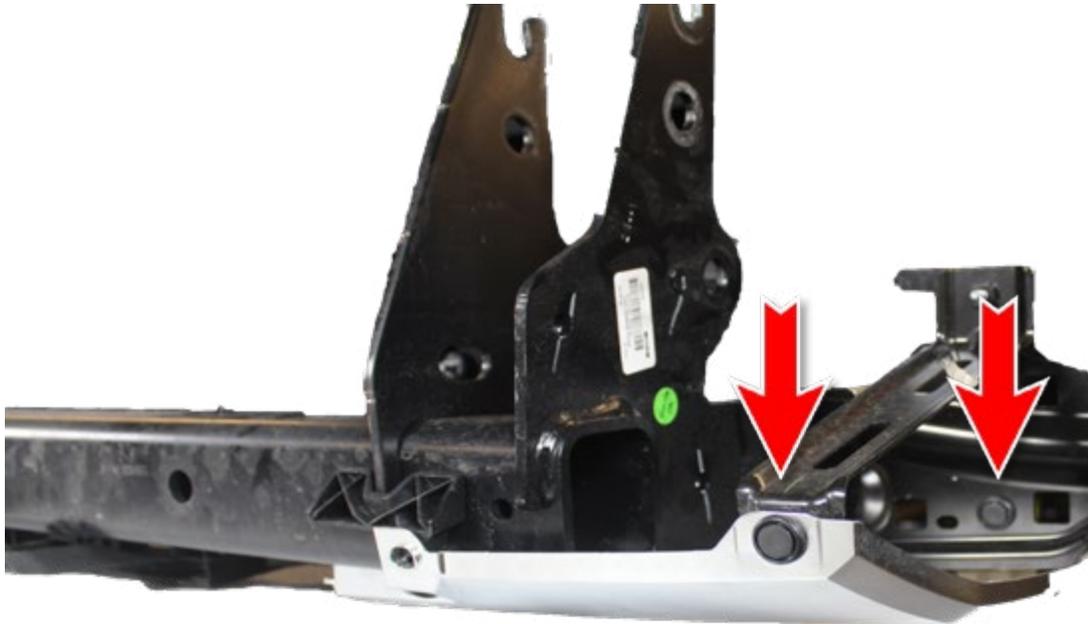
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□ STEP 21

Use your (fastener remover/flathead screwdriver) to remove the retainer clips from underneath bumper. (repeat on other side)





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STEP 22

Use a (1/2 socket) to remove the bolts on top and middle of the bumper to release plastic from hitch.





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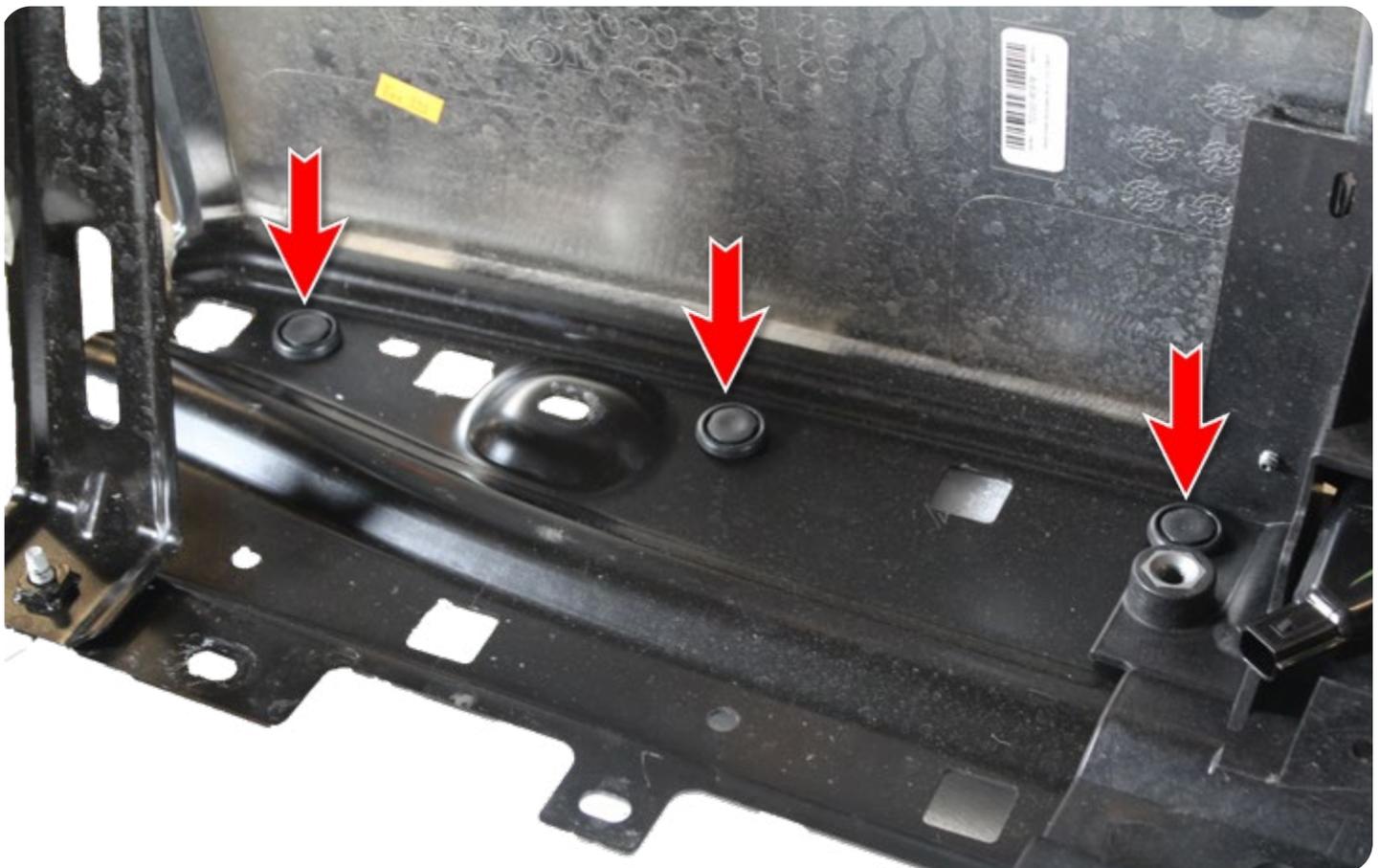
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□ STEP 23

Remove the retaining clips using a (fastener remover/flathead screwdriver) from underneath the bumper.





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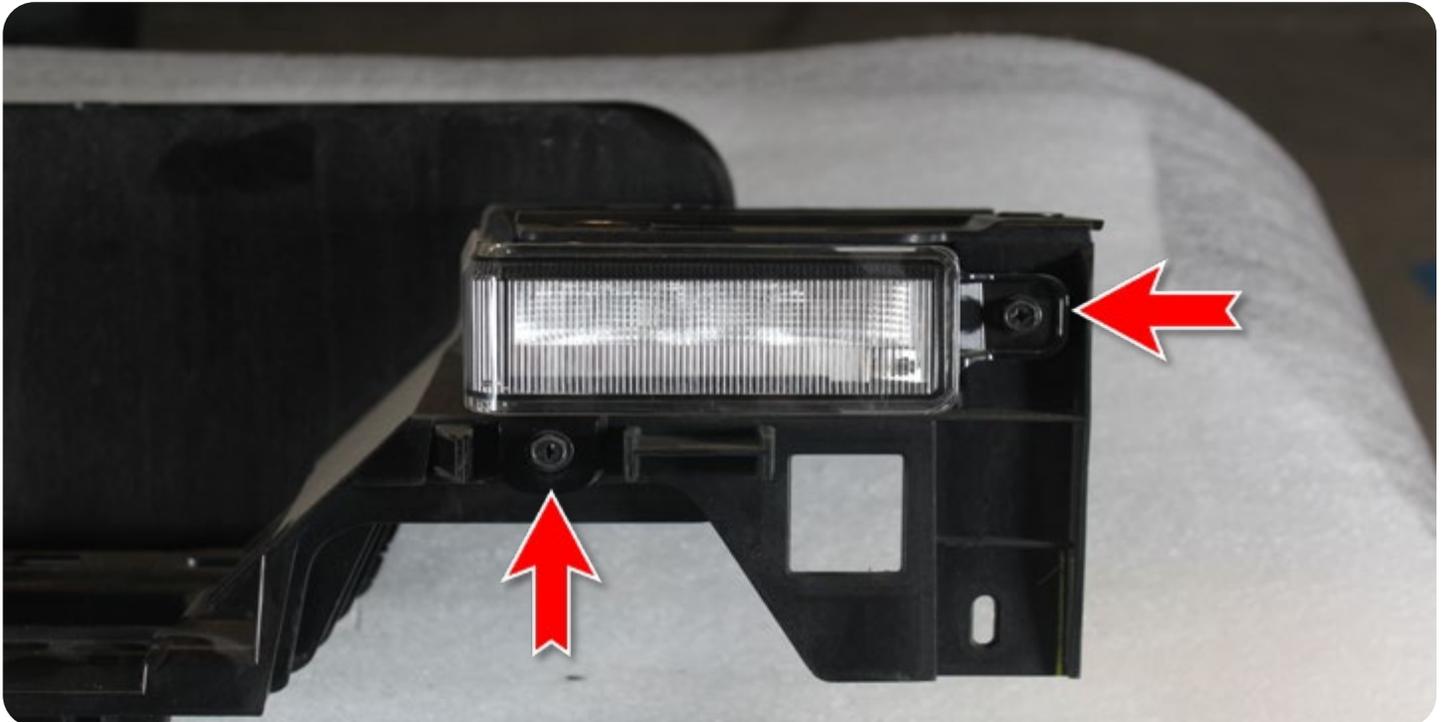
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□ STEP 24

Using a (8mm socket/phillipshead screwdriver) remove the screws for license plate light. (Repeat on other side)





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□ STEP 25

install the provided 1/4 x 1" bolt and nylon lock nut for license plate light using a (7/16 socket and 5mm allen wrench). The nut will be used as a spacer. (repeat on other side)





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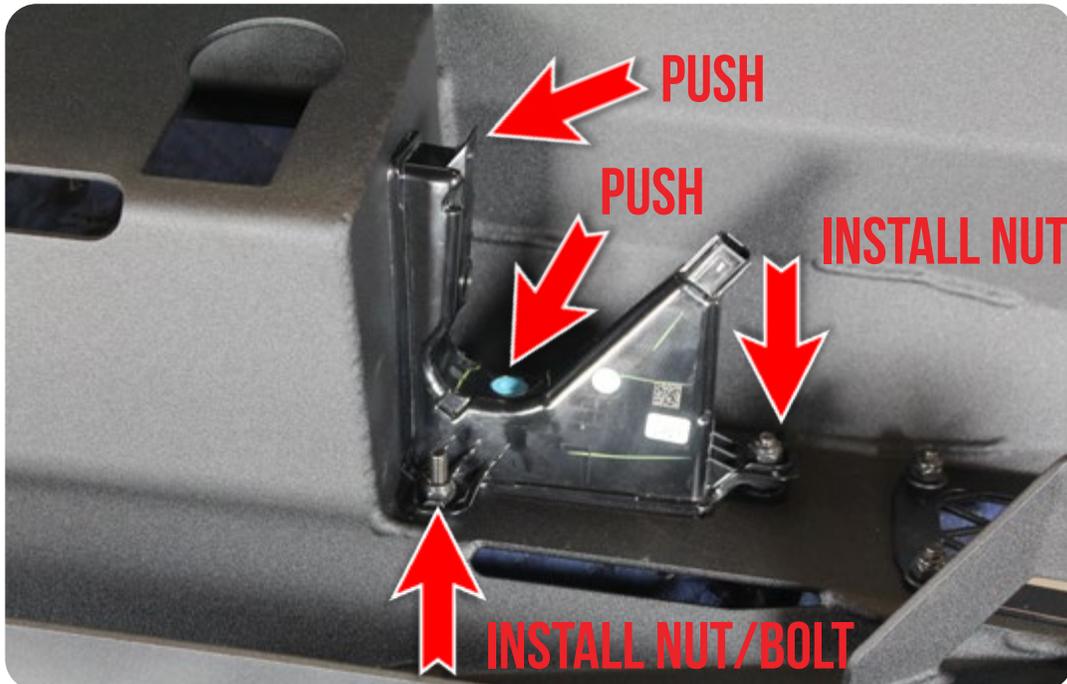
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STEP 26

Install the license plate light by first putting it on with the bolt from step 24, then you can pop the light in. ****push the top until you hear it click otherwise its not fully installed**** Next install 1/4" nylon lock nut on **number 1**, and 1/4 x 1" bolt and nylon lock nut for **number 2** using a (7/16 socket and 5mm allen wrench). (Repeat on other side)





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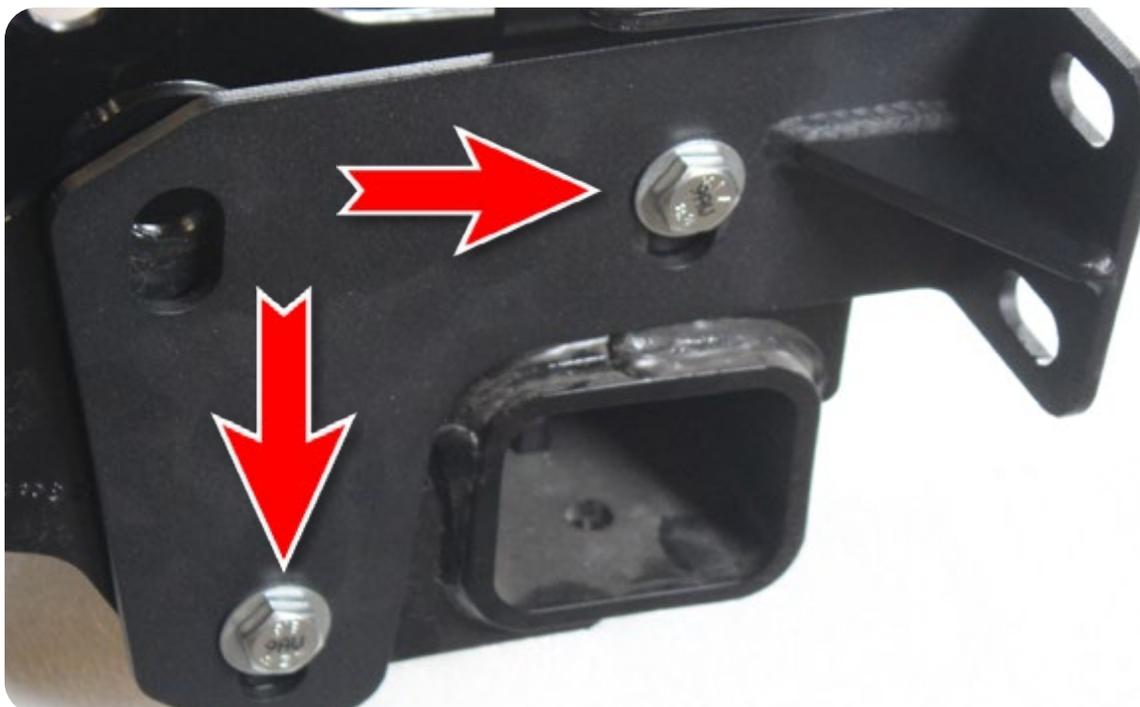
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□ STEP 27

Install bumper mounts to the hitch. Driver side will have welded nuts so use the provided M10-1.25 x 35mm bolts use a (9/16 socket) to install. Use a (9/16 socket) to install provided 3/8"-16 bolts, washers, and nylon lock nuts on passenger. ****leave loose for adjustment on the bumper when installed****





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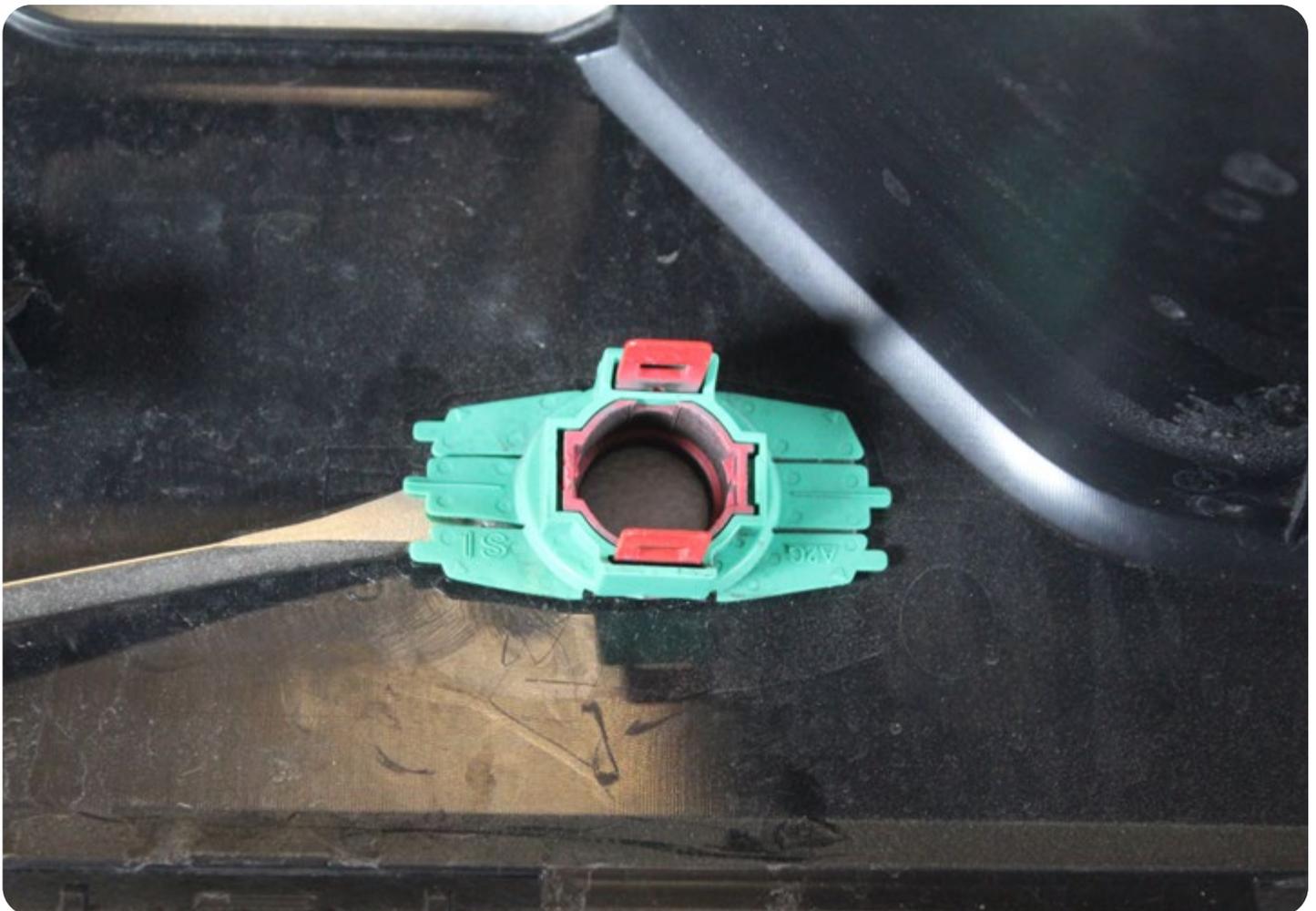
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□ STEP 28

Using a (flathead screwdriver) remove the sensor bezels. ****be carefull not to break tabs on top****





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□ STEP 29

Remove double sided tape from the bezel until the surface is clear of residue.





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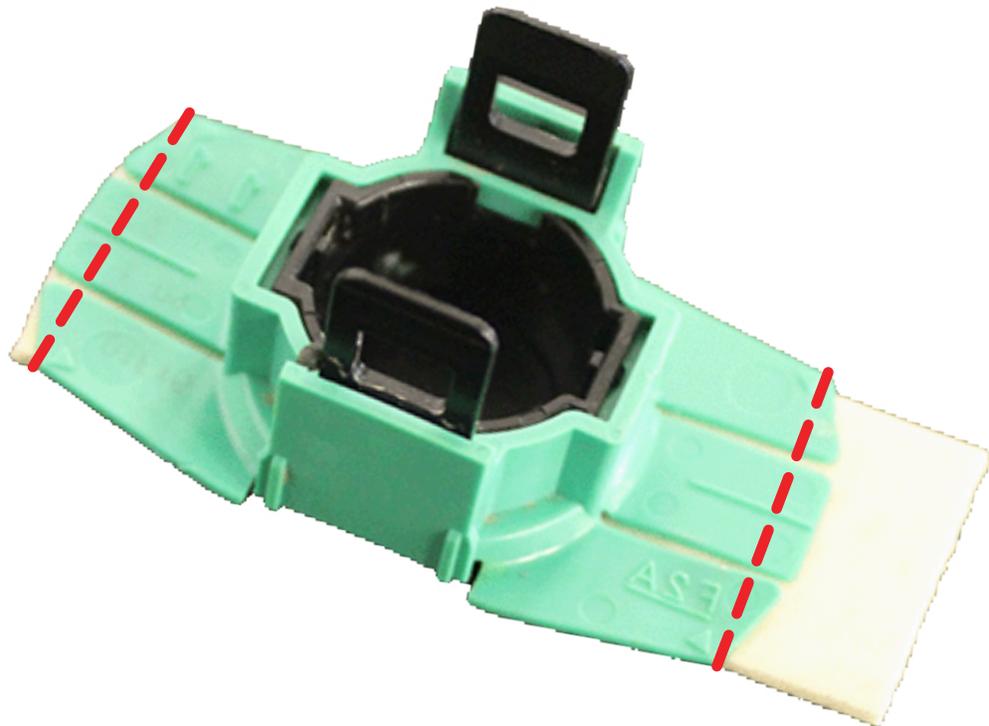
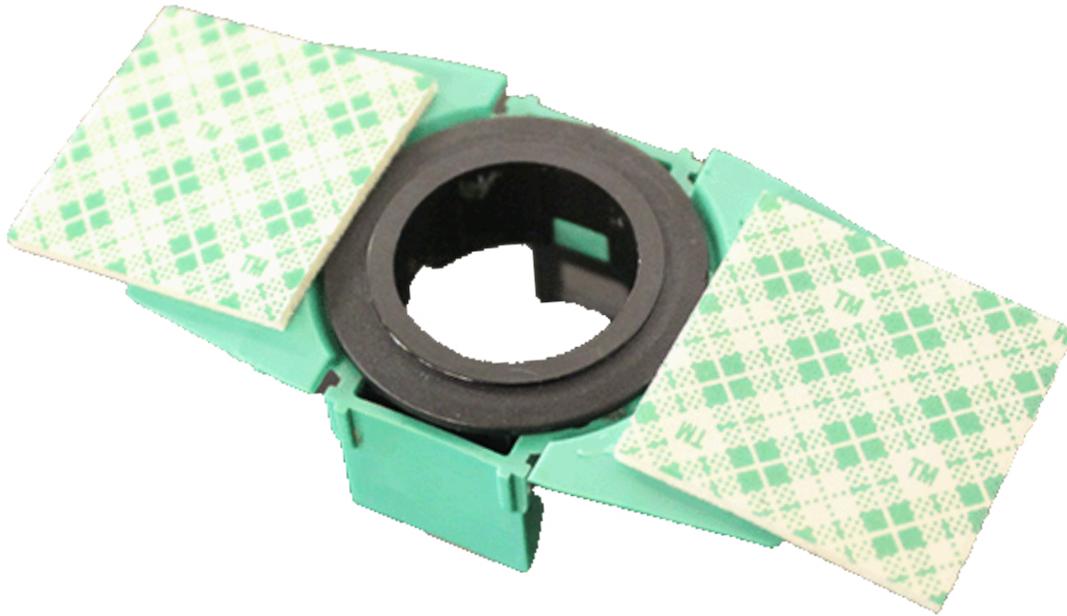
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□ STEP 30

Install 3m double sided tape to each side of the bezel wings and trim excess with a (razor blade).





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□ STEP 31

Bend tabs on hitch with a (adjustable wrench) toward the **outside** of the hitch. (Repeat on other side)





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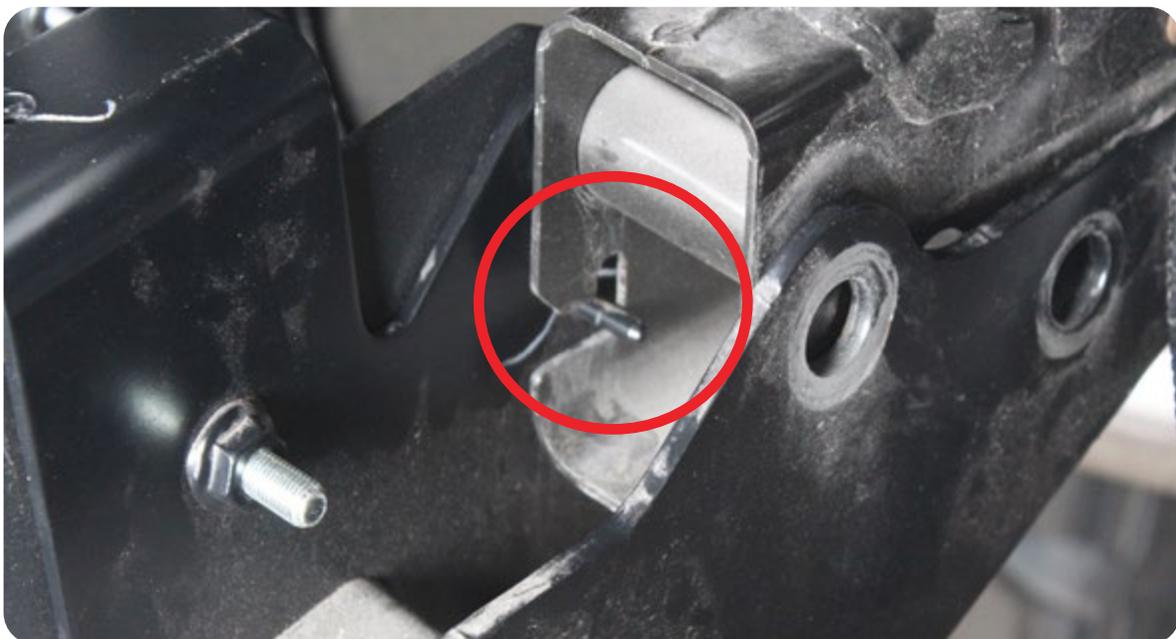
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□ STEP 32

Install hitch. Use pins on hitch to line up correctly.





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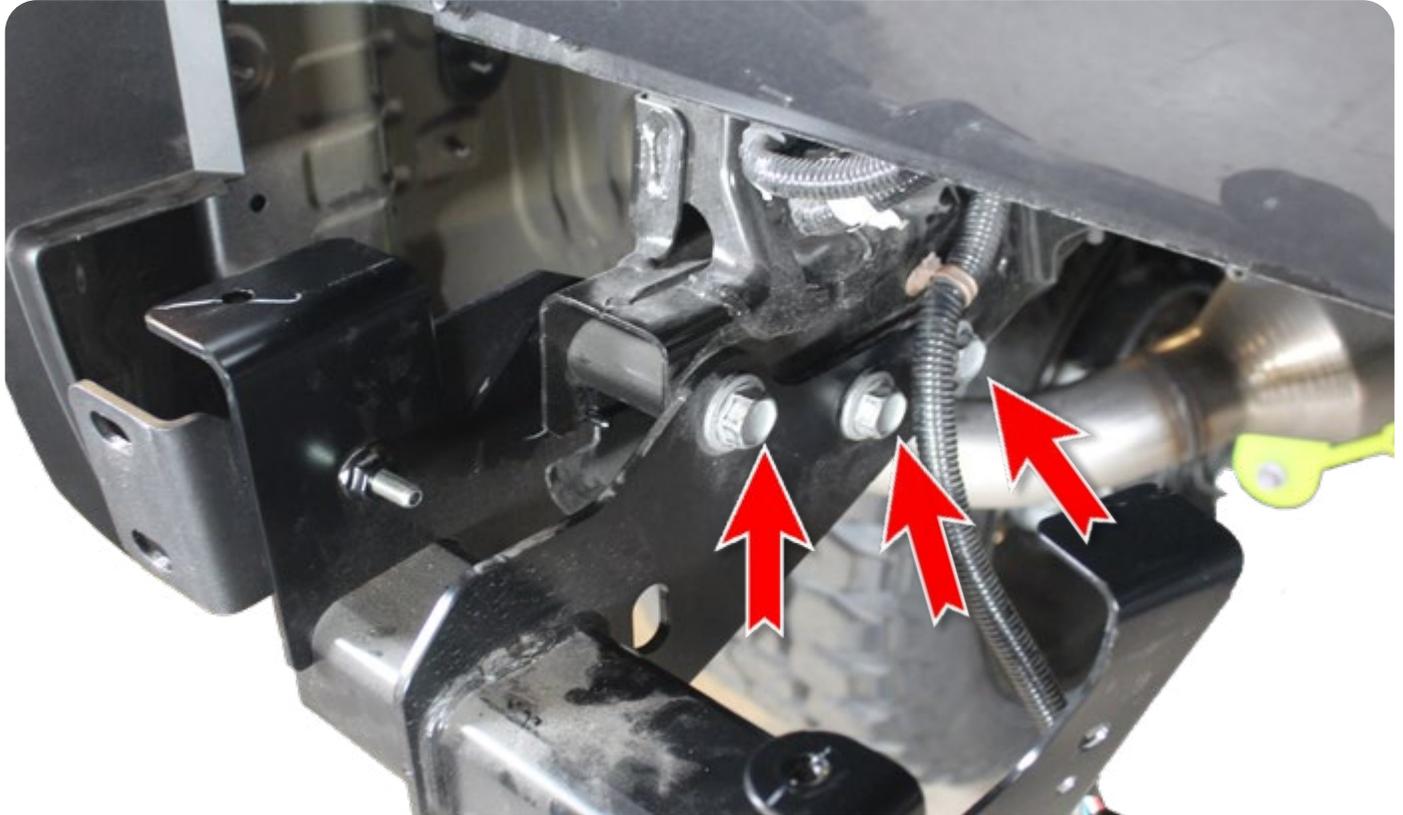
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□ STEP 33

Using a (7/8 wrench and socket), install OEM hitch hardware that was removed in **step 8**. Follow the orientation provided in pictures. Ensure that the washer is on the side you install the nuts. (Repeat on other side)





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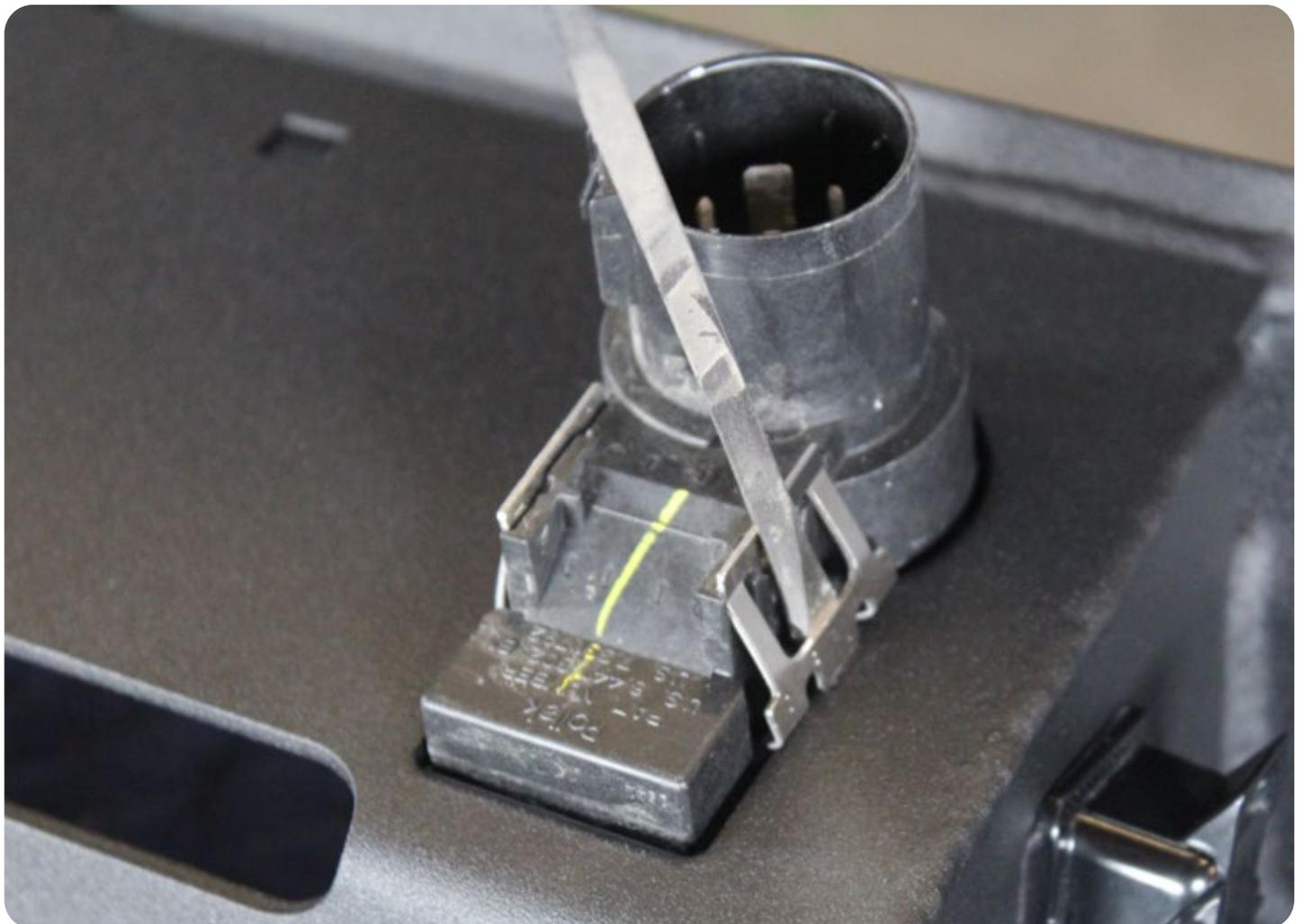
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□ STEP 34

Install trailer plug and pry out the tabs to securely seat plug (flathead screwdriver).





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□ STEP 35

Use pictures below to use as a reference on how the harness needs to be installed on your Stealth Fighter™. ****orientation for the sensors are important, ensure the plug in is facing toward the outside of the bumper****





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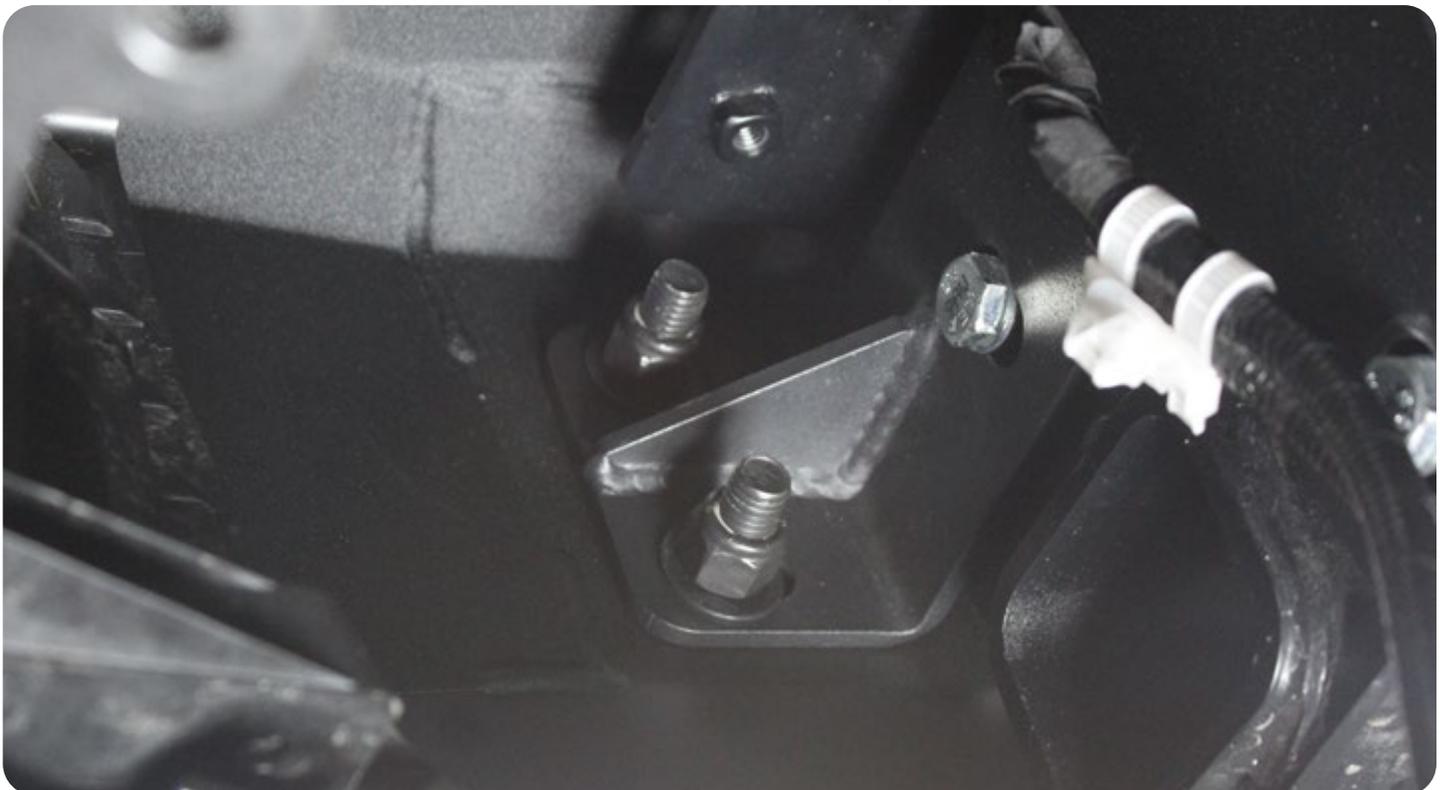
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□ STEP 36

Using a (8mm Allen wrench, and 3/4 wrench) install the provided black 1/2"-13 bolts, nylon lock nuts, and washers to the mounts you installed on the hitch. Install washers on backside.





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□ STEP 37

Plug the blind spot sensor and your parking sensor back in and clip side panel back in and install your push pins from step 3.

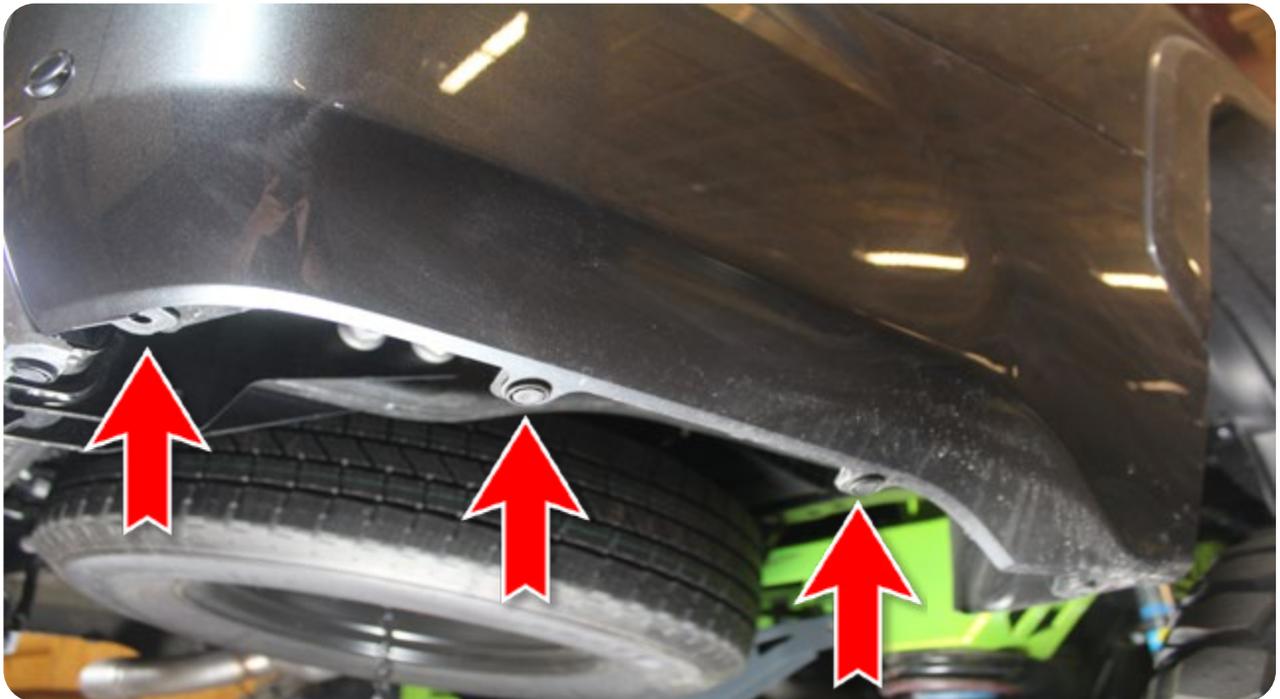




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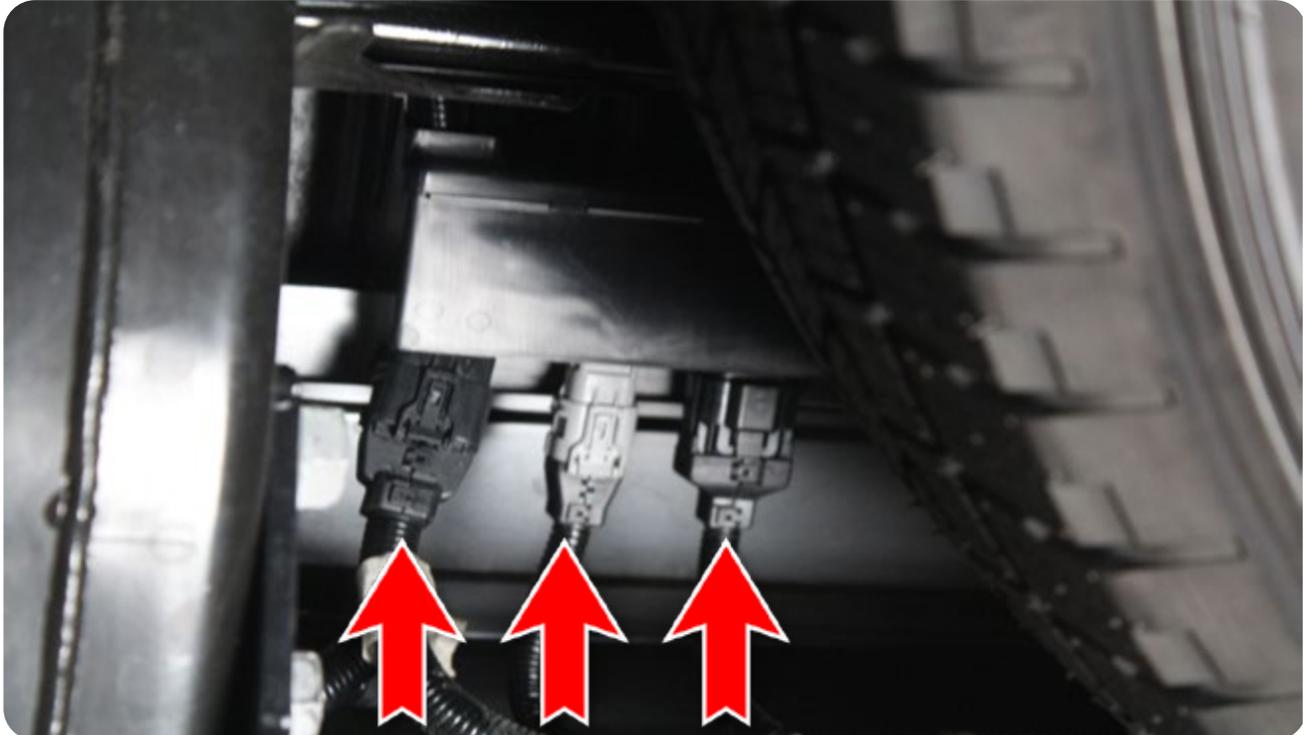
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□ STEP 38

Plug the wiring harness back into the three plugs located on the passenger side of the spare tire.





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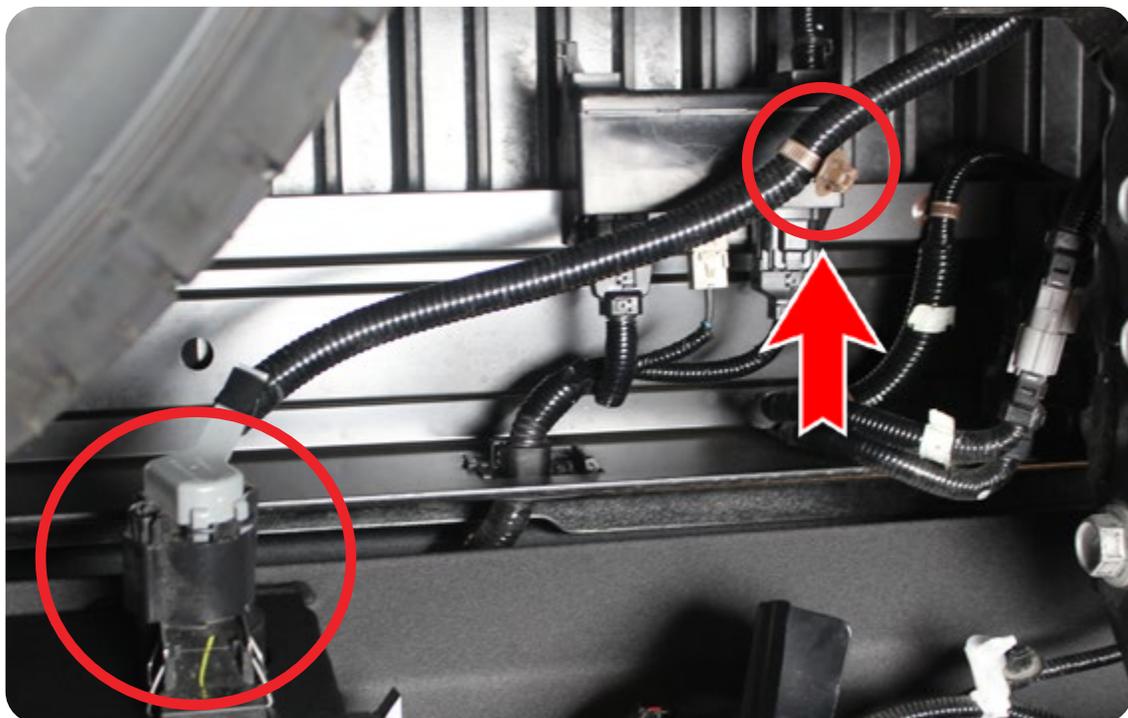
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□ STEP 39

Remove wire loom clip for the trailer plug in to reach. Plug back in.





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STEP 40

Install your plastic snap-in nuts and install your license plate using the provided 1/4" Sheet metal screw using a (5/16 Wrench).





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STEP 41

Stand back and enjoy your new ADD Stealth Fighter™ rear bumper.

Check and re-tighten, if needed, all mounting bolts after 100 miles and periodically thereafter.



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