



# **INSTALLATION INSTRUCTIONS**

**BLACK REAR BUMPER GUARD (DOUBLE LAYER) FOR TOYOTA**

**RAV4 2019-2020**

**PART # 8D93947A-DL**

## Before Installation


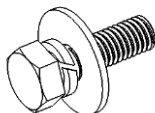

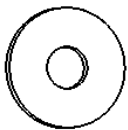

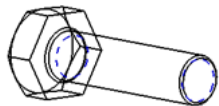
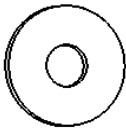
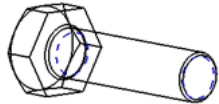

- Please read the instruction completely for easy installation, which will also help you to avoid scratches or other potential damages to your appealing car.
- The figures here are for reference only and may have differences with the actual product you received, however they share the same assembly way.

## Care and Cleaning

- Mild soap may be used also to clean the Product.
- Please periodically check and retighten all the hardware and clean the investment for a refresh look.

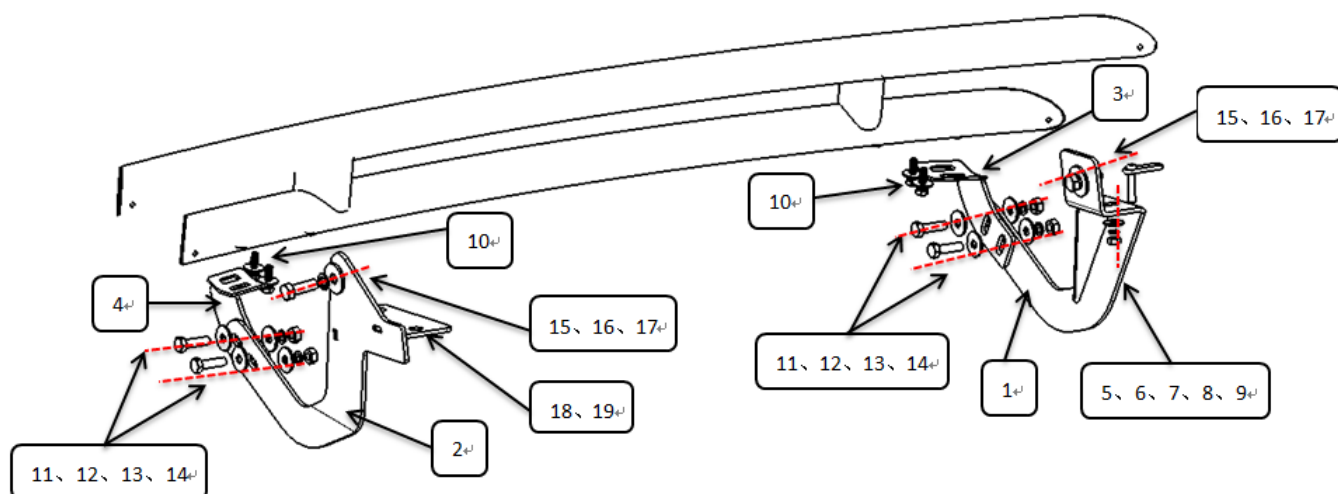
## Parts list

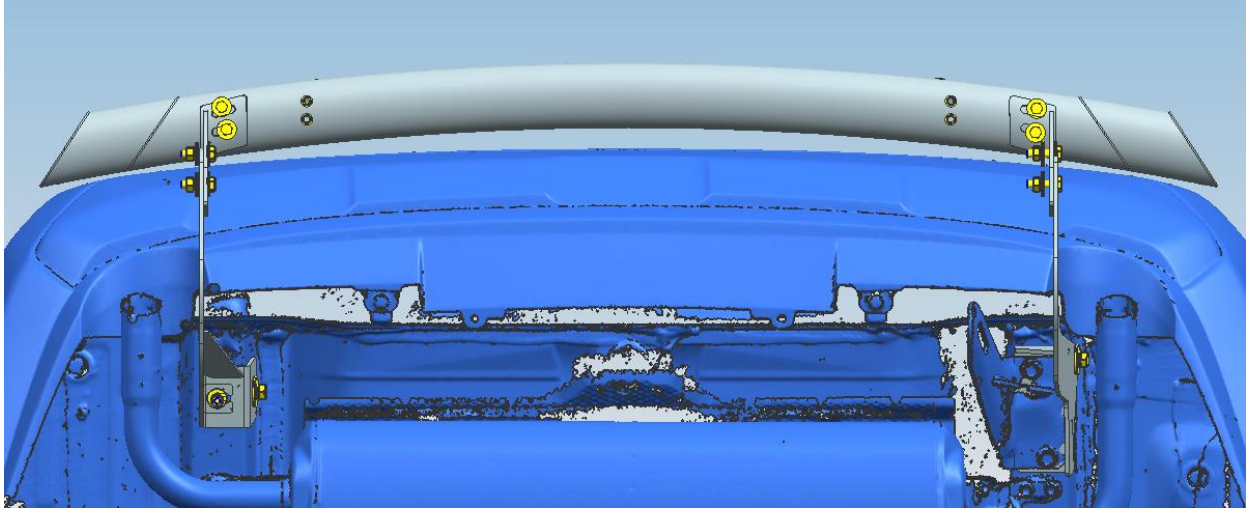
NO.	QTY	PIC	NO.	QTY	PIC
①	1	A L-shaped metal bracket with a pre-drilled hole at the top and two holes at the bottom.	②	1	A L-shaped metal bracket, mirror image of Bracket-1 (L), with a pre-drilled hole at the top and two holes at the bottom.
③		A curved metal bracket with two pre-drilled holes.	④		A curved metal bracket, mirror image of Bracket-2 (L), with two pre-drilled holes.
⑤	1	A T-shaped metal bolt with a hexagonal head and a threaded shaft.	⑥	1	A U-shaped plastic component with a central slot for a bolt.
⑦	1	A split lock washer with a circular body and a split design for clamping.	⑧	1	A standard circular flat washer with a central hole.
		Split washers D8			Large washer D8

⑨	1		⑩	4	
		Hex nut M8			Assembly bolt M8
⑪	4		⑫	8	
		Spring washer D10			Flat washer D10
⑬	4		⑭	4	
		Hex nut M10			Hex nut M10*35
⑮	2		⑯	2	
		Flat washer D12			Hex nut M12*1.25*35
⑰	2				
		Spring washer D12			

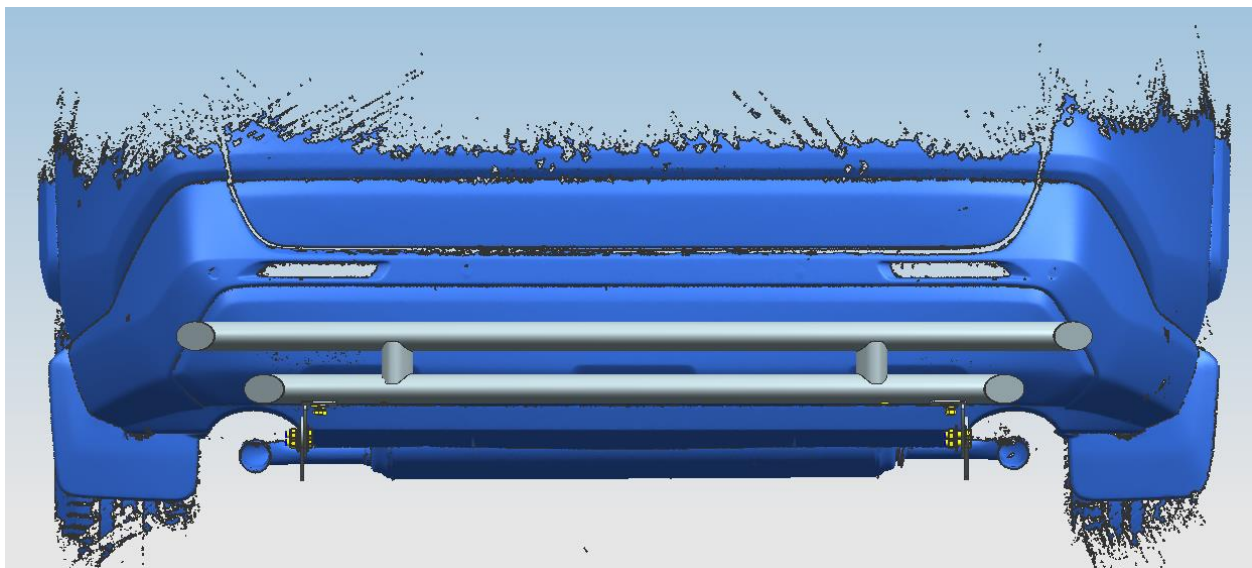
## Installation Steps

INSTALLING PICTURE:





Finished:



Step 1: Verify that all parts are present according to the manual.

Step 2: Install the rear bumper and brackets to the vehicle follow installing picture. No.18 and No.19 both are original standard parts.

Step 3: Test and make sure that the grille guard is steadily fixed, fully tighten all hardware.

Step 4: Installation is finished, pick up all tools.

## NOTE

Any damages and losses caused by improper installation and application, goes beyond our quality warranty.