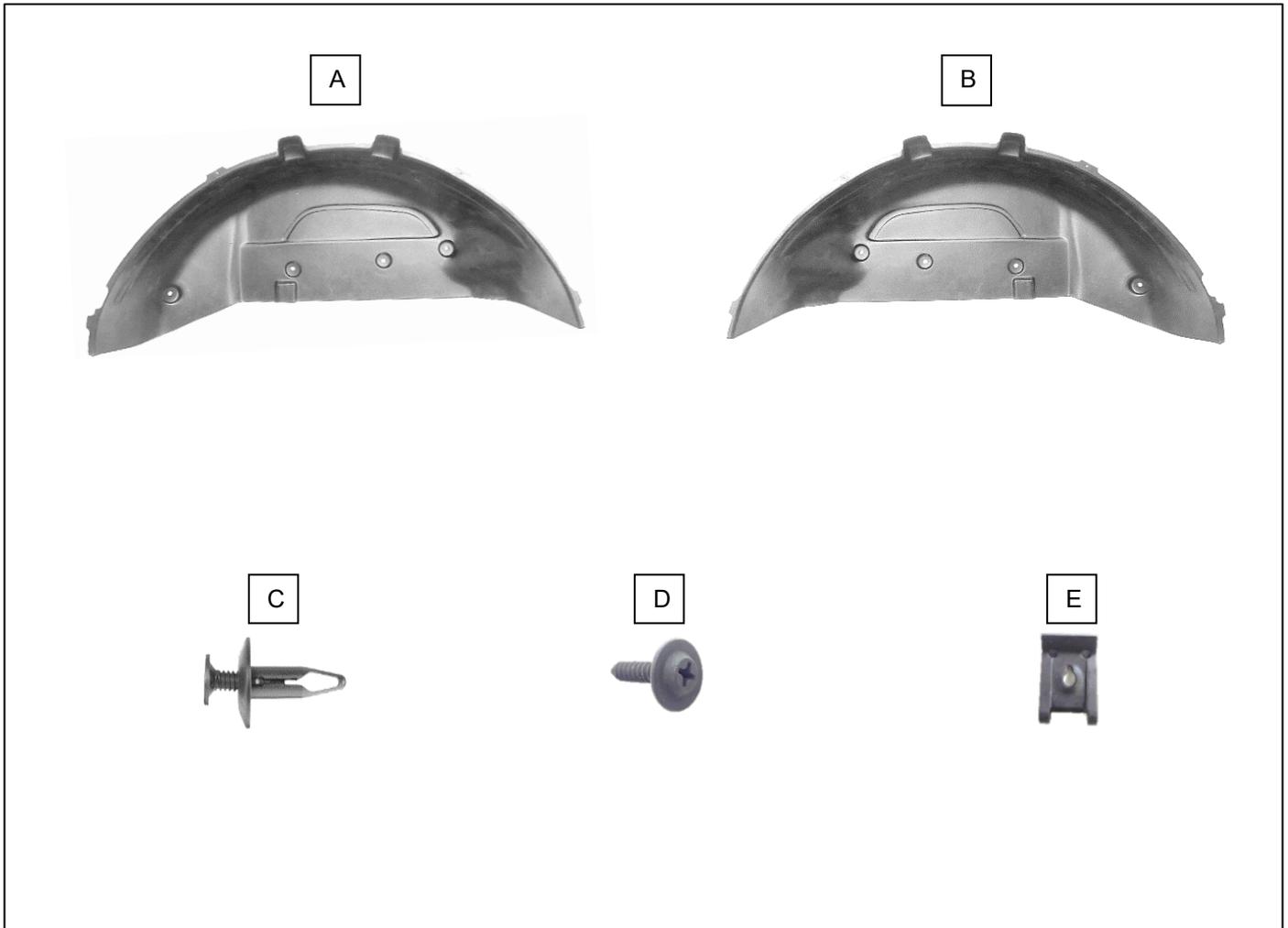


Key to Components	Tools Needed
A. 1 ea. Rear driver inner liner B. 1 ea. Rear passenger inner liner C. 8 ea. Small push rivets D. 4 ea. 8 x 3/4" mounting screw E. 4 ea. Speed clip	#2 phillips head screwdriver Clip removal tool

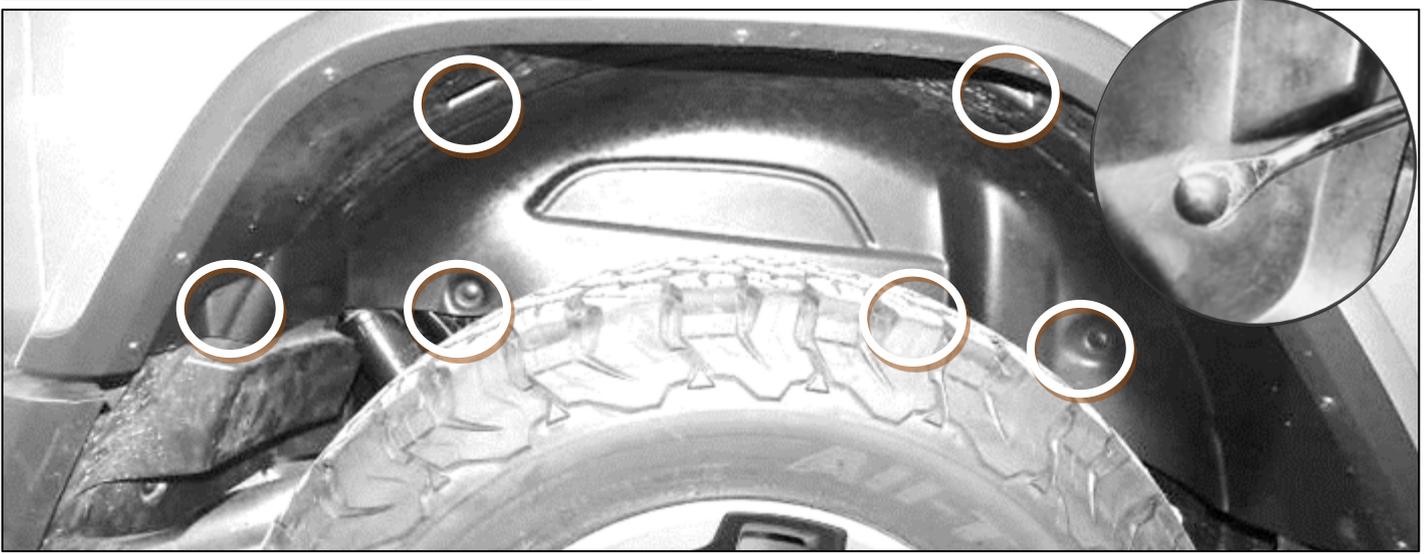
# 81-21203 Rear Plastic Inner Liner Installation Instructions

Fits: Jeep Wrangler JL  
18-20

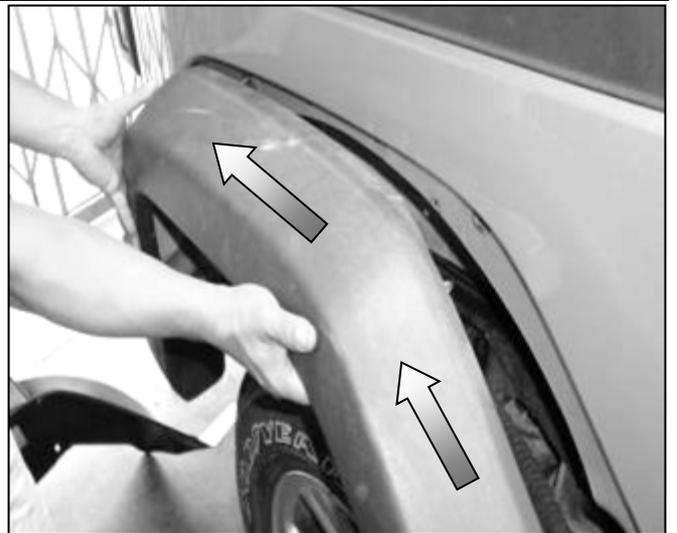



**WARNING:**  
 Cancer and Reproductive  
 Harm.  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

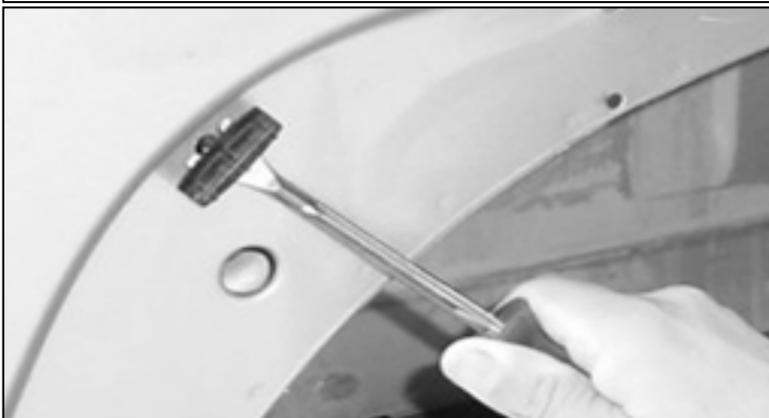
## REAR FACTORY FLARE REMOVAL



**Step 1.**  
Locate and remove 7 Christmas tree plastic clips using a clip removal tool or similar tool. Discard factory hardware.



**Step 2.**  
With all fasteners removed firmly take hold of the front lower edge of the flare and Pull up to release the mounting clips. You will hear a clicking sound as the clips are released. Continue to work your way towards the center then rear of the flare pulling firmly up and back on the flare as you go as shown above. Remove factory fender flare from vehicle. Set factory fender aside in a protected area.



**Step 3.**  
Using a pry tool or similar tool, remove any remaining factory mounting clips. Discard factory mounting clips.



**Step 4.**  
Thoroughly clean the fender to remove any accumulated dirt or debris. Repeat steps 1-4 above for other side.

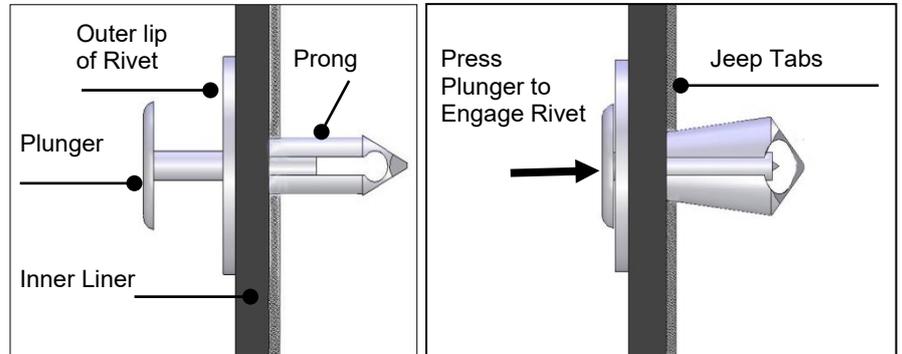
## INSTALLING PUSH RIVETS

Plastic Push Rivets are used in the front and rear inner liner installation. If you have never installed Plastic Push Rivets before, please read the information below regarding the installation. If you are familiar with these types of Rivets skip this section and go to Step 1.

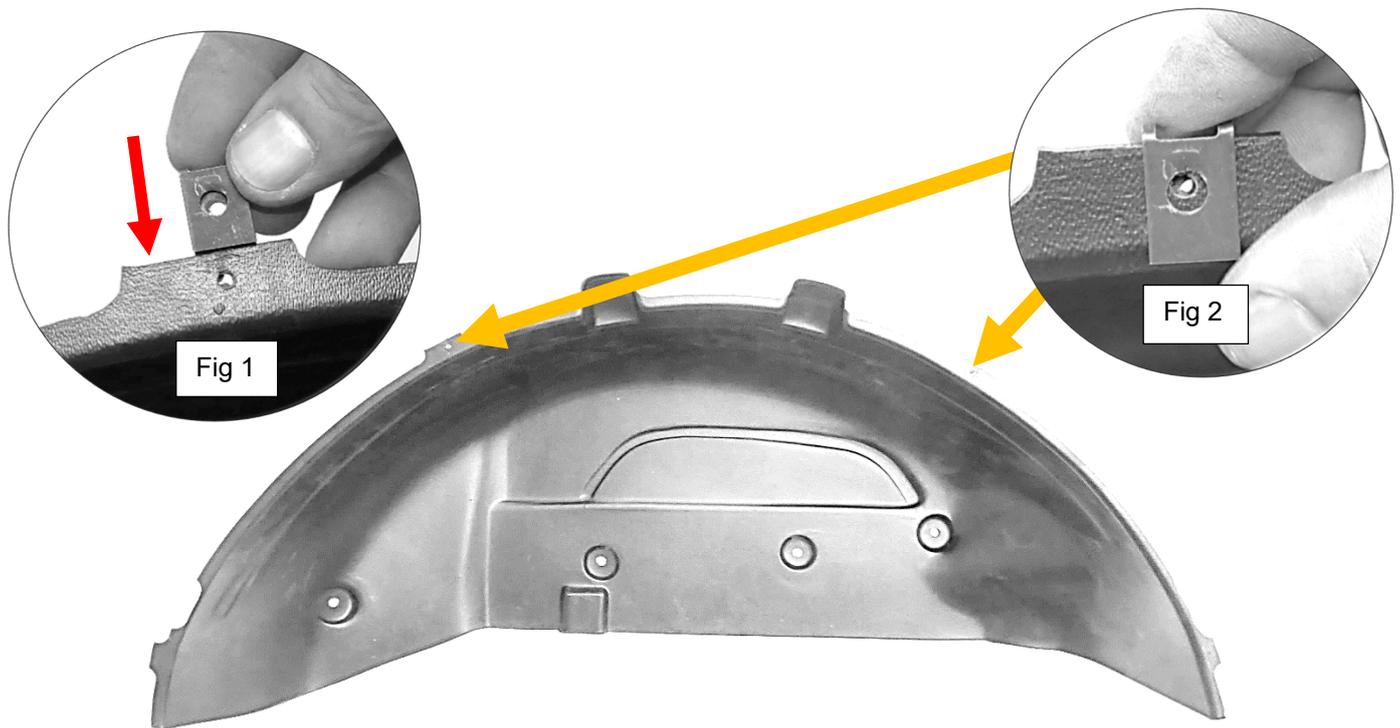
1. Push the Rivet by the outer lip through the hole/slot in the inner liner and into the mounting tab on the Jeep.

**NOTE:** Do Not Press the Rivet Plunger!

2. Ensure the Rivet is sitting tightly against the surface.
3. Press in the Rivet Plunger until it bottoms out. The prong will expand and assure a secure assembly.



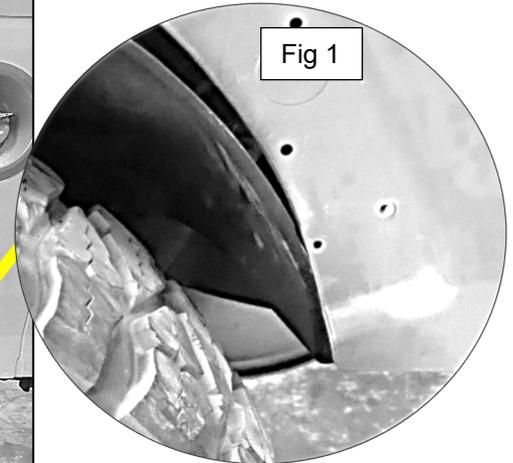
## INSTALLING REAR INNER LINERS



### Step 1.

Working on work bench. Slide a supplied speed clip (E) onto the rear driver inner liner top mounting tabs fig 1. Line up the speed clip hole with the hole in the inner liner center top tabs Fig 2.

## INSTALLING REAR INNER LINERS continued



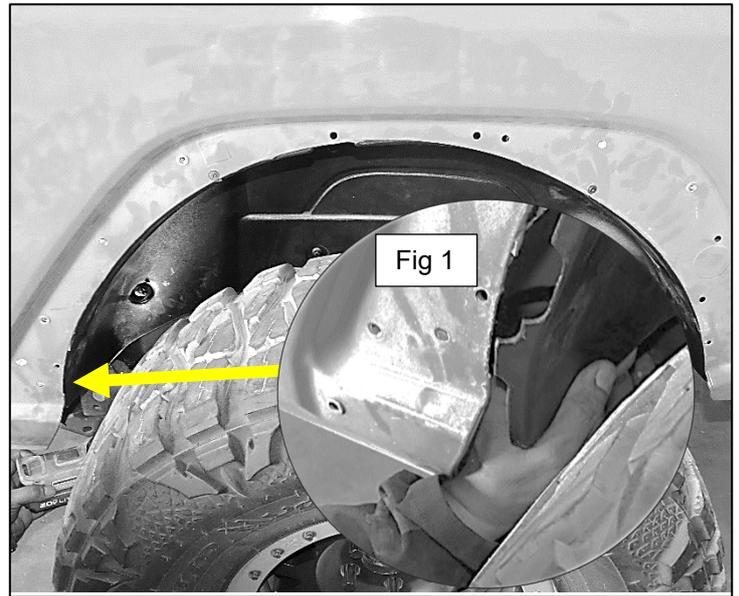
### Step 2.

Place supplied rear driver rear inner fender (A) onto the inner wheel well of the Jeep as shown. Begin to work towards the rear of the inner fender, firmly press the rear lip behind the vehicle fender lip fig 1.



### Step 3.

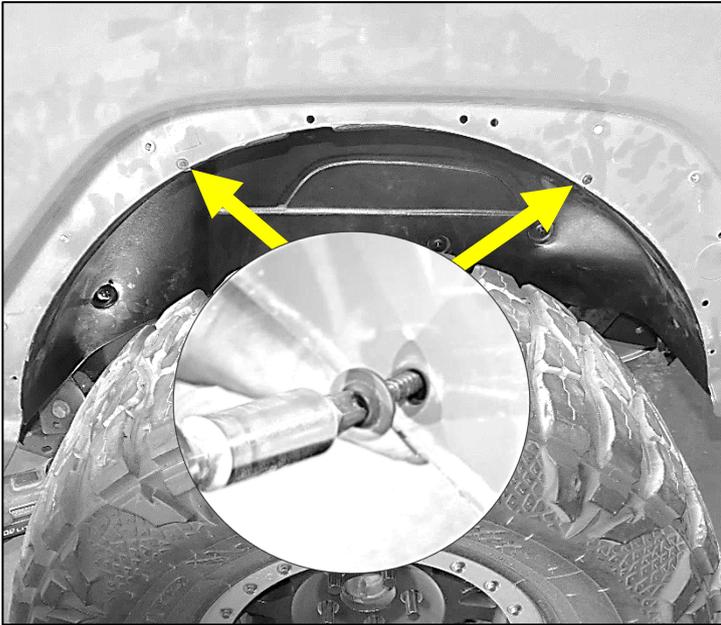
Working your way towards the front portion of the inner liner keep pressing the inner liner behind the vehicle fender lip.



### Step 4.

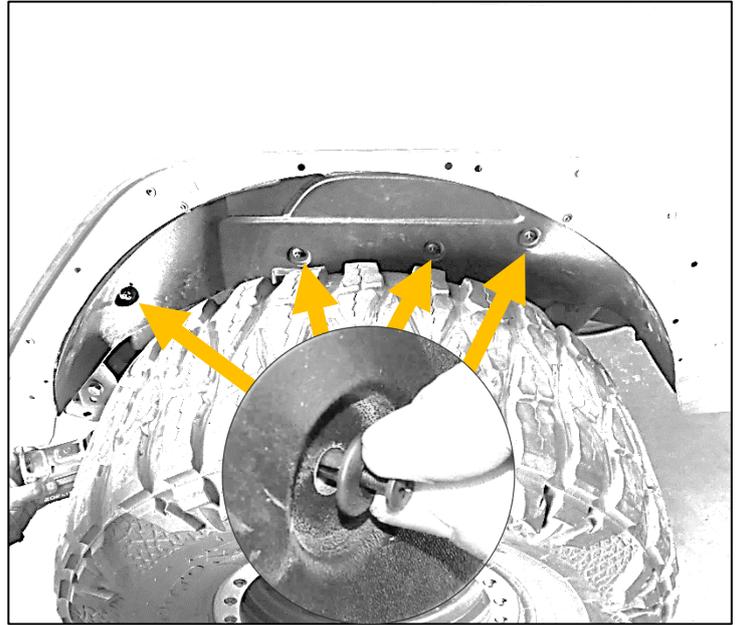
Working towards the front lower portion of the inner liner firmly push the front lip behind the vehicle fender lip fig 1. Line up the inner liner mounting holes and previously installed speed clips with the holes/mounting tabs in the Jeep. Once all holes are lined up, hold the inner liner into position.

## INSTALLING REAR INNER LINERS continued



### Step 5.

While holding the inner liner into position, using a #2 phillips head screwdriver start a supplied #8 x 3/4 mounting screw (D) through the hole in the vehicle fender and onto the previous installed speed clips. Repeat step for remaining phillips screw. Tighten down all hardware.



### Step 6.

Working inside the wheel well install 4 supplied small push rivets (C) through the hole in the inner liner and onto the Jeep mounting tabs. Repeat step 1-6 for other side rear inner liner.



This completes the installation