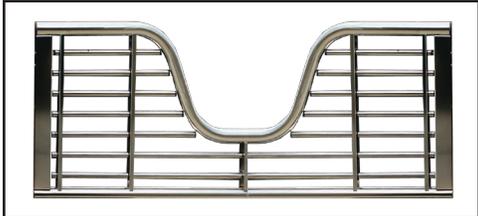


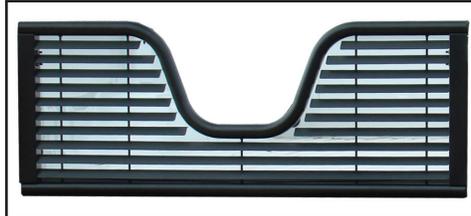


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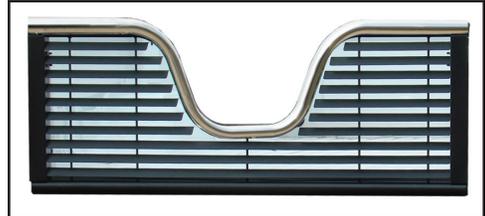
**Stainless V-Gate  
 Black Louvered V-Gate  
 Stainless Top Bar V-Gate**  
 Installation Instructions



**Stainless V-Gate**



**Black Louvered V-Gate**



**Stainless Top Bar V-Gate**

**Note: Completely read instructions before beginning installation!**

**Caution:** Two people are strongly recommended for this install, both factory tailgates and new tailgates can be heavy.

1. Remove the contents from the box and check for damage. If damaged, contact the original place of purchase.
2. Remove the factory tailgate cables from the truck by lifting the clasp and detaching from the truck on each side. Open the tailgate slowly to approximately 8" to 10" lifting on the passenger side of the tailgate. Align the slotted hinge and lift the tailgate from the truck. The driver side will slide out after the passenger is removed. Remove the tailgate cables from the factory tailgate and set aside. The factory tailgate cables they will be reused. The factory bushings do not need to be removed from the factory tailgate or the factory pivots on the truck.
3. All applications will contain a package with plastic bushings but with some applications may not use all of the bushings included. Locate the fully round bushing that fits the factory pivot the best and use for passenger side of the gate. Next locate the slotted bushing that best fits the factory pivot and use for the driver side of the gate. Once the proper bushings are found for each side, gently tap them into the bottom tailgate tube and install the factory tailgate cables at this time.
4. Locate your tailgate part number from the following grouping lists and follow the steps listed for that number. Be sure to start with step #5a.

**667 - 6067 - 6167**  
 Ford '97 - '07

**5642 - 6042 - 6142**  
 Ford '08 - '11

**5635 - 6135 - 6035**  
 Chevy/GMC '07 - '11

**669 - 6069 - 6169**  
 Dodge Ram '94 - '02

**5636 - 6036 - 6136**  
 Ford F-150 '04 - '11

**5a.** Proceed to Step #6 at end of document.

**666 - 6066 - 6166**  
 Chevy/GMC '99 - '07

**5a.** Unscrew and remove the original factory latch bolt from the truck and replace with the latch bolt furnished by Go Industries.

**5b.** Proceed to Step #6 at end of document.



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**664 - 6064 - 6164**

Dodge Ram '02 - '09

**5624 - 6024 - 6124**

Dodge Ram '09-'11

**5a.** Locate the rubber stop behind the factory latches and remove it by pulling it off of the screw. The plastic pop rivet then can be removed by pulling the inside screw out as well.

**5b.** Proceed to Step #6 at end of document.

**665 - 6065 - 6165**

Ford '87 - '98

Chevy/GMC '81 - '91

Dodge Ram '80 - '93

**668 - 6068 - 6168**

Chevy/GMC '88 - '00

**5a.** Remove the taillights from the truck to gain access to the bolts holding the latch on truck. Remove factory latch from truck and set bolt to the side. (They will be reused)

**5b.** Place the strike plate provided in place of the factory latch and reinstall the (2) factory bolts removed in the step above. (Leave loose)

**5c.** Insert the Air Flow Tailgate into the driver side hinge while aligning the slot on the passenger side hinge and push down on the Air Flow Tailgate. Tighten latch bolts at this time after adjusting it to tailgate.

**5d.** Make sure latch on tailgate is open and close onto the striker plate to ensure proper alignment. Open gate and tighten all bolts holding striker plate in place. Once striker plates are tight, reinstall your taillights to complete installation at this time.

**Note:** It may be necessary to realign the latch bolt with the latches. If so, loosen the latch bolt, close the tailgate and the latch bolt will reset. Open the tailgate and re-tighten the latch bolt.

**6.** Insert the Air Flow Tailgate into the driver side hinge while aligning the slot on the passenger side hinge and push down on the Air Flow Tailgate.

**7.** Reattach the factory tailgate cables to the truck.

**8.** A cable is located near the bottom of the Air Flow Tailgate. This cable is used to open the Air Flow Tailgate latches. Pull on this cable to open the latches on both sides. Double check to be sure both the driver and passenger latch is open. If so, you may close the Air Flow Tailgate. The latches will secure the tailgate. The installation is complete.

**Note:** It may be necessary to realign the latch bolt with the latches. If so, loosen the latch bolt, close the tailgate and the latch bolt will reset. Open the tailgate and re-tighten the latch bolt.