



Part # 3510,35100- 1987-95 Ford F-Series Truck 302

Part # 3511,35110- 1987-95 Ford F-Series Truck 351

Tuned Shorty Headers



Special Tools

Required:

- No special tools required

Install Time:

Approximately
2 Hours 30 Mins

Difficulty:

3 out of 5

Follow these instructions carefully to ensure correct fitment and operation.

STEP 1

- Disconnect the negative battery terminal and place the vehicle on sturdy jack stands.

STEP 2

- Carefully disconnect the spark plug wires, heat shields and engine bracket to allow access to the exhaust manifold bolts. (The heat shields and bracket will not be re-used).

STEP 3

- Disconnect the EGR tube attached to the fitting on the passenger side exhaust manifold. This tube will be re-installed on the BBK Header.

STEP 4

- From under the truck, carefully remove the 4 collector nuts attaching the manifolds to the Y-Pipe.

STEP 5

- Remove all of the exhaust manifold bolts and remove them from the vehicle. Clean the old gasket material from the head surface. ***NOTE!!! Dipstick tube must be removed with the exhaust manifolds and the mounting flange side ground down to fit under the new header bolt.***

STEP 6

- Install the headers and bolts. Be sure to re-install the dipstick tube with the header. Tighten all the bolts.

STEP 7

- Re-install the spark plugs, wires, EGR connections and any other parts removed for the install.

STEP 8

- From under the truck, reconnect the Y-Pipe assembly. Use the supplied flat washers.

STEP 9

- Reconnect the negative battery terminal and start the engine to check for any leaks. Header bolts should be rechecked after a few hundred miles of driving.



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installation instructions

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IMPORTANT: All appropriate safety equipment and gear must be used during the installation of this or any BBK Performance products or any time you work on a vehicle. BBK Performance Inc. accepts no responsibility for injuries or damage caused by or during the installation of this product.

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