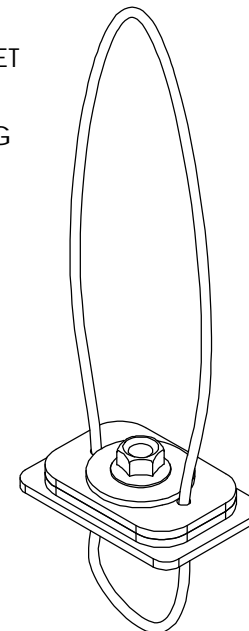


STAKE POCKET PLATE KIT MOUNT INSTALLATION

- 1) RUN CORD THROUGH BOTH HOLES IN ALL PLATES. TIE THE CORD ENDS TOGETHER TO CREATE A LOOP.
- 2) DROP PLATE WITH RIV-NUT (ITEM A) INTO STAKE POCKET.
- 3) PULL THAT PLATE UP SO IT FITS SQUARELY INTO STAKE POCKET.
- 4) INSET THE OTHER TWO PLATES (ITEM B) SQUARELY IN THE STAKE POCKET SO THE PLATES ARE LEVEL WITH THE TOP OF THE TRUCK BED OR LINER (YOU MAY ONLY NEED TO USE ONE OF THESE PLATES.)
- 5) HOLD CORD FIRMLY AND INSTALL THE ITEM THAT YOU ARE MOUNTING IN DESIRED POSITION.
- 6) PLACE FLAT WASHER ON BOLT AND THREAD BOLT INTO HOLE.
- 7) SNUG BOLT FINGER TIGHT. YOU MAY NOW LET GO OF CORD.
- 8) REPEAT PROCEDURE FOR OTHER SIDE.
- 9) CUT CORD IF DESIRED.
- 10) TIGHTEN BOLTS TO 23 FT. LBS. **DO NOT OVER TIGHTEN**
- 11) CHECK TORQUE AFTER THE FIRST 20 MILES AND CHECK TORQUE REGULARLY AFTER THAT.



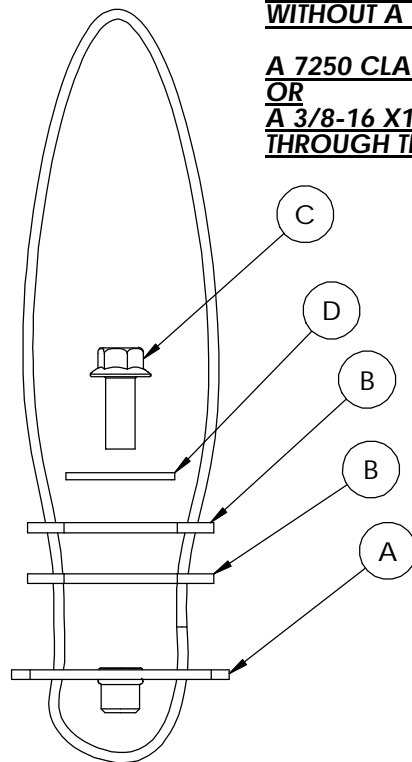
**IF YOU ARE USING A RACK AS A LOAD SURFACE
WITHOUT A TOOL BOX YOU MUST ALSO USE**

A 7250 CLAMP KIT

OR

A 3/8-16 X1-1/2 GR5 BOLT

THROUGH THE FRAME RAIL ON EACH FOOT



E	1	19-9040	CORD,MICRO 1.18 MM POLYESTER/NYLON BLACK	2'
D	1	11-7038	WASHER,3/8 X 1- 1/2 FENDER ZN	
C	1	11-5358	BOLT,3/8-16X1 INDENTED HEX WASHER	
B	2	87-7551-001	STEEL OUTER PLATE	
A	1	86-7551-001	PLATE WITH RIV- NUT	
ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL/ CLUT
REV	DATE	DESCRIPTION	BY	SCALE:
A	3/5/21	CHANGED REF #	LK	DWN BY: TPK
B	5/4/22	CHANGED WORDING	TJR	REF # 7251
				TITLE: PLATE KIT MOUNTING INSTRUCTIONS
				DATE: 2/17/21 DWG: 96-7551-001 REV: B

MERRITT MERRITTPRODUCTS.COM
ALUMINUM PRODUCTS 800-625-0107
COMPANY 1011 14TH ST.
FORT LUTON CO. 80421