

54-inch Curved LED Light Bar Upper Windshield for GM

Parts:

1 - 54" Curved, Black LED Light Bar	
1 - Wiring Harness w/ On/Off Switch	
2 - Rubber Spacer Pads	1 - Driver Side Bracket
6 - 5/16" Button-head Bolts	1 - Passenger Side Bracket
6 - Nut Inserts	6 - 3/8" Nuts
6 - 5/16"x1" Bolts	6 - Washers

PRE-INSTALLATION

Professional installation by a certified technician is strongly recommended.

Not responsible for altered products. No claims are made regarding any after-market devices. Any and all claims implied in this document excluded.

REQUIRED TOOLS:

1/2" Wrench	9/16" Wrench	3/16" Allen Wrench	6mm Allen Wrench	Center Drill
33/64" Drill Bit	Tape Measure	Masking Tape	Permanent Marker	

INSTALLATION INSTRUCTIONS

STEP 1: Disconnect positive battery lead before installation.

STEP 2: Open doors and pull back weather stripping above windshield on both sides.

STEP 3: Apply masking tape to painted surface so brackets will not scratch paint.

STEP 4: Install brackets on 54" light bar. Use hardware supplied with kit and hand tighten.

STEP 5: Place brackets on top of door frame 1/2" above windshield. Mark mounting holes with marker or punch (3 per side).

STEP 6: Remove brackets from vehicle. Drill holes with center drill or 1/4" drill bit.

STEP 7: Drill holes out to 33/64" (.515") diameter.

STEP 8: Assemble nut inserts. Place washer on 5/16" x 1" bolt, then thread on 3/8" nut. Thread bolt (with nut and washer) into nut insert. Place assembly into hole in door frame.

STEP 9: Hold nut in place with 9/16" wrench and tighten bolt with 1/2" wrench to compress insert and hold it in place.

STEP 10: Repeat for all six nut inserts.

STEP 11: Place rubber spacer pad on inside of each bracket.

STEP 12: Remove masking tape.

STEP 13: Hold light bar and brackets in place and line up mounting holes. Secure with included 5/16" x 1" button-head screws. Tighten with 3/16" allen wrench.

STEP 14: Tighten light bar mount screws on each side with 6mm allen wrench.

STEP 15: Attach the red terminal to the Positive (+) side of the battery, or any 12DC source.

STEP 16: Secure the black terminal to a suitable ground, or the Negative (-) side of the battery.

STEP 17: Locate an appropriate location in the vehicle for the switch mounting.

STEP 18: Route the harness to the mounting location. Do not secure at this time. The wiring will be zip-tied after the lights are installed and adjusted to ensure the wiring can reach the lights.

STEP 19: After the lights are mounted, the wiring harness simply plugs into the light pigtail. Take care not to damage the wires.

STEP 20: Secure any part of the wiring harness away from hazards using zip ties.

STEP 21: Secure light bar to mounting brackets with included hardware and plug in.

STEP 22: Reinstall factory rubber door seal.

STEP 23: Reconnect positive battery lead.

POST-INSTALLATION

MAINTENANCE: Periodically check to ensure that all fasteners are properly tightened.