

## 50-inch Curved LED Light Bar Upper Windshield for Ford F-250/350

### Parts:

1 - 50" Curved, Black LED Light Bar  
1 - Wiring Harness w/ On/Off Switch  
1 - Driver Side Bracket  
1 - Passenger Side Bracket  
7 - 3/16" Rivets

## PRE-INSTALLATION

**Professional installation by a certified technician is strongly recommended.**

*Not responsible for altered products. No claims are made regarding any after-market devices. Any and all claims implied in this document excluded.*

### REQUIRED TOOLS:

3/16" Drill Bit

Tape Measure

Pop Rivet Gun

## INSTALLATION INSTRUCTIONS

**STEP 1:** Disconnect positive battery lead before installation.

**STEP 2:** Open driver door and measure 22 1/4" from bottom of seal flange up to top edge of bracket.

**STEP 3:** Mark position of bracket. (Note: Test fit light bar in brackets and check fit/location before drilling)

**STEP 4:** Holding bracket in place, drill three holes through sheet metal with 3/16" drill bit. DO NOT drill any deeper than 1/2" or you may damage the outside surface.

**STEP 5:** Secure bracket with included 3/16" rivets, placing rubber gasket between bracket and cab.

**STEP 6:** Repeat procedure on other side of vehicle.

**STEP 7:** Attach the red terminal to the Positive (+) side of the battery, or any 12DC source.

**STEP 8:** Secure the black terminal to a suitable ground, or the Negative (-) side of the battery.

**STEP 9:** Locate an appropriate location in the vehicle for the switch mounting.

**STEP 10:** Route the harness to the mounting location. Do not secure at this time. The wiring will be zip-tied after the lights are installed and adjusted to ensure the wiring can reach the lights.

**STEP 11:** After the lights are mounted, the wiring harness simply plugs into the light pigtail. Take care not to damage the wires.

**STEP 12:** Secure any part of the wiring harness away from hazards using zip ties.

**STEP 13:** Secure light bar to mounting brackets with included hardware and plug in.

**STEP 14:** Reconnect positive battery lead.

## POST-INSTALLATION

**MAINTENANCE:** Periodically check to ensure that all fasteners are properly tightened.