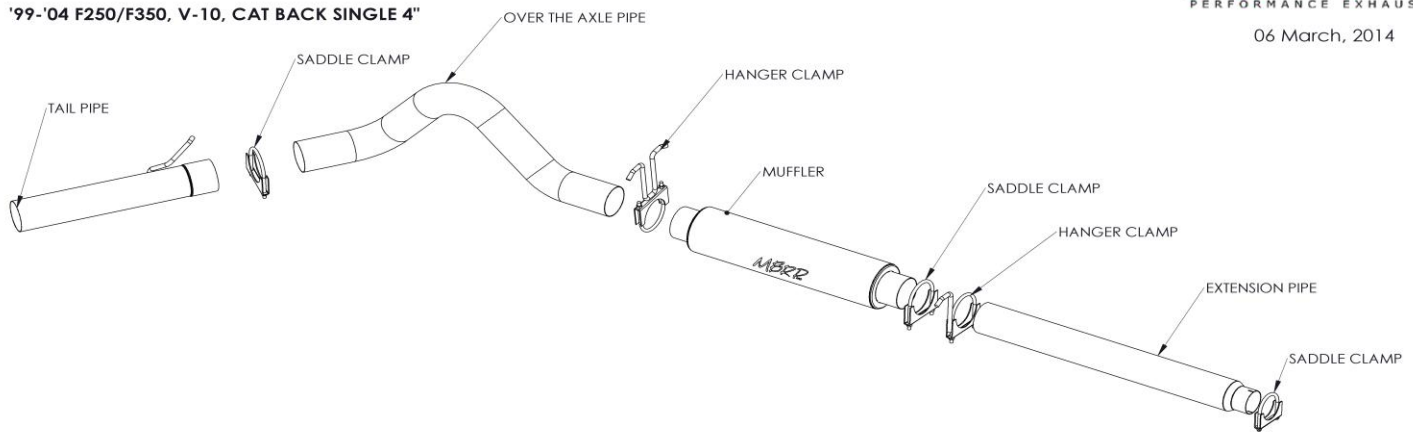


S5206P

'99-'04 F250/F350, V-10, CAT BACK SINGLE 4"

MBRP
INC.
PERFORMANCE EXHAUST

06 March, 2014



PLEASE READ BEFORE STARTING INSTALLATION

MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged. It is the installer's responsibility to ensure that all components are present and fit together as shown. Please also ensure that all components are undamaged before removal of the factory exhaust. Finally, check that this system properly matches the make and model of the vehicle and will not interfere with previous or planned modifications.

Removal of stock system:

1. Apply a penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.
2. Loosen the nut on the band clamp located behind the catalytic converter using a 15mm wrench or socket.
3. Remove the muffler and tail pipe from the OEM rubber hangers. On '03 and '04 trucks remove bottom shock bolt of passenger side shock to remove system in one piece. Separate the stock exhaust at the slip joint located behind the catalytic converter. Remove the muffler and tail pipe from under the truck.

Installation of MBRP Inc. Performance Exhaust:

1. Hang the "T" Clamp in the factory rubber isolators located right above where the rear of the factory muffler was located. Temporarily hang the Muffler in place and measure from the front of the Muffler to the short length of factory pipe attached to the rear of the catalytic converter. This will give you the required length for the extension pipe.
2. Cut the Extension Pipe to the required length and attach it to the factory pipe behind the catalytic converter.
3. Install the Muffler over the Extension Pipe. The Hanger Clamp is used at the connection between the Muffler and the Extension Pipe and installed into the OEM rubber hanger position. Install the "T" Hanger Clamp into the two OEM rubber hangers located above the outlet of the Muffler.
4. Install the Over Axle Pipe from the rear of the truck, over the axle and attach to the Muffler outlet.
5. Install the Saddle Clamp onto the Tail Pipe before attaching the Tail Pipe to the Over Axle Pipe. Install the tail pipe hanger into the OEM hanger to complete.
5. Install provided clamps around pipes where needed. Adjust Tail Pipe and check along the whole length of the exhaust system to ensure that there is adequate clearance around the spare tire, fuel and break lines or any wiring. If any interference is detected relocate or adjust.
6. Make sure the exhaust is in place before tightening clamps. Start at the front of the exhaust system and begin tightening all connections.

Congratulations! You are ready to begin enjoying the improved performance and driving experience of your MBRP Inc. Performance Exhaust system. We hope you enjoy your purchase.