

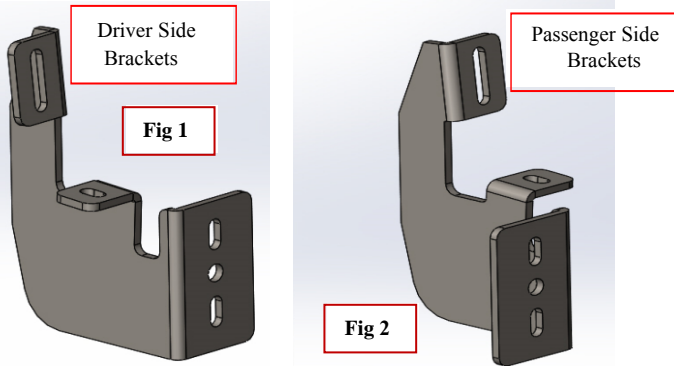
**Read all instructions before beginning installation.**

Running Boards	2
Brackets (Driver)	4
Brackets (Passenger)	4
Hardware	1

**HARDWARE**

5/16"x 3/4" Bolts	16
1/4" Flat Washers	24
5/16" U-Nuts	16
E-Clips	8
5/16" Carriage Bolt	8
5/16" Serrated Flange Nut	8

**Step 1:** Reference picture of bracket positions for later steps (Fig 1&2)



**Step 2:** There are 4 locations each side of the vehicle as shown (Fig 3). Please remove all black plugs at each location. We will start on the driver side.



**Step 3:** Install U-Nuts into the hole as shown. (Fig 4 & 5)



**Step 4:** Please use (Fig 1 & 2) for reference. Starting on the driver side front location use bracket shown (Driver Front/Passenger Rear). This bracket will be used on the first 3 bracket locations on the driver side. The very rear bracket towards the bed will use the bracket shown (Passenger Front/Driver Rear). Install using 5/16" bolts with washers. (Fig 6)



**HD STEP INSTALL**

1. Install 5/16" carriage bolt and "E-Clip" to each bracket through middle bracket hole  
 Having a second person or jack stands will be helpful on install.
2. CAREFULLY place HD STEP over bracket clamps and align so that clamp tabs are in between step channel. Begin to hand tighten 5/16" flange nuts while making sure bracket clamp tabs are aligning to the bracket holes.
3. Once you have all clamps hand tightened to brackets, this should allow the HD STEP to slide forward and back to allow for final alignment to vehicle.
4. Once satisfied with alignment, tighten all 5/16" flange nuts for final install.

