

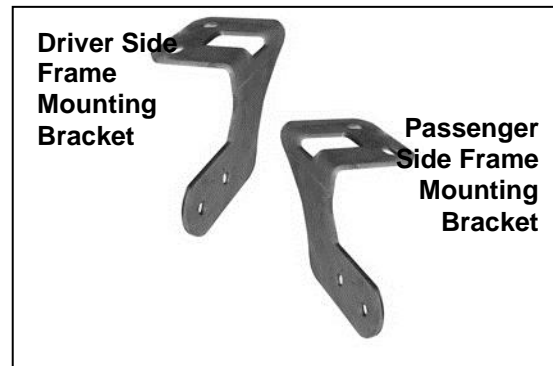


**TEL:1-866-XANATOS**

**INSTALLATION INSTRUCTIONS**  
**REAR BUMPER GUARD FOR HONDA ODYSSEY 09-10 (DOUBLE TUBE)**  
**PART # 8HO1SS/8HO1A**

**PARTS LIST:**

1	Rear Bumper Guard
1	Driver/Left Frame Mounting Bracket
1	Passenger/Right Frame Mounting Bracket
4	12-1.25mm x 40mm Fine Thread Hex Bolts
4	12-1.75mm x 35mm Hex Bolts
8	12mm Lock Washers
12	12mm ID x 24mm OD x 2.5mm Flat Washers
4	12-1.75mm Hex Nuts



**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.**
- 2. IMPORTANT! The passenger side mounting location of the Frame Bracket is very close to the exhaust pipe. Allow exhaust pipe to cool before starting the installation.**
3. Starting on the driver side, locate the (2) threaded holes on the floor panel next to the rear well in the body.
4. Select the driver side Frame Mounting Bracket and position it up to the (2) threaded holes in the body panel. Secure the Frame Bracket with the included (2) 12-1.25mm x 40mm Fine Thread Hex Bolts, (2) 12mm Lock Washers and (2) 12mm Flat Washers, **(Figure 1)**. Snug but do not tighten hardware at this time. Repeat Steps 3-4 for passenger side Frame Mounting Bracket installation, **(Figure 2)**. **IMPORTANT:** Verify that the exhaust pipe is cool to the touch. Once cooled, **gently** push the exhaust pipe away from the Mounting Bracket to provide enough room to insert the (2) 12-1.25mm x 40mm Fine Thread Hex Bolts, (2) 12mm Lock Washers and (2) 12mm Flat Washers.
5. Carefully position the Rear Bumper Guard up to the outside of the Frame Mounting Brackets. Attach the Rear Bumper Guard to the Mounting Brackets using the included (4) 12-1.75mm x 35mm Coarse Thread Hex Bolts, (4) 12mm Lock Washers, (8) 12mm Flat Washers and (4) 12mm Hex Nuts, **(Figure 3 & 4)**.
6. Align and adjust the Rear Bumper Guard properly and tighten all hardware.
7. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel:** Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Rear Bumper Guard.

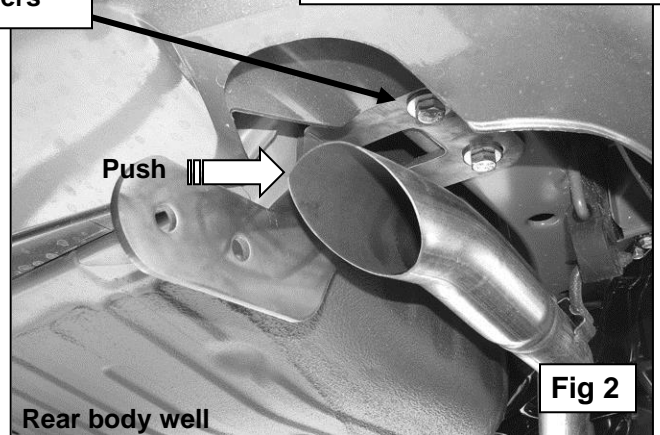
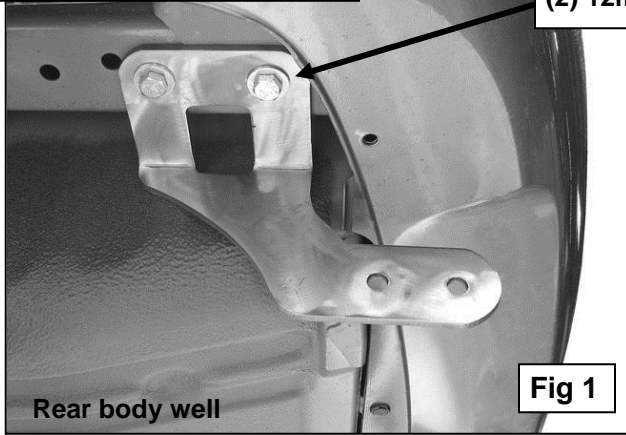
**For gloss black finishes:** Mild soap may be used to clean the Rear Bumper Guard.

REAR BUMPER GUARD FOR HONDA ODYSSEY 09-10 (DOUBLE TUBE)

Driver Side Frame Bracket Mounting Location

- (2) 12-1.25mm x 40mm Fine Thread Hex Bolts
- (2) 12mm Lock Washers
- (2) 12mm Flat Washers

Passenger Side Frame Bracket Mounting Location



**Muffler/Exhaust Pipe Warning:**

**IMPORTANT!** Due to close proximity of the Frame Bracket to the exhaust pipe, allow exhaust pipe to cool before starting the installation.

Once the exhaust has cooled, **gently** push the exhaust pipe over to provide clearance for the 12-1.25mm x 40mm Fine Thread Hex Bolts, 12mm Lock washers and 12mm Flat Washers to mount the passenger side Frame Mounting Bracket.

- (2) 12-1.75mm x 35mm Hex Bolts
- (2) 12mm Lock Washers
- (4) 12mm Flat Washers
- (2) 12mm Hex Nuts

