

TEL 1-866-XANATOS

## INSTALLATION INSTRUCTIONS

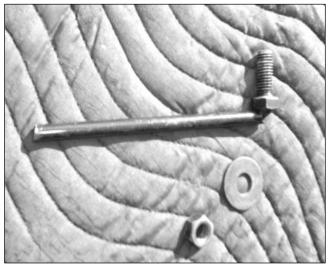
## PARTS#: 8D080616SS / 8D080616A REAR BUMPER GUARD FOR JEEP GRAND CHEROKEE 05-09

## **PARTS LIST:**

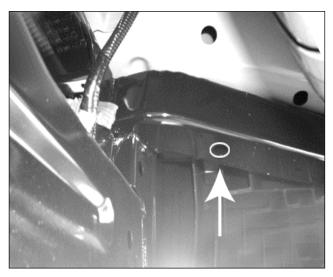
- (1) Rear bumper guard
- (2) Frame brackets (one driver, one passenger side)
- (2) 1/2" x 1-1/2 bolt with rod extension

- (4) 1/2" x 1-1/2" bolts
- (6) 1/2" locknuts
- (10) 1/2" flat washers

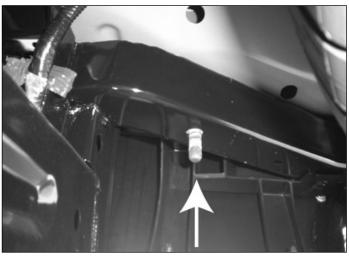
## READ INSTRUCTIONS BEFORE INSTALLING PRODUCT



Mounting hardware per bracket includes (1) 1/2" bolt with rod extension, (1) 1/2" flat wsher and (1) 1/2" locknut.



Locate (1) hole on each side of the square bumper crossmember. The holes are located between the two bumper brackets that are part of the formed frame rails. **Passenger side shown** 



**3.** Insert (1) 1/2" bolt with rod extension through outside opening in square cross member and position so threaded end drops through hole in cross member. **Passenger side shown** 



**4.** Fasten bumper bracket to cross member using (1) 1/2" locknut and (1) 1/2" flat washer. Tighten until slightly snug. Repeat for opposite side. **Passenger side shown** 

- **5.** With both brackets in place, raise rear bumper guard to vehicle and fasten to brackets using (2) 1/2" x 1-1/2" bolts, (4) 1/2" flat washers and (2) 1/2" locknuts per side. Tighten until slightly snug.
- **6.** Adjust guard to satisfaction and tighten all hardware beginning with the vehicle crossmember and then the rear bumper guard hardware.