

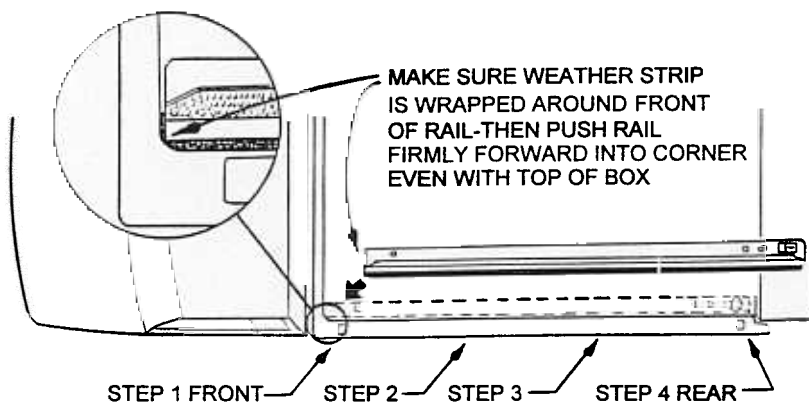


SUPPLEMENTAL INSTRUCTIONS FOR KIT #221 2001-ON CHEVY COMPOSITE SHORT BOX

ALWAYS USE PROTECTIVE EYEWEAR

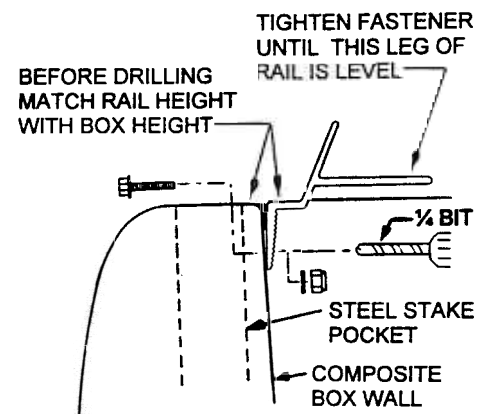
THIS IS A BOLT ON SIDE RAIL APPLICATION REQUIRING TWO PEOPLE. PLEASE READ AND FOLLOW THE STEPS BELOW. AFTER RAILS ARE INSTALLED FOLLOW OWNERS MANUAL FOR ALL REMAINING INSTALLATION STEPS.

TOOLS:
CORDLESS IMPACT WITH 5/16 SOCKET
DRILL WITH 1/4 BIT
WRENCH 5/16
RATCHET WITH 7/16 SOCKET

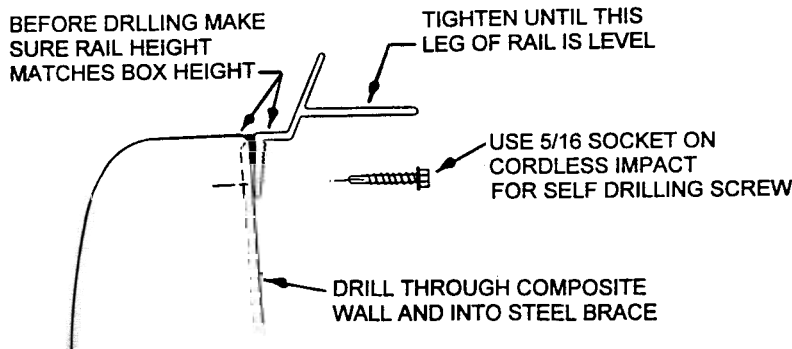


TOP VIEW OF COMPOSITE BOX

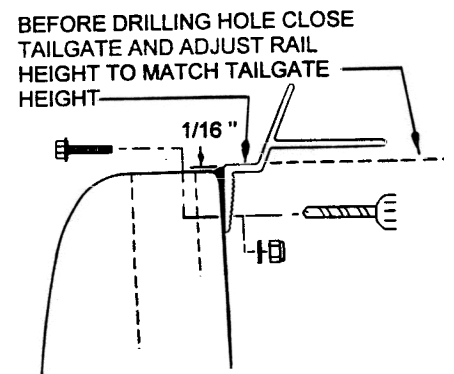
MAKE SURE RAIL IS PUSHED FORWARD AGAINST FRONT OF BOX AND ALIGNED AS SHOWN IN FOLLOWING STEPS. USE PREPUNCHED HOLES IN RAIL AS GUIDE FOR DRILLING LOCATIONS. BEGIN AT FRONT AND WORK TO THE REAR.



STEP 1 AT FRONT STAKE POCKET
WITH RAIL IN POSITION AS SHOWN ABOVE, DRILL 1/4" DIA. HOLE THROUGH COMPOSITE AND STEEL STAKE POCKET. USE BOLT, WASHER AND LOCK NUT TO FASTEN TIGHT. (BOLT HEAD=5/16 WRENCH) (NUT=7/16 SOCKET W/WRATCHET)



STEP 2 AND 3 BETWEEN STAKE POCKETS
AT SECOND PREPUNCHED HOLE, HOLD RAIL EVEN WITH TOP OF BOX. TURN SELF DRILLING SCREW THROUGH WALL AND INTO STEEL BRACE. TO AVOID STRIPPING SCREW THREADS STOP POWER TOOL WHEN THROUGH STEEL AND FINISH TIGHTENING WITH HAND TOOL. REPEAT THIS PROCEDURE AT THIRD HOLE.



STEP 4 AT REAR STAKE POCKET
ALIGN RAIL HEIGHT WITH TAILGATE. DRILL 1/4 DIA. HOLE INTO COMPOSITE WALL AND STAKE POCKET. USE BOLT, WASHER AND LOCKNUT TO FASTEN. FOR REMAINING INSTALLATION FOLLOW OWNERS MANUAL.