

Installation Instruction

Part#: IB20DBC1A

REV: 20130801

Application: For 08-12 Toyota Sequoia

Item	Part Name	QTY	Item	Part Name	QTY
1	Drive Side Bar	1	2	Passenger Side Bar	1
3	Driver Front Mounting Bracket (LF)	1	4	Passenger Front Mounting Bracket (RF)	1
5	Driver Middle Mounting Bracket (LC)	1	6	Passenger Middle Mounting Bracket (RC)	1
7	Driver Rear Mounting Bracket (LR)	1	8	Passenger Rear Mounting Bracket (RR)	1
9	8-1.25mmx30mm Hex Head Bolt	36	10	8mm Lock Washer	36
11	8mm Flat Washer	36			



Bracket LF



Bracket LC



Bracket LR



Bracket RF



Bracket RC



Bracket RR

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Installation Instruction

Part#: IB20DBC1A

REV: 20130801

Application: For 08-12 Toyota Sequoia

Step	Installation
1	<u>REMOVE CONTENTS FROM BOX.VERIFY ALL PARTS ARE PRESENT.READ INSTRUCTIONS CAREFULLY .USE ILLUSTRATION TO PORPERLY IDENTIFY BARCKETS AND SIDEBRS.</u>
2	Starting from front of driver side, find the two factory threaded holes in the side panel by the front on the body. Attach the driver side front Mounting Bracket to the vehicle with the included (2) 8mmx30mm Hex Head Bolts,(2)8mm Flat Washers ,(2)8mm Lock Washers,(Figure 1)
3	Find the two factory threaded holes in the side panel by the rear flare on the body. And then attach the driver side rear Mounting Bracket to the vehicle with (2) 8mmx30mm Hex Head Bolts,(2)8mm Flat Washers ,(2)8mm Lock Washers (Figure 2).
4	Attached bar onto the front and rear Mounting Brackets using the included (4) 8mmx30mm Hex Head Bolts (4)8mm Flat Washers,(4)8mm Lock Washers, finger tighten.
5	Locate two pair holes in the side panel between the installed front and rear Mounting Brackets. One pair holes close to the front Mounting Bracket and the other one by the rear Mounting Brackets. To determine which holes will be used, position the center Mounting Bracket onto the center position of the bar, and line up the opposite end to the mounting location on the side panel. Attaché the center Mounting Bracket to the vehicle and & bar with the included (4) 8mmx30mm Hex Head Bolts (4)8mm Flat Washers, (4)8mm Lock Washers,(Figure 3).
6	Level bar properly, and then tighten all fasteners.
7	Repeat steps 2-6 for passenger Side bar installation.
8	Do periodic inspections of the installation to make sure that all hardware is secure and tight.
<p><u>To protect your investment,</u> wax this product after installing, Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.</p> <p><u>For stainless steel:</u> Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used to clean the sidebar.</p> <p><u>For gloss black finishes:</u> Mild soap may be used to clean the sidebar.</p>	

The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!

Installation Instruction

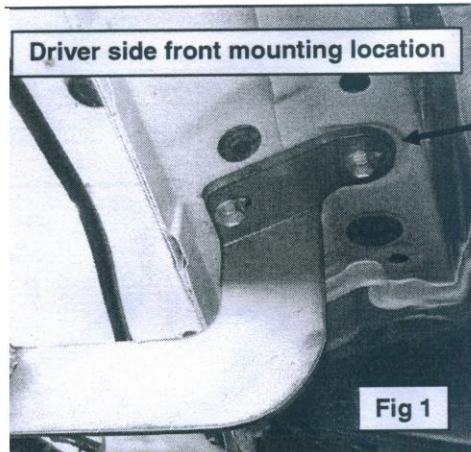
Part#: IB20DBC1A

Application: For 08-12 Toyota Sequoia

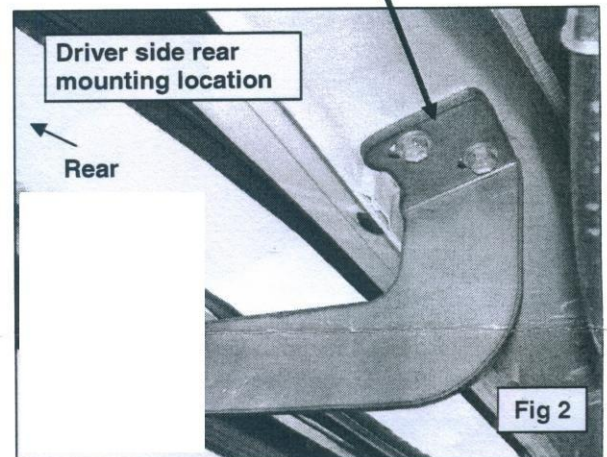
REV: 20130801

Driver Sidebar Installation Pictured

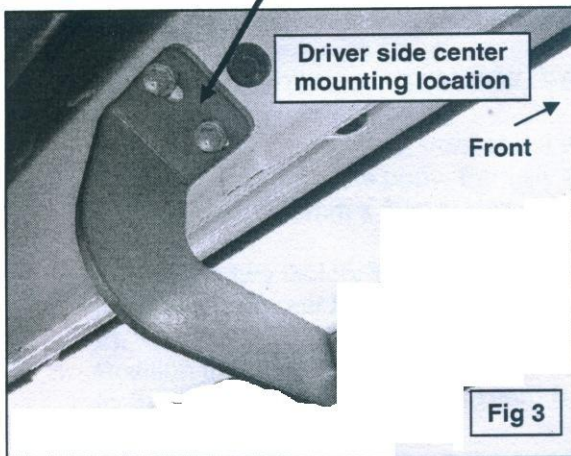
Front
↓



8mm x 30mm Hex Bolts
8mm Lock Washers
8mm Flat Washers



8mm x 30mm Hex Bolts
8mm Lock Washers
8mm Flat Washers



The instruction here is for your reference only. We strongly recommend the professional installer for best result. We are not responsible for any damage caused by the installation. Thank you for choosing our product!