

INSTALLATION INSTRUCTIONS AND PARTS LIST

MODEL 570752 MEGA STEPS BRACKETS: 2007 TOYOTA TUNDRA DOUBLE CAB & CREW MAXX PICKUPS



1. READ INSTRUCTIONS COMPLETELY AND CHECK TO MAKE SURE THAT ALL REQUIRED PARTS (LISTED ON SERVICE PARTS LIST) ARE ON HAND BEFORE STARTING THE INSTALLATION.
2. ATTACH THE MOUNTING BRACKETS TO THE VEHICLE USING EXISTING MOUNTING HOLES ON THE INTERIOR WALL OF THE ROCKER PANEL. (NOTE: THE BRACKETS MUST BE PLACE IN THE PROPER POSITION. THEY ARE IDENTIFIED WITH NOTCHES ON THE INBOARD EDGE. [1 NOTCH IS FOR #1 BRACKET, ETC.] #1 WILL BE AT THE FRONT OF THE VEHICLE. SEE FIG. 1).
 - 2.1. POSITION THE BRACKETS ON THE VEHICLE SO THAT BOTH HOLES LINE UP WITH THE THREADED INSERTS IN THE ROCKER PANEL. ATTACH THE TOP OF THE BRACKET WITH A M8-1.25 X 25MM ZINC PLATED HEX HEAD CAP SCREW, 5/16" FLAT WASHER AND LOCK WASHER (ITEMS #6, #7 & #8). LEVEL THE BRACKETS AND TIGHTEN THE FASTENERS TO 19 LB FT.
3. ATTACH THE STEP (ITEM #1) TO THE MOUNTING BRACKETS.
 - 3.1. INSERT FOUR (4) 5/16" SQUARE HEAD SCREWS (ITEM #4) IN THE CENTER SLOT ON THE UNDER SIDE OF THE STEP.
 - 3.2. POSITION THE STEP ON THE MOUNTING BRACKETS SO THAT THE SQUARE HEAD SCREWS ARE LOCATED IN THE SLOTS OF THE MOUNTING BRACKETS AND THE STEP IS CENTERED, FRONT TO REAR, ON THE CAB.
 - 3.3. LOCATE THE STEP, IN AND OUT, AS DESIRED, INSTALL 5/16" SERRATED FLANGE NUTS (ITEM #5) ON THE SQUARE HEAD SCREWS AND TIGHTEN TO 19 LB FT.

SERVICE PARTS LIST

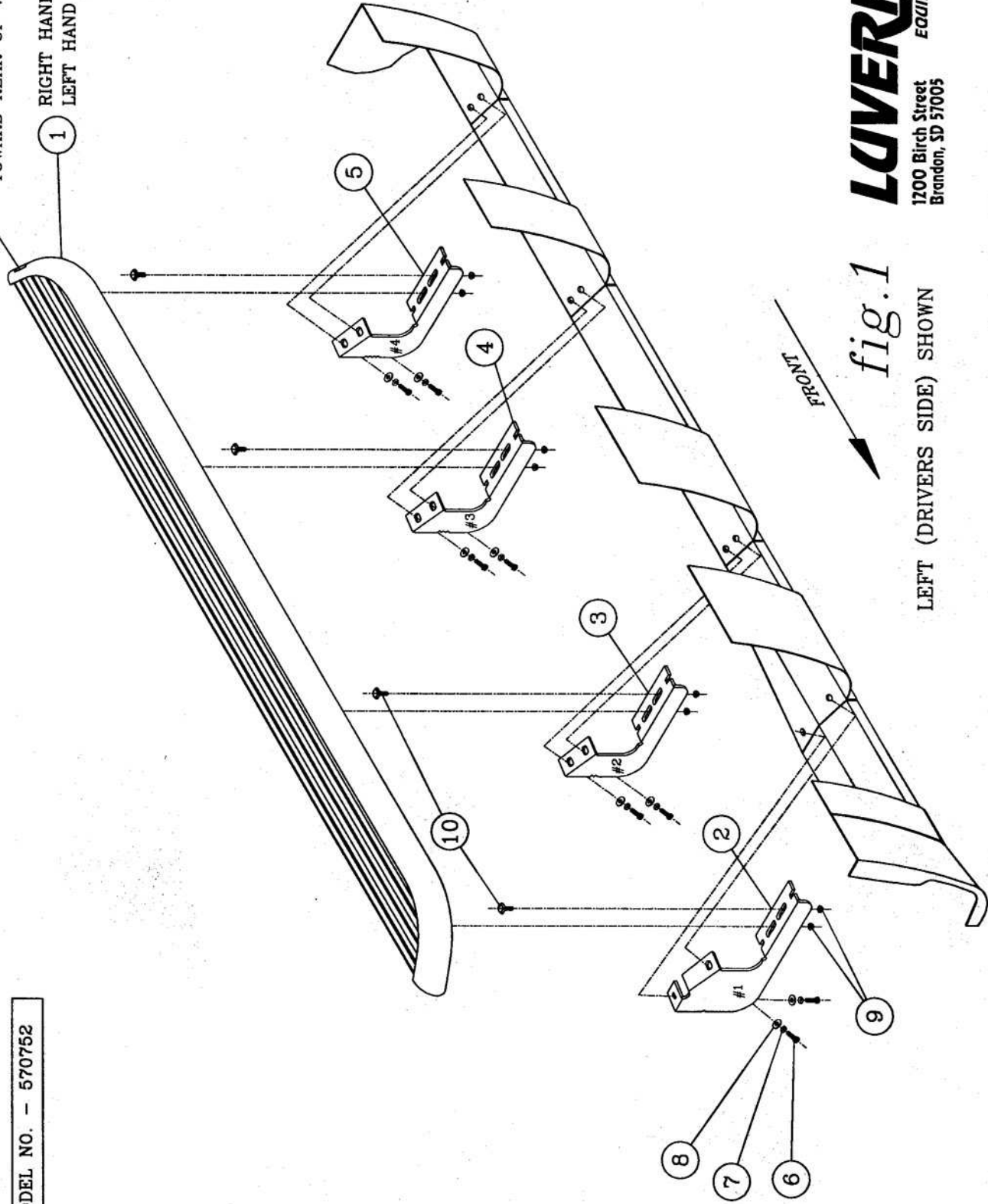
ITEM	PART NO.	QTY	DESCRIPTION
1		2	MEGA STEP BOARD ASSEMBLY (SOLD SEPARATELY) LENGTH WILL VARY DEPENDING ON APPLICATION
2	551362	2	BRKT- MTG, STEP, #1, TOYOTA TUNDRA
3	551363	2	BRKT- MTG, STEP, #2, TOYOTA TUNDRA
4	551364	2	BRKT- MTG, STEP, #3, TOYOTA TUNDRA
5	551365	2	BRKT- MTG, STEP, #4, TOYOTA TUNDRA
6	102549	16	SCREW-M8-1.25X25MM,ZP
7	100030	16	WHSR-LOCK, 5/16" ZP
8	100034	16	WHSR-FLAT, 5/16" ZP
9	102680	16	NUT-SERRATED FLANGE, HEX, SST, 5/16-18 UNC
10	106880	8	SCREW-SQUARE HEAD, 5/16-18 UNC

SERVICE PARTS LIST

MODEL NO. - 570752

LUVERNE LOGO SHOULD BE
TOWARD REAR OF VEHICLE

1
RIGHT HAND
LEFT HAND



LUVERNE
TRUCK
EQUIPMENT
INC.
1200 Birch Street
Brandon, SD 57005

fig. 1
LEFT (DRIVERS SIDE) SHOWN