



12185 INSTALLATION INSTRUCTIONS

Safety glasses should be worn at all times while installing this product.

YEARS: 2016-PRESENT

MAKE: BUICK/CHEVROLET

MODEL: REGAL SPORTBACK/MALIBU

STYLE: SEDAN

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY
For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com

WEIGHT CARRYING:
TRAILER WEIGHT: 3,500 LBS.
TONGUE WEIGHT: 350 LBS.

WARNING:
WE RECOMMEND THE USE OF 18050 STABILIZING STRAPS FOR ALL NON-TRAILER (WHEEL-LESS) LOADS. PLEASE SEE THE CURT CATALOG OR VISIT US ONLINE AT WWW.CURTMFG.COM FOR FURTHER INFORMATION.

PRO INSTALL TIME: 30 MIN.
NOVICE INSTALL TIME: 60 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

INSTALLATION TIPS:

1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
3. USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.
4. NEED HELP OR HAVE SOME QUESTIONS? CALL TECHNICAL SUPPORT AT 800.798.0813

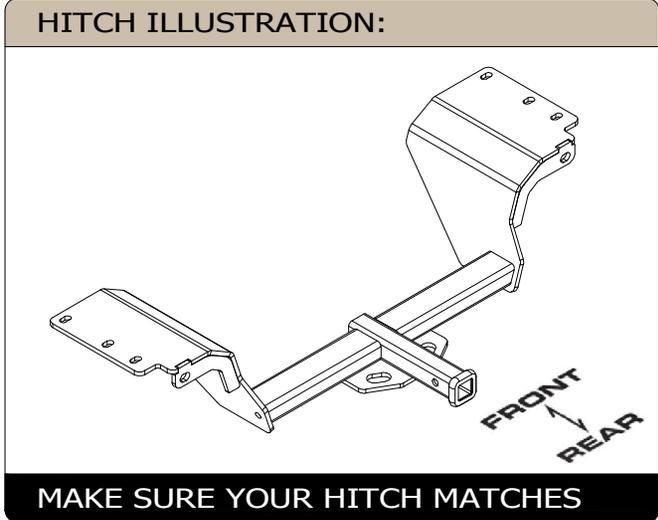


INSTALLATION REQUIRES:

 SAFETY GLASSES	 TORQUE WRENCH	 8" SOCKET EXTENSION
 RATCHET	 13mm 15mm 11/16" SOCKET	 MASKING TAPE
 AVIATION SHEARS		

LEVEL OF DIFFICULTY: MODERATE

EASY	MODERATE	CHALLENGING
	NO DRILLING REQUIRED	
	TEMPORARILY REMOVE EXHAUST	
	TRIM HEAT SHIELD AND FASCIA	

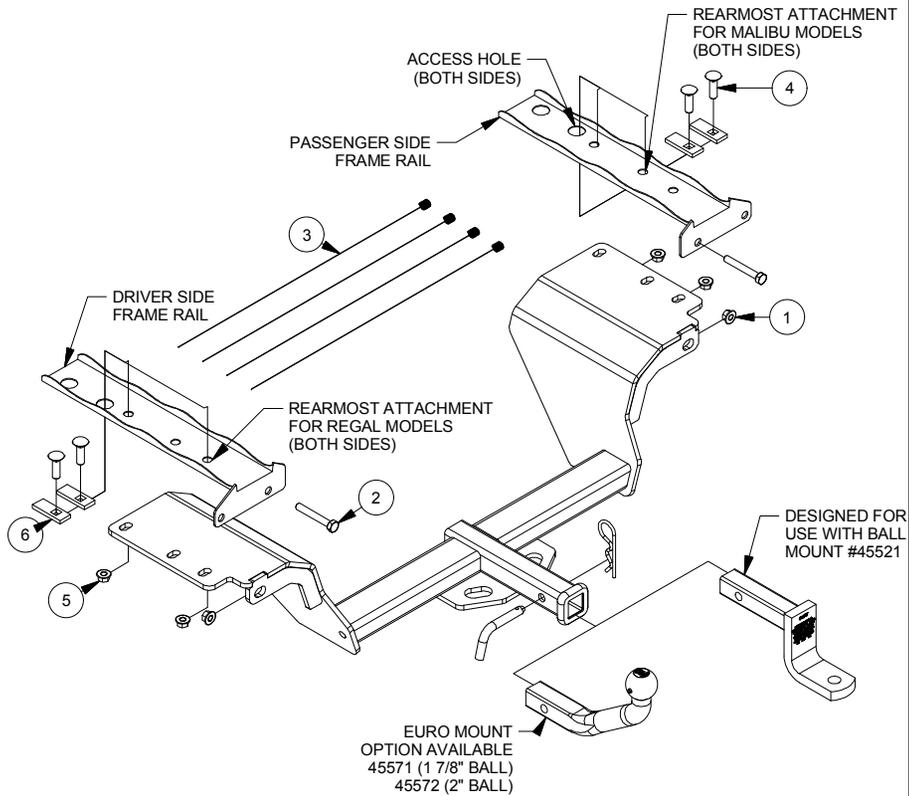


SCAN FOR MORE INFO

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND
CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.
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This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684.

INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	ANSI B 18.2.4.4 M - M10 x 1.5	Hex Flange Nut
2	2	M10 - 1.5 x 70 HEX	HEX BOLT
3	4	7_16 FISHWIRE	7/16" FISHWIRE
4	4	7/16-14 x 1 1/2	CARRIAGE BOLT
5	4	7/16-14	HEX FLANGE NUT
6	4	CM-SP2	.250 x .88 x 2.25" SQUARE HOLE SPACER

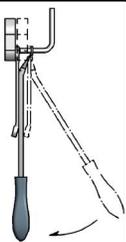


RUBBER ISOLATOR REMOVAL DIAGRAM

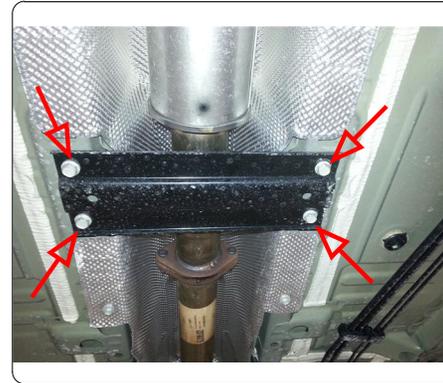
This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



1. On Malibu models only: Locate and remove exhaust hanger. Support the exhaust and remove (4) M8 bolts for the exhaust brace using a 13mm socket. Remove (2) M8 bolts for the exhaust flange using a 13mm socket. Save the exhaust brace and gasket for later reinstallation.

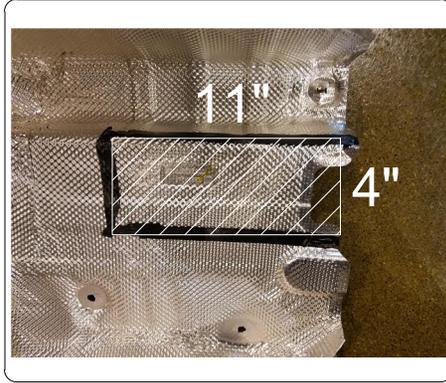


2. On Malibu models only: Separate exhaust flange and carefully slide the exhaust forward out of the rear bumper exhaust hangers. Set aside exhaust for later reinstallation. Remove the inside lower bumper bolts on each side of the vehicle using a 15mm socket. Replace with the supplied M10 bolts.



INSTALLATION WALKTHROUGH:

3. **On Regal models only:** Lower exhaust by removing (2) rubber isolators. (See Rubber Removal Isolator Diagram)
On both models: Locate and remove (10) speed clips, (5) from each side to remove the heat shields. Trim heat shield using aviation shears and reinstall on vehicle.



4. Fishwire (2) 7/16" bolts and (2) CM-SP2 spacers from the access hole to the mounting holes on each frame rail. Keep fishwires attached until hitch is raised into position.
NOTE: Clearing away caulk may ease installation.
NOTE: On Regal models only trim lower rear fascia, using trim diagram as a reference.



5. Raise the hitch into position, aligning the rear attachment on the M10 bolt. Thread the fishwires into the mounting holes and loosely install (4) 7/16" flange nuts on the frame attachments using a 11/16" socket. Loosely install (2) M10 flange nuts on the inside lower bumper bolts using a 15mm socket.



6. Torque all 7/16" hardware to 60 ft-lbs. Torque all M10 hardware to 45 ft-lbs. Reinstall exhaust and hardware removed in steps (1) and (2) in reverse order.



GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.



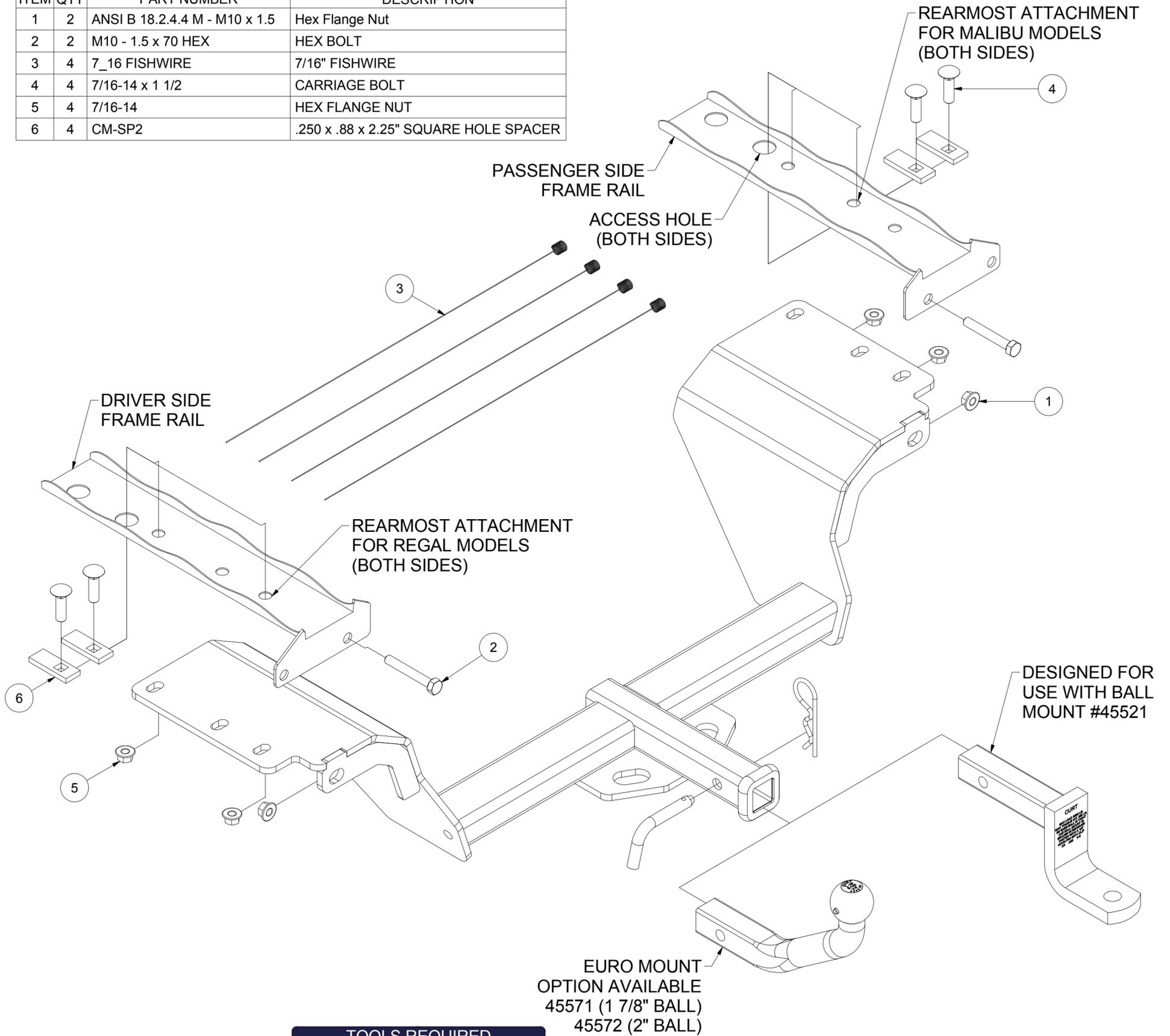
WARNING: ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY **

WARNING: * DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY *****

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5	4	7/16-14	HEX FLANGE NUT
6	4	CM-SP2	.250 x .88 x 2.25" SQUARE HOLE SPACER



HITCH WEIGHT: 40 LBS.

INSTALL TIME

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- FISHWIRE HARDWARE
- TEMPORARY EXHAUST REMOVAL
- TRIM HEAT SHIELD AND FASCIA

TOOLS REQUIRED

RATCHET
8" SOCKET EXTENSION
13mm SOCKET
15mm SOCKET
11/16" SOCKET
TORQUE WRENCH
AVIATION SHEARS
MASKING TAPE
SAFETY GLASSES

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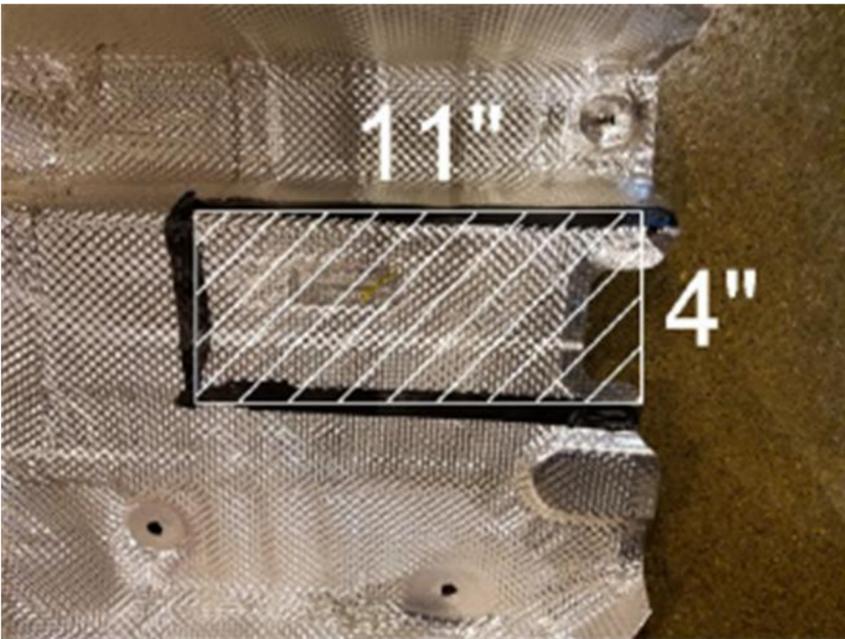


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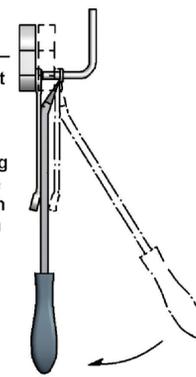


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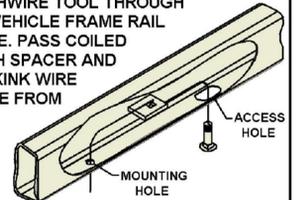
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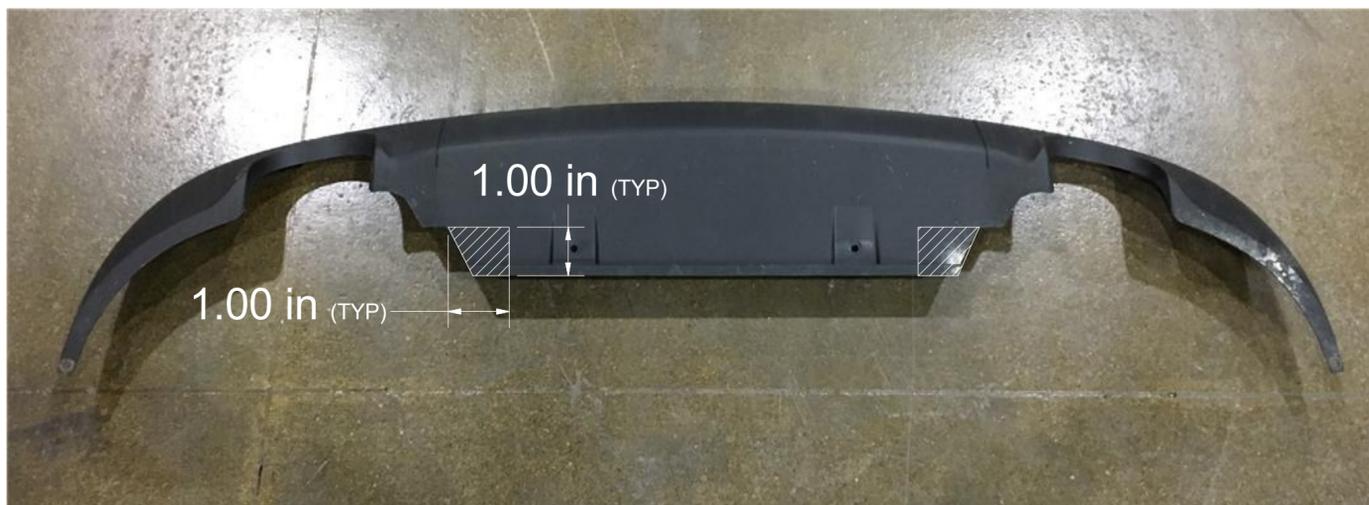


FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.



NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME



INSTALLATION STEPS

- On Malibu models only:** Locate and remove exhaust hanger. Support the exhaust and remove (4) M8 bolts for the exhaust brace using a 13mm socket. Remove (2) M8 bolts for the exhaust flange using a 13mm socket. Save the exhaust brace and gasket for later reinstallation.
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