11/13/2012
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 16,000 LBS. TRAILER WEIGHT \& 2,400 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 17,000 LBS. TRAILER WEIGHT \& 2,400 LBS. TONGUE WEIGHT
***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***

|  |  |  | Parts List |
| :---: | :---: | :--- | :--- |
| ITEM | QTY | PART NUMBER | DESCRIPTION |
| 1 | 4 | $1 / 2-13 \times 13 / 4$ | CARRIAGE BOLT |
| 2 | 2 | $9 / 16-12 \times 13 / 4$, GR8 | CARRIAGE BOLT |
| 3 | 2 | $9 \_16-12$, GR8 | HEX FLANGE NUT |
| 4 | 2 | CM-SP19 | $.250 \times 1.25 \times 3.00$ " SQUARE HOLE SPACER |
| 5 | 2 | CM-SP3 | $.250 \times 1.25 \times 2.00$ " SQUARE HOLE SPACER |
| 6 | 2 | CM-SP73 | $.250 \times 1.25 \times 2.00 " 9 / 16$ " SQUARE HOLE SPACER |
| 7 | 4 | HFN 1213 | HEX FLANGE NUT |


| TOOLS REQUIRED |
| :---: |
| SOCKET WRENCH |
| TORQUE WRENCH |
| $7 / 8^{\prime \prime} \& 3 / 4^{\prime \prime}$ SOCKET |
| SOCKET EXTENSION |



To remove debris from weldnuts in frame, spray lubricant or compressed air into hole small wire brush.
(Be careful not to damage threads).

## HITCH WEIGHT: 63 LBS.

INSTALL TIME:
PROFESSIONAL: 30 MINUTES NOVICE (DIY): 60 MINUTES INSTALL NOTES:

- LOWER SPARE TIRE
- NO DRILLING REQUIRED



## INSTALLATION STEPS

1. Remove spare tire for ease of installation.
2. Raise hitch and align with existing holes in frame rails.
3. Install 1/2-13 carriage bolts and SP19 spacers in the forwardmost holes. Install 1/2-13 carriage bolts and SP3 spacers in the center holes. Install 9/16-12 carriage bolts and SP73 spacers in the rearmost holes. Note: If existing hardware and weldnuts are present in the rearmost holes, use the existing hardware in place of the $9 / 16^{\prime \prime}$ hardware in this kit.
4. Torque all $1 / 2^{\prime \prime}$ hardware to 110 ft -lbs.

Torque all 9/16" hardware to 150 ft -lbs.
5. Reinstall spare tire.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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