13469

01-05 PONTIAC AZTEC / 02-07 BUICK RENDEZVOUS

7/13/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.

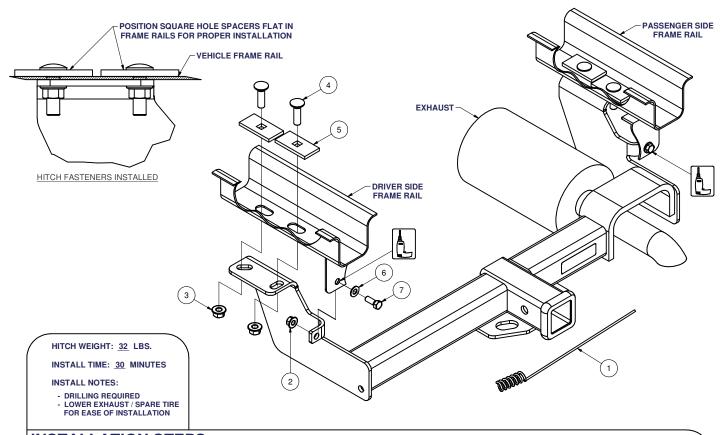
DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

Dovto List			
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	1/2"	FISHWIRE TOOL
2	2	HFN3816	HEX FLANGE NUT
3	4	HFN 1213	HEX FLANGE NUT
4	4	1/2-13 x 1 3/4	CARRIAGE BOLT
5	4	CM-SP4	.250 x 1.50 x 3.00" SQUARE HOLE SPACER
6	2	3/8"	WASHER
7	2	3_8 - 16 x 1	HEX BOLT



REVERSE PULL FISHWIRE TECHNIQUE

TO FISHWIRE REARWARD HOLE,
ATTACH FISHWIRE TO CARRIAGE BOLT AND
SLIDE SPACER ONTO FISHWIRE. THEN PUSH
THE BOLT THRU THE HOLE FOLLOWED BY THE
SPACER (AS SHOWN). PULL BOLT BACK INTO
POSITION, PROTRUDING FROM THE FRAME.



INSTALLATION STEPS

- 1. Remove tow hooks if present. If tow hooks are not present remove all existing hardware from the hitch mounting location.
- 2. For ease of installation you may choose to lower the exhaust and spare tire.
- 3. Use the slots in the frame to reverse fishwire 1/2" carriage bolts and spacers as shown. (Enlarge access hole as needed) *NOTE: To properly torque fasteners, spacers must be flat against the bottom of the frame rails as shown.*
- 4. Raise the hitch into position and secure with 1/2" flange nuts as shown.
- 5. With hitch in position. Use a 7/16" drill bit and drill holes for 3/8" bolts.
- 6. Torque 1/2" fasteners to 110 ft-lb and torque 3/8" fasteners to 45 ft-lb.
- 7. Re-install exhaust and spare tire removed in step 2.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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