13180 / 78198 / RRH13180

00-06 TOYOTA TUNDRA PICKUP

7/18/2012

EXCLUDES TOWABLE BUMPER MODELS

EXISTING WELDNUT

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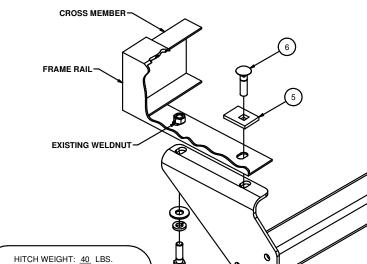
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BUMPER

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GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 6,000 LBS. TRAILER WEIGHT & 600 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 10,000 LBS. TRAILER WEIGHT & 1,000 LBS. TONGUE WEIGHT ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***

Parts List ITEM PART NUMBER DESCRIPTION QTY 2 1/2' LOCK WASHER 1 M12 - 1.25 x 40 HEX 2 2 HEX BOLT 2 1/2 - 13 x 2 1/2 HEX BOLT 3 4 FW12 4 FW. 12. ZP CM-SP1 .250 x 1.50 x 2.00" SQUARE HOLE SPACER 5 2 1/2 - 13 x 2" CARRIAGE BOLT 6 2 7 4 HFN 1213 HEX FLANGE NUT



INSTALL TIME: <u>20</u> MINUTES INSTALL NOTES:

NO DRILLING REQUIRED

INSTALLATION STEPS

- 1) Remove two fascia cups on bumper and return to owner.
- 2) Raise hitch into position.
- 3) Install 2, 12mm X 40mm fine thread bolts. (hand tighten)
- 4) Install 2, 1/2" hex bolts with washers into bumper and tighten.

5) Install 2, 1/2" carriage bolts with square hole spacer and hex flange nut.

6) Torque all fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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