

**13050****CADILLAC SRX**

9/7/2012

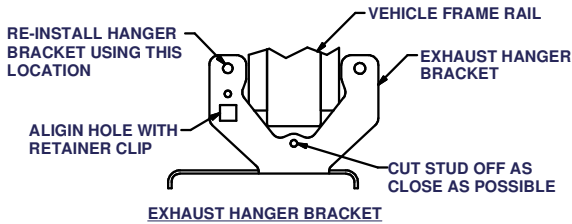
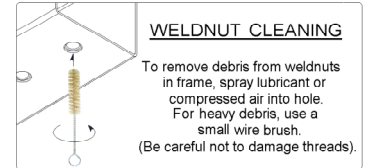
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.  
 GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT

**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\***

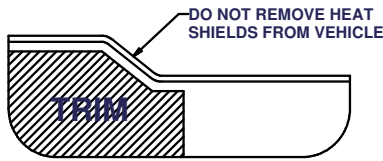
HAVING INSTALLATION QUESTIONS? CALL TECHNICAL SUPPORT AT 1-800-798-0813

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	6	M12-1.75 x 40mm	HEX BOLT
2	6	1/2"	CONICAL TOOTHED WASHER
3	1	CM-SP12	.250 x 1.00 x 2.00" SQUARE HOLE SPACER

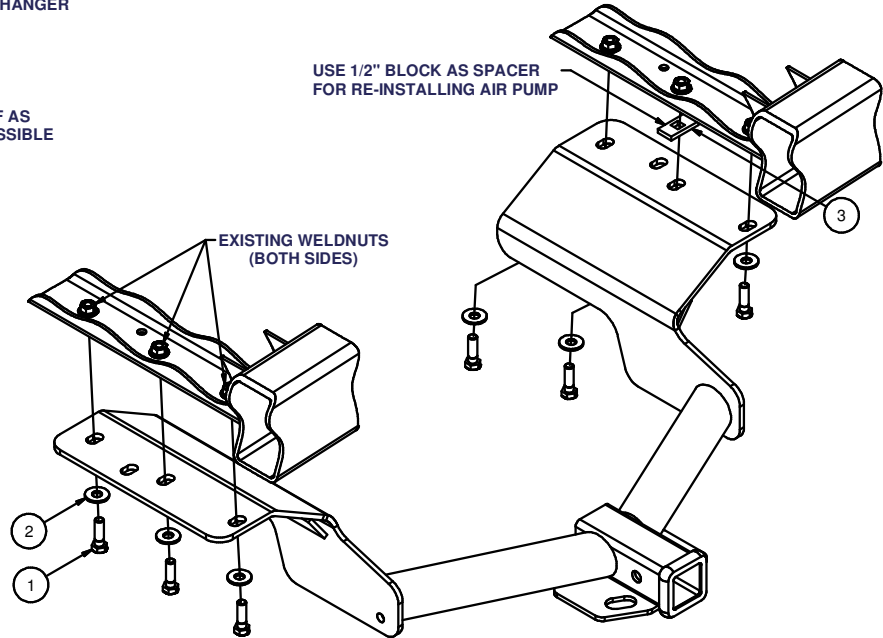
**FRONT**  
↑  
**REAR**



USE 1/2" BLOCK AS SPACER FOR RE-INSTALLING AIR PUMP



HEAT SHIELD  
 TRIM / MODIFY AND FOLD HEAT SHIELD OUT OF THE WAY (BE SURE HEAT SHIELD WILL NOT INTERFERE WITH SPARE TIRE WHEN RAISED BACK INTO POSITION)



HITCH WEIGHT: 51 LBS.

**INSTALL TIME**

PROFESSIONAL: 120 MINUTES

NOVICE (DIY): 240 MINUTES

**INSTALL NOTES:**

- NO DRILLING REQUIRED
- LOWER SPARE AND EXHAUST
- HEAT SHIELD MODIFICATION
- TRIM BUMPER STUDS (2)

## INSTALLATION STEPS

- 1) Lower spare tire
- 2) Disconnect rubber exhaust hanger brackets, (3) Each side (two forward and one rearward of muffler).
- 3) Remove (3) nuts and retaining clip from each of the rearmost exhaust hanger brackets.
- 4) If necessary, trim/modify heat shields for ease of installation as shown above.
- 5) Carefully cut off lower stud, each side, as close to vehicle as possible without removing bracket.  
**\*\*DO NOT CUT OFF (2) UPPER STUDS.\*\***
- 6) Re-install exhaust hanger brackets using (2) of the (3) nuts removed in step 3. Hanger bracket must be oriented so that square hole in bracket aligns with retaining clip on vehicle.
- 7) Raise hitch into position, install M12 bolts and 1/2" conical toothed washers as shown.  
**\*\*Vehicles equipped with air pump mounted on passenger's side frame rail, temporarily remove pump by removing (2) bolts which secure pump to frame. Retain fasteners for reinstallation of pump after hitch is installed.\*\***
- 8) Torque all M12 fasteners to 79 lb-ft.
- 9) Re-connect rubber exhaust hangers, (three places each side). Raise spare tire.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

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