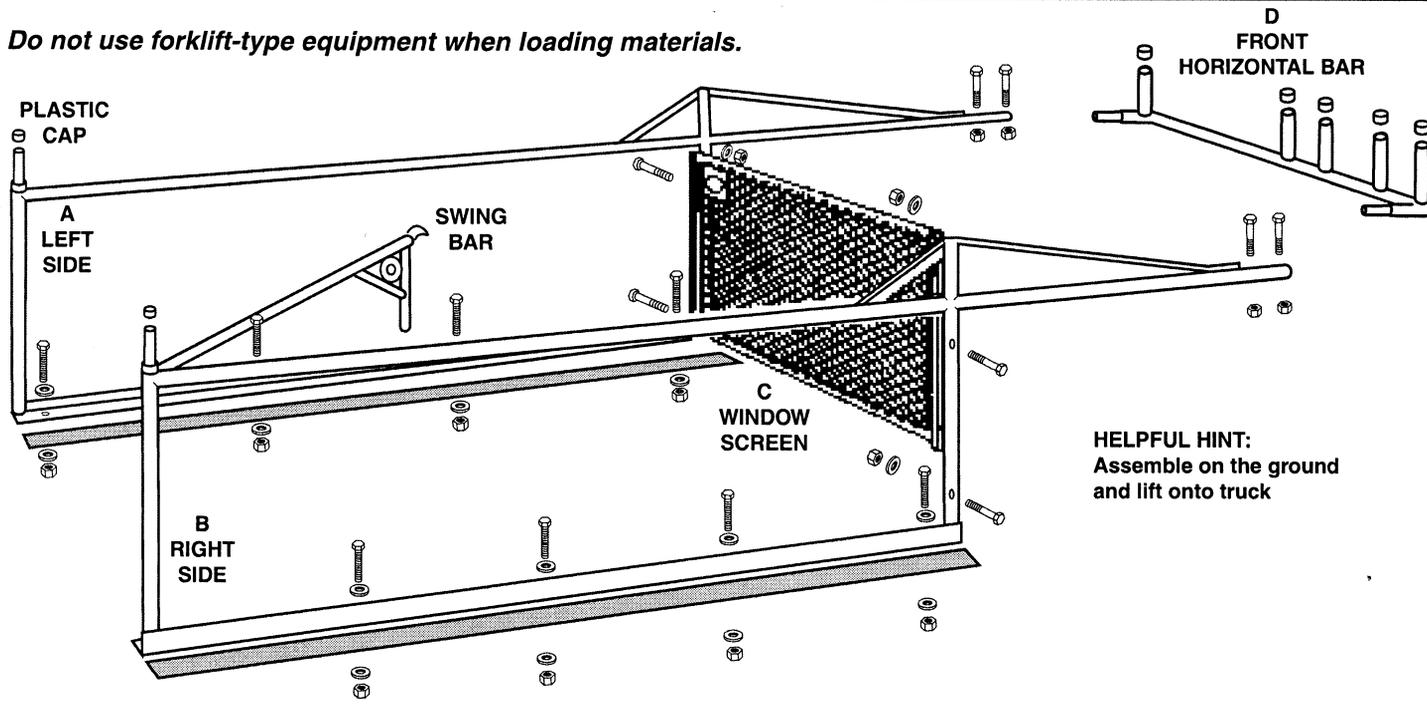


# TRUCK CADDY RACK MODEL TCR

LOAD CAPACITY - 1000 LBS.  
 UNIFORMLY DISTRIBUTED

*Do not use forklift-type equipment when loading materials.*

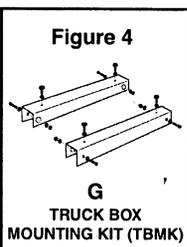
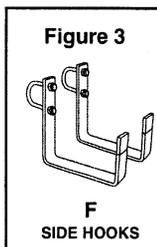
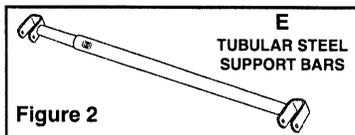
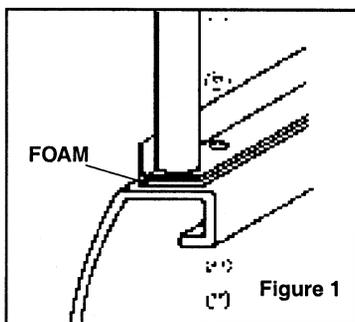


### PARTS LIST

- A. Left side FRAME with cabled tubular locking pin and toggle pin latch.
- B. Right side FRAME with hinged rear swing bar.
- C. WINDOW SCREEN
- D. FRONT HORIZONTAL BAR unit with tubular steel uprights.

### HARDWARE LIST

- (8) 3/8" X 1 1/4" bolts with lock nuts
- (4) 3/8" x 2 1/4" carriage bolts with lock nuts
- (4) 3/8" x 2" carriage bolts with lock nuts
- (20) Washers
- (2) 1 1/2" x 8' rolls of foam rubber adhesive



### TRUCK CADDY RACK TCR-TOP MOUNT INSTALLATION INSTRUCTIONS

1. Slide **FRONT HORIZONTAL BAR (D)** into left side **FRAME (A)** and right side **FRAME (B)** and bolt together using (4) 3/8" x 2" carriage bolts and lock nuts.
2. Mount **WINDOW SCREEN (C)** onto **FRAMES (A&B)** with Vanguard logo facing the rear of the truck. Bolt together using (4) 3/8" x 2 1/4" carriage bolts, washers, and lock nuts.
3. Open **REAR SWING BAR** on **FRAME (B)** and secure to **FRAME (A)** with cabled locking pin and safety toggle pin.
4. Place **FOAM RUBBER ADHESIVE** under each mounting plate, adhesive side against rack (Fig. 1).
5. Place entire assembly on pick-up truck bed. (Temporarily secure with 4 C-clamps -not included).
6. Using holes at bottom of angle as a guide, drill holes with a 7/16" size drill bit. Make sure rack is in the correct position on truck.
7. Insert (8) 3/8" x 1 1/4" bolts through holes in angle and fasten to top of pick-up side rail with washers and lock nuts. **DO NOT OVERTIGHTEN BOLTS DUE TO DOUBLE WALLS ON SOME TRUCKS.**

### OPTIONAL ACCESSORIES (Sold Separately)

**E. HORIZONTAL TUBULAR STEEL SUPPORT BAR (TCR-HB)** positioned anywhere between front-end extension and rear swing bar. Supports flexible loads, like reinforcing rods, from sagging. (Fig. 2) (Weighs 14 lbs).

**F. STEEL SIDE HOOKS (TCR-SH)** to carry piping, short ladders, and lightweight long and short loads. (Fig. 3)

**G. TRUCK BOX MOUNTING KIT (TBMK)** for supporting truck boxes.

