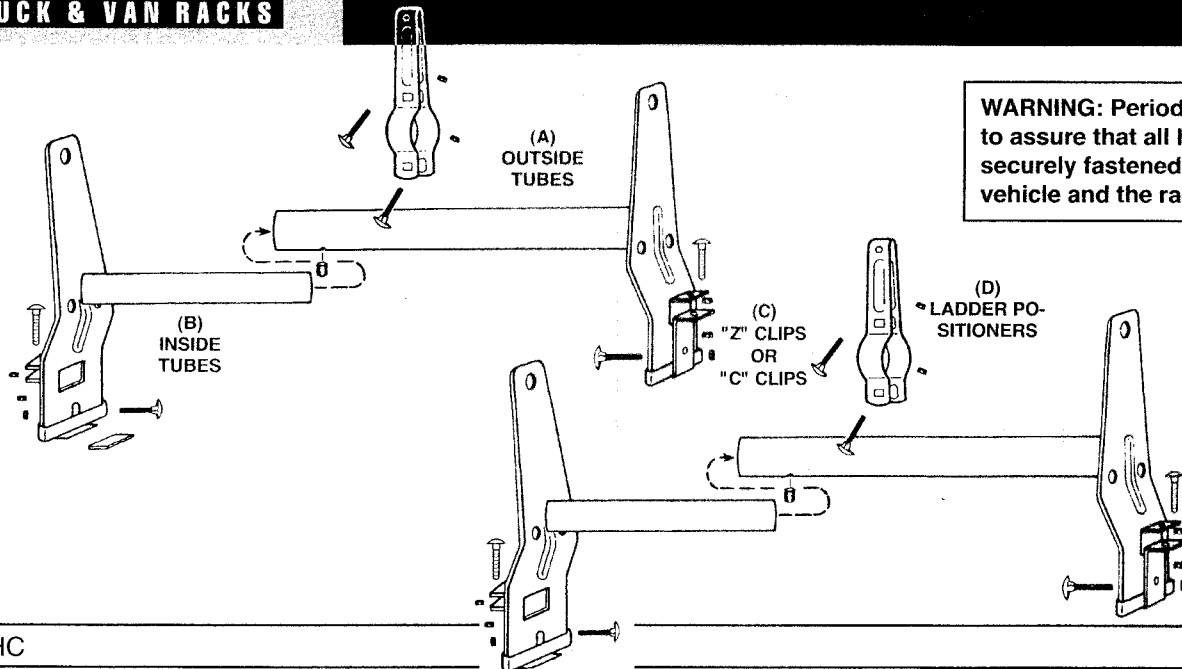




VAN RACK

VR - FOR VANS WITH DRIP MOLDINGS
LOAD CAPACITY - 400 LBS. UNIFORMLY DISTRIBUTED



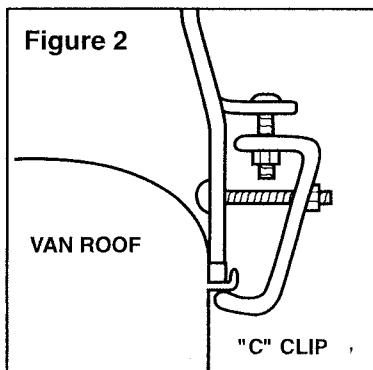
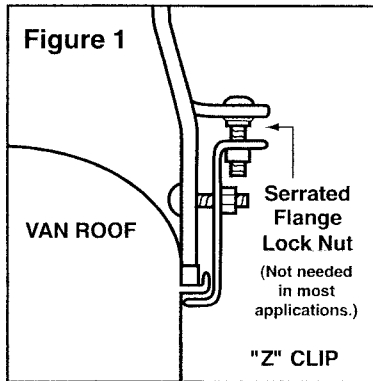
VR, VR-HC

PARTS LIST

- (A) 2 OUTSIDE TUBES
- (B) 2 INSIDE TUBES
- (C) 4 "Z" CLIPS / 4 "C" CLIPS
- (D) 2 LADDER POSITIONERS

HARDWARE LIST

- (2) 3/8" Set Screws
- (8) 5/16" x 1 1/4" Carriage Bolts
- (4) 5/16" x 2" Carriage Bolts
- (1) 1" x 8" Adhesive Tape
- (4) Rubber Gutter Protectors
- (4) 5/16" x 1 1/2" Carriage Bolts
- (4) Serrated Flange Lock Nuts
(not required on all installations)
- (12) 5/16" Nuts and Lock Washers
- (1) Allen wrench
- (1) 3/8" x 3/4" self-tapping "F" Bolt



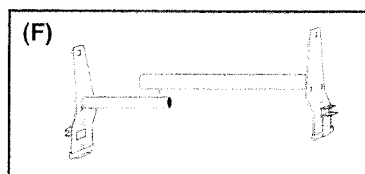
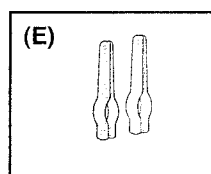
VAN RACK INSTALLATION INSTRUCTIONS

1. Install (2) 3/8" set screws into each **OUTSIDE TUBE** with **INSIDE TUBE** telescoped to approximate width. If having problems starting 3/8" set screws in weld tabs, use self-tapping "F" bolt to clean threads, then reinsert set screws.
2. Cut a 2" piece of adhesive tape and adhere to (inside) bottom of "Z" CLIP / "C" CLIP and attach rubber gutter protector to bottom of end plates.
3. Use lock washers with all carriage bolts.
4. Set Van Rack into drip molding and secure with "Z" CLIPS / "C" CLIPS as shown in Fig. 1 & 2. Check set screws for final tightening.
5. Install **LADDER POSITIONERS** at desired locations.

Installation exceptions are when models with sliding door track cover interferes with normal mounting. GMC and Chevrolet - Pry track cover down from bottom of drip molding and insert standard "Z" Clip. (See Fig. 1). "C" Clips and 2" carriage bolts are to be used on GMC and Chevrolet G series vans only. Assemble the rack loosely before putting on the van, then tighten. (See Fig. 2).

OPTIONAL ACCESSORIES

- (E) **LADDER POSITIONER (VR-LP)** one pair.
- (F) For an extra **CROSS BAR** order part no. VR-MB for a middle bar for a van. Specify make of van.



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