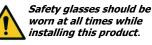
# 31075 INSTALLATION INSTRUCTIONS



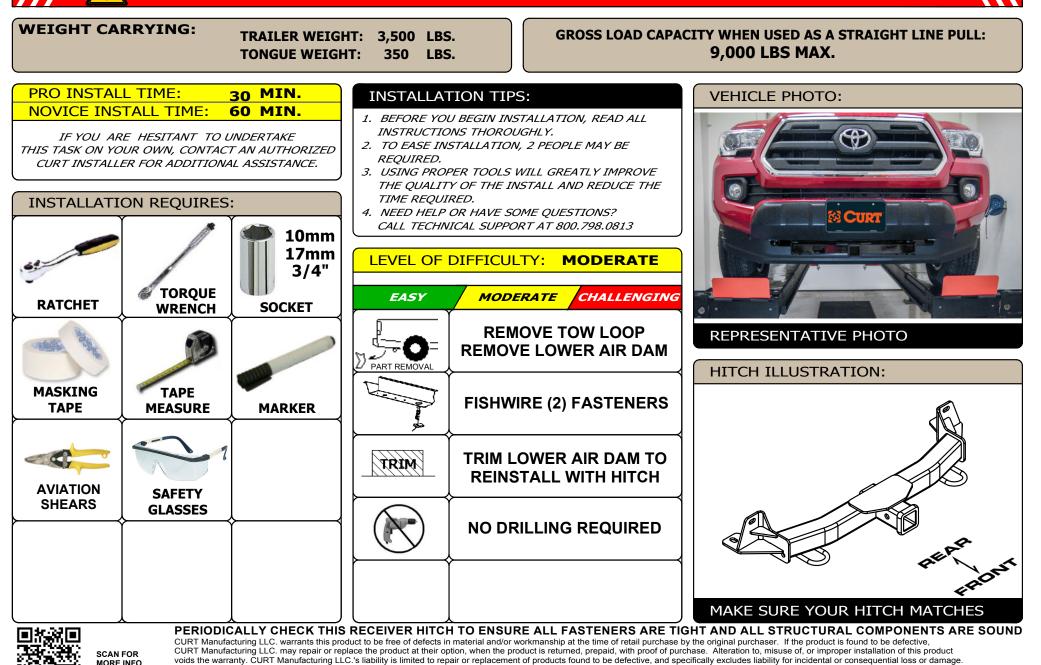
**STYLE: PICKUP** 

YEARS: 2016-PRESENT

ΜΑΚΕ: ΤΟΥΟΤΑ

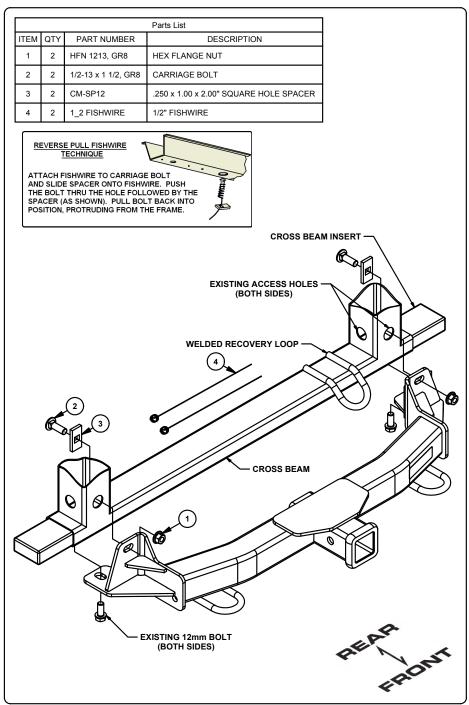
**MODEL: TACOMA** 

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY For more information log onto www.curtmfg.com & for helpful towing tips log onto www.hitchinfo.com



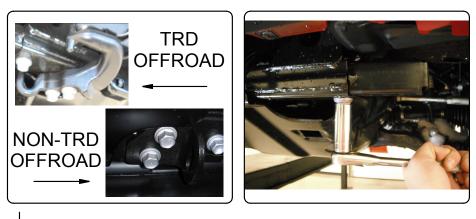
For more information log onto <u>www.curtmfg.com</u>, & for helpful towing tips log onto <u>www.hitchinfo.com</u> This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C. Regulation V-5 and SAE J684.

# **INSTALLATION WALKTHROUGH:**



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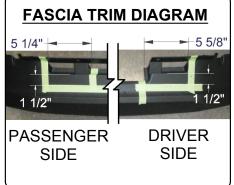
 Remove tow loop from passenger side of the vehicle by removing (2) M12 bolts with a 17mm socket. Remove the (2) M12 bolts that attach the cross beam inserts in the cross beam and save for later use.



2. <u>Non-TRD Offroad models:</u> Remove (11) screws from the lower air dam using a 10mm socket and either return to owner or trim as shown in the diagram below.

NOTE: The skid shield on the TRD PRO model will need to be trimmed to allow clearance for the hitch.



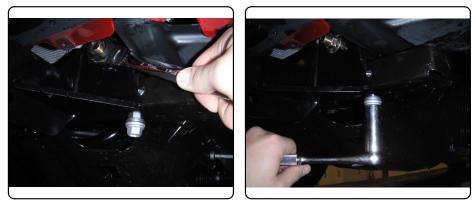


## **INSTALLATION WALKTHROUGH:**

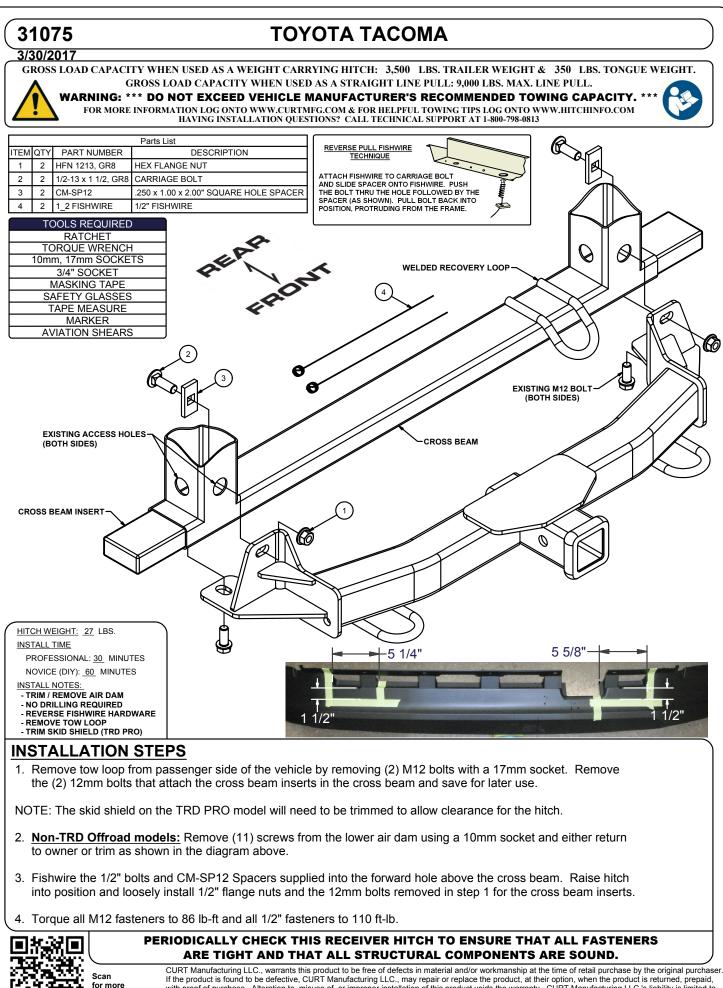
 Fishwire the 1/2" bolts and CM-SP12 Spacers supplied into the forward hole above the cross beam. Raise hitch into position and loosely install 1/2" flange nuts and the 12mm bolts removed in step 1 for the cross beam inserts.



4. Torque all 12mm fasteners to 86 lb-ft and all 1/2" fasteners to 110 ft-lb.



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with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage. This product complies with safety specifications and requirements for connecting devices and towing systems of the state of New York, V.E.S.C.Regulation V-5 and SAE J684

information

# ΤΟΥΟΤΑ ΤΑCOMA

## \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY \*\*\*.

### FRONT MOUNTED ACCESSORIES

1) Do not exceed front axle Gross Weight Rating (GAWR). Consult owners manual or specification plate located on driver's door frame. Measure gross front axle weight by placing front wheels of loaded vehicle on a scale.

WARNING: Exceeding GAWR may overload the front axle and/or suspension. This could result in accident, property damage and personal injury.

2) Reposition front mounted license plate if obstructed.

3) Do not obstruct vehicle lights.

4) Allow free air flow into grille opening.

5) Rear wheel traction may be reduced. This could effect handling. Reduce speed and drive with caution.

6) Accessories extend front of vehicle. This may reduce approach angle. Use caution when parking and maneuvering.

7) Do not obstruct driver view.

#### VEHICLE RECOVERY AND WINCHING TIPS

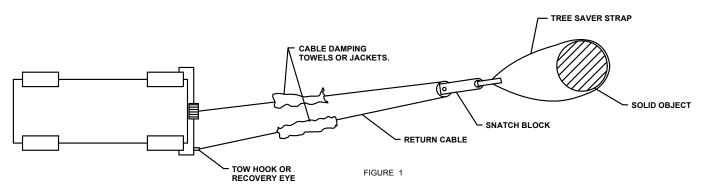
1) Use OEM tow hooks, recovery eyes or a clevis mount for attachment of a tow strap or winch cable.

**WARNING:** NEVER use a ball and/or ball mount as an anchor point for tow strap or winch cable. Severe personal injury or death could result.

2) Observe winch manufacturer's recommendations, cautions and warnings.

3) Attach return cable to tow hook or recovery eye when using a snatch block (See figure 1).

CAUTION: Do not attach return cable to winch mount. This may overload winch mount and/or front mounted receiver.

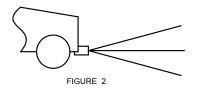


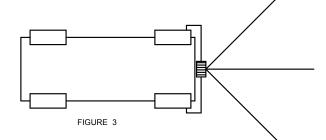
### RATING

For Maximum line pull rating, winch cable must not exceed:

- 15 degree angle up or down from horizontal (See Figure 2).
- 45 degree angle left or right from straight ahead (See Figure 3).

CAUTION: Exceeding the maximum line pull rating may over load winch, winch mount, and/or front mounted receiver.





CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.