

**54531**  
**2014 FORD**  
**FUSION**



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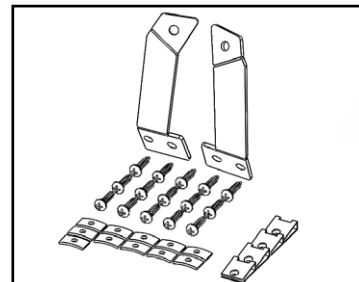
## **2014 FORD FUSION** **Upper Class Grille w/ Bars**

### **TOOLS REQUIRED:**

Socket Set  
Flat/Phillips Screw Drivers  
Torx Bits  
Plastic Pry Bar  
3/16" Drill Bit and Drill Motor

### **PARTS LIST:**

(4) #8 u-nuts  
(2) seal brackets (driver and passenger)  
(15) #8 screws  
(11) #8 flat nuts



**PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE INSTALLATION.** Auto makers offer various models of each vehicle and occasionally manufacture more than one body style of the same model. To assure your part is correct; our tech department can be contacted at [tech@trexbillet.com](mailto:tech@trexbillet.com) to verify fitment or assist with tech questions. All other inquiries can be directed to [info@trexbillet.com](mailto:info@trexbillet.com). In the event you do not have internet access please call 1-800-287-5900.

## **Factory Bumper Cover Removal**

### **Step 1**

Open the hood, with a pry bar or flat screwdriver remove nine plastic pop clips from the black plastic radiator cover, (Fig 1). Remove black plastic radiator cover.

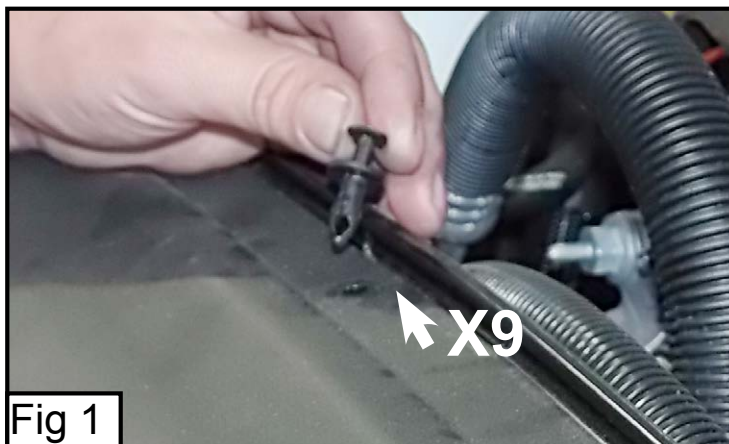


Fig 1

### **Step 2**

Remove three torx bolts from the top front edge, underneath the hood, of the factory bumper cover (Fig 2).



Fig 2

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## Step 3

Remove the three plastic pop plastic clips located on the top front edge, underneath the hood, of the factory bumper cover just inside of the headlamps (Fig 3)



## Step 4

From the driver side fender well, use a 8mm socket to remove one screw that joins the bumper cover and the fender (Fig 4) it is located in a small recess in the fender well splash guard. Also remove three plastic twist fasteners in the fender well, they are located along the front and top of the fender well. Repeat step 4 on the passenger fender well.



## Step 4

From underneath the front of the vehicle remove two plastic twist fasteners from each side of the bottom corners bumper cover (Fig 5).





**Step 5**

From the bottom front area of the bumper cover remove five 7mm screws holding the bumper cover to the bottom splash guard (Fig 7).



Fig 6

**Step 5**

With a helper, on the driver side pull the bumper cover outward at the point it connects to the fender at the wheel well about a foot (Fig 7). It will pop loose. Reach down behind the bumper cover and disconnect the fog lamp and head lamp connectors (Fig 8). Repeat this on the passenger side of the vehicle and carefully remove the bumper cover from the vehicle. Place the bumper cover carefully on a covered workbench face down so you have access to the back of the bumper cover.



Fig 7



Fig 8





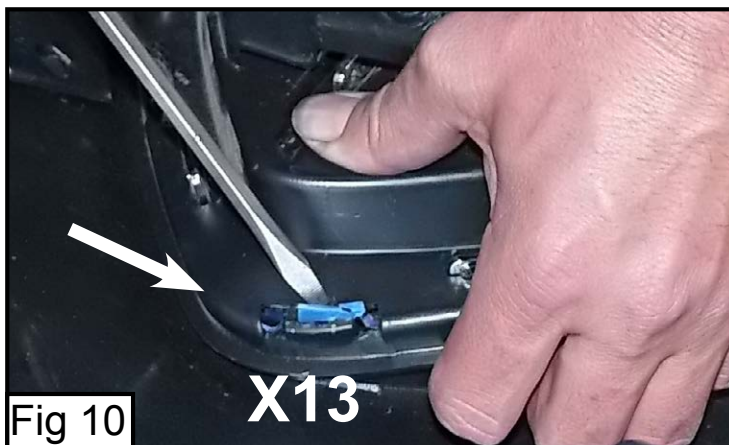
**Step 6**

With the bumper cover placed face down on a covered workbench remove four 7mm screws that hold the plastic bumper reinforcement to the back of the bumper cover and remove the black plastic bumper reinforcement (Fig 9).



**Step 7 Mesh Grille Installation**

From the back of the bumper cover use a flat screwdriver to unlatch thirteen plastic latches that hold the factory grille insert into the bumper cover and remove the factory grille insert (Fig 10 & 11).



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## **Step 8**

Take the mesh grille and insert it from the front of the bumper cover into the factory grille opening (Fig 12).



Fig 12

## **Step 9**

Press the mesh grille into the bumper cover opening making sure it sits flush in the factory grille opening, use vise grips or clamps to hold the back of the mesh grille flush in the bumper cover by clamping the tabs on the mesh grille onto the plastic tabs on the bumper cover grille opening, this will secure the mesh grille while you install the hardware (Fig 13).



Fig 13

## **Step 10**

With the 3/16" drill bit and motor, place the bit through the hole in the metal tabs on the back of the mesh grille and drill through the plastic tabs on the factory bumper cover (Fig 14).



Fig 14



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## **Step 11**

Take the two seal brackets from the parts bag, the driver side bracket will install onto the metal tab on the back of the mesh grille that is the farthest outward on the driver side. Secure the bracket to the metal tab with a #8 screw and #8 nut plate (Fig 15). Place two u-nuts on the extending arm of the bracket. Repeat this process to the passenger side.

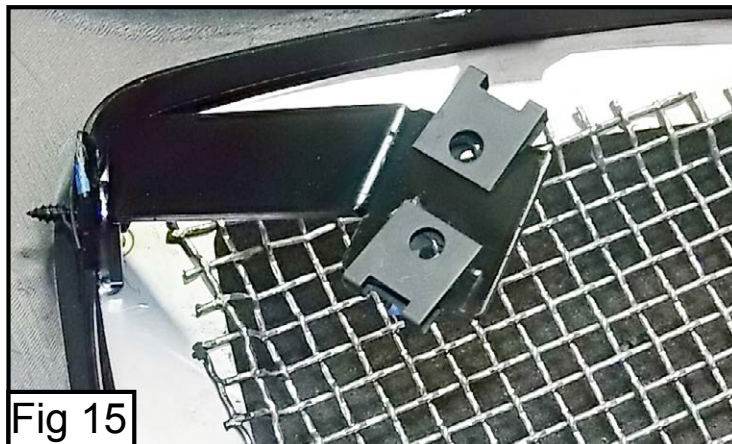


Fig 15

## **Step 12**

Install the #8 screws and nut plates on the remaining nine tabs on the back of the mesh grille (Fig 16).



Fig 16

## **Step 13**

Reinstall the plastic bumper reinforcement onto the back of the bumper cover (Fig 17).



Fig 17

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## **Step 14**

The two seal bracket arms will align with the plastic arms on the bumper reinforcement, the u-nuts on the end of the seal brackets will align with holes in the bumper reinforcement, use the #8 screws to secure the seal brackets to the bumper reinforcement and reinstall the four 7mm screws removed in step 6 (Fig 18).



Fig 18

## **Step 15**

Replace the completed bumper cover onto the vehicle, reconnect all the lighting connectors, reinstall the hardware in the bottom of the bumper cover and the fenderwells, reinstall the radiator cover. Installation complete.