



## **<u>12-13 TOYOTA TACOMA</u>**

**Upper Class Mesh Grille** 

Install time: 35 Mins.

**TOOLS REQUIRED:** 

54938 51938

**TACOMA** 

3/16 Drillbit Screwdriver Dyegrinder

PARTS LIST:

(1) Mesh Grille (7) #8 3/4 Screws (7) #8 Flatnuts

(2) 135' 1/2 Flange Brackets (2) 6/32 Nylon Lock Nuts

PLEASE READ AND UNDERSTAND ALL INSTRUCTIONS **BEFORE ATTEMPTING INSTALLATION.** 

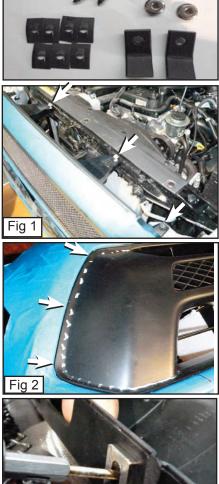
• Remove 2 Bolts and 1 Clip along the top of the Factory Grille. (Fig.1) Unclip 8 Clips along the Bottom of the Factory Grille to Remove. • With a Dyegrinder, cut along the Factory Grille to remove Grille. (Fig. 2) (Do not remove the long Black Tab along the bottom of the Factory Grille)

- Place Mesh Grille onto the Factory Grille Shell. (Fig. 3)
- Securely have in place the Mesh Grille. (make sure it fits properly) (Fig. 4)
- With a 3/16 Drillbit, Drill through the opening tabs on the Mesh Grille. (Fig. 5)
- Insert the #8 Screws to Thread a Flatnut. (Fig. 6)

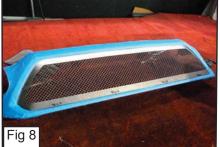
• Place the Flange Brackets on the Threaded Studs on the Mesh grille and Tighten with provided Nylon Lock Nuts. (Fig. 7)

• Place Grille Back onto the Truck.

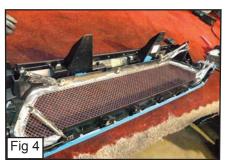
## **Installation Complete**













Thank you for purchasing a T-Rex Grille.

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