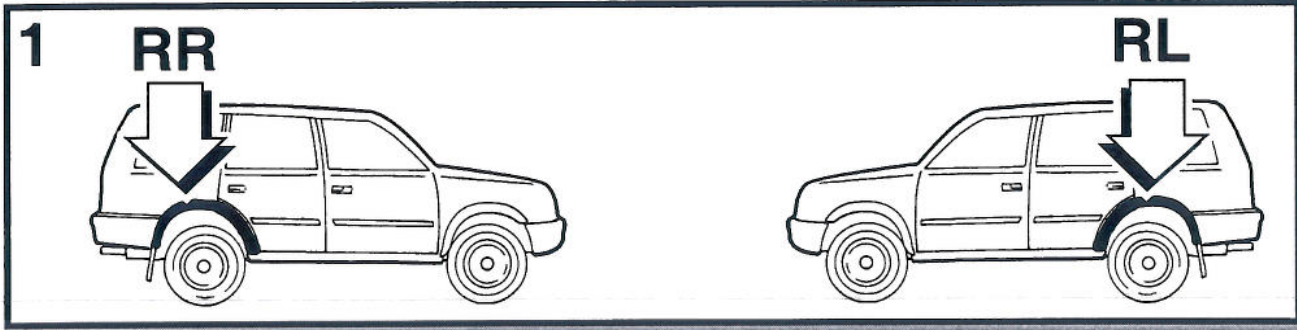


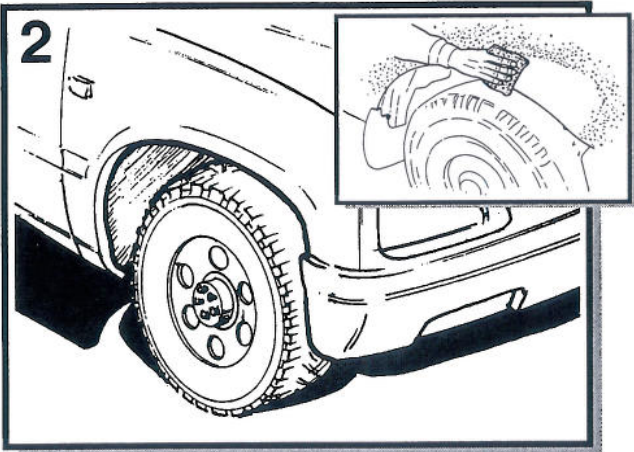
FENDER FLARES INSTALLATION INSTRUCTIONS REAR FENDERS

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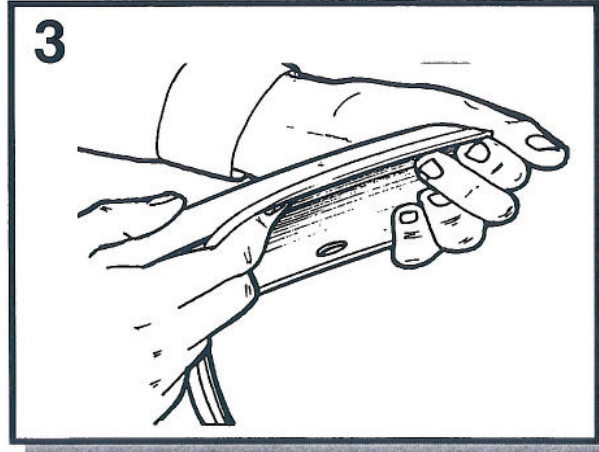


Ensure that both Left and Right hand Fender Flares suit the profile of the vehicle. Note the areas where the Fender Flares come in contact with the vehicle. NOTE: Before fitting Fender Flares remove any moldings, strips or existing flares from the wheel arch. If there is a body side molding, mark where the molding is to be cut. Alternatively, the Fender Flare can be cut to go around the moulding. Be sure to allow enough room for the extrusion.

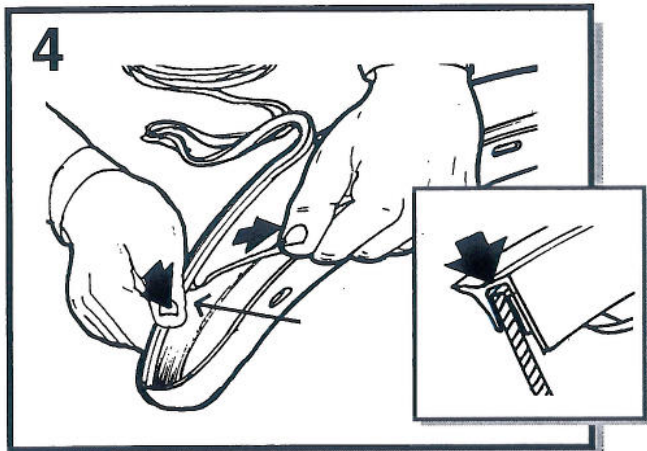
PAINING INSTRUCTION - If Fenders Flares are being painted, do not install edge extrusion until painting is complete.
Prior to painting, clean all surfaces to be painted using clean water and a mild detergent, do not use lacquer thinner or any solvent based products. Wipe completely dry. Best results will be achieved by wiping the areas to be painted with a tack rag just prior to painting. Most automotive paints can be applied directly to the Fender Flare, however, some may require a primer (check paint manufacturer specifications). Good adhesion will be achieved without sanding, however, if a smoother surface finish is desired, sanding can be performed. Select a paint (and primer if necessary) that is suitable for rigid plastics PMMA (Acrylic). If using a paint system which requires baking, do not expose the product to temperatures above 70 °C (158 °F). Do not fit the extrusion or any of the hardware to the Fender Flares until the paint is completely dry.



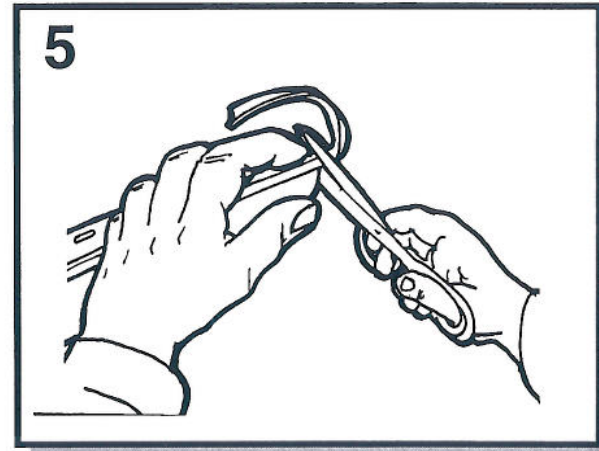
Wash the areas of contact on the vehicle and wipe dry both the vehicle and the Fender Flare with a clean cloth. Ensure inside of Fender Flare where extrusion is attached is clean.



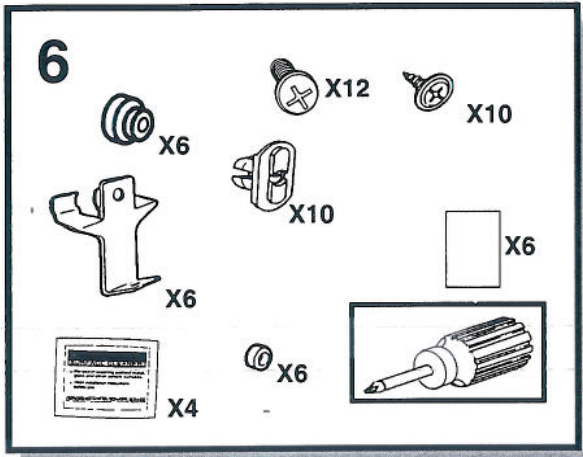
See figure 9 before applying the extrusion as it may be necessary to trim the flare. Remove approximately 50mm of the protective liner from the extrusion. Fit the extrusion to the Fender Flare along the edge that comes in contact with the vehicles body panel.



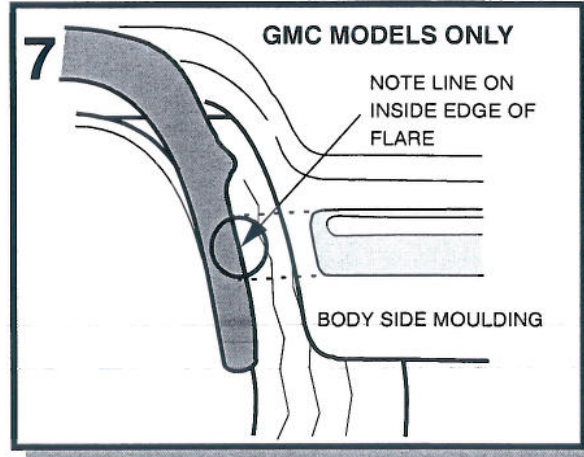
Pulling at right angles from the extrusion remove the liner from the extrusion in small portions and apply thumb pressure to ensure that it adheres to the Fender Flare.



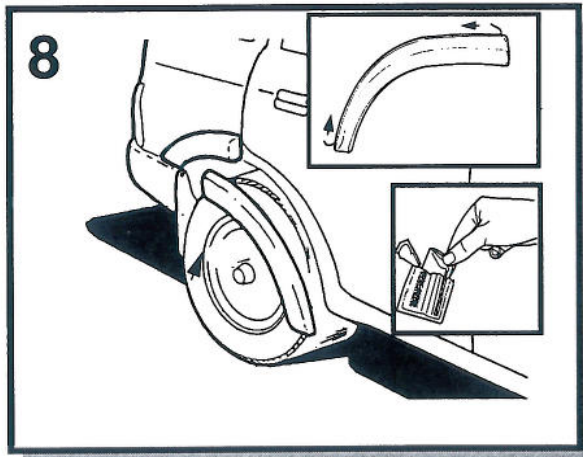
Cut any unnecessary extrusion and discard.



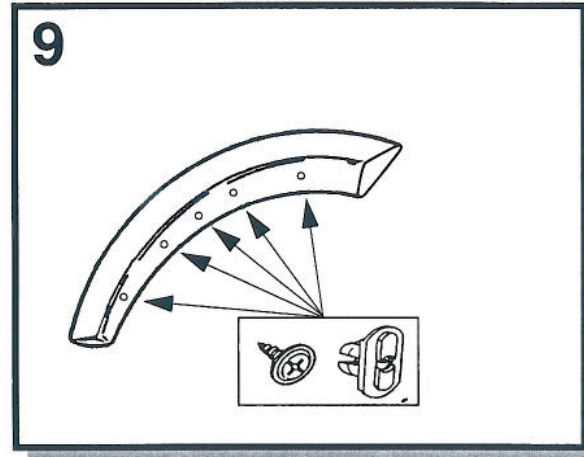
Ensure that all of the necessary hardware is in the hardware kit. (Screwdriver not supplied).



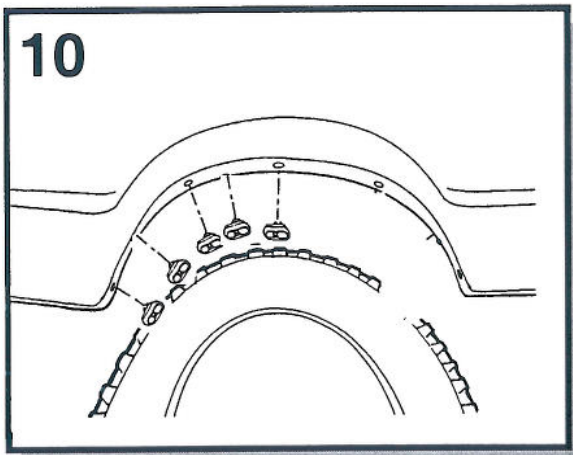
Note, on the inside edge of the Flare, the moulded line corresponding to the body side moulding. Trim the Flare to this line prior to installing. This is only necessary for GMC Yukon models



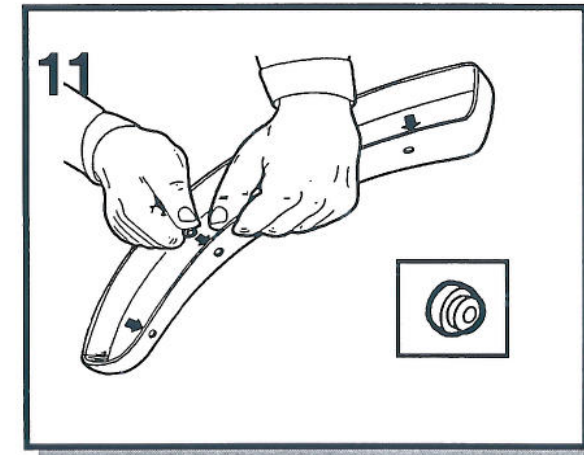
Remove 50mm of the liner from both ends of the rear quarter Fender and Flare and place it into the position of best fit.



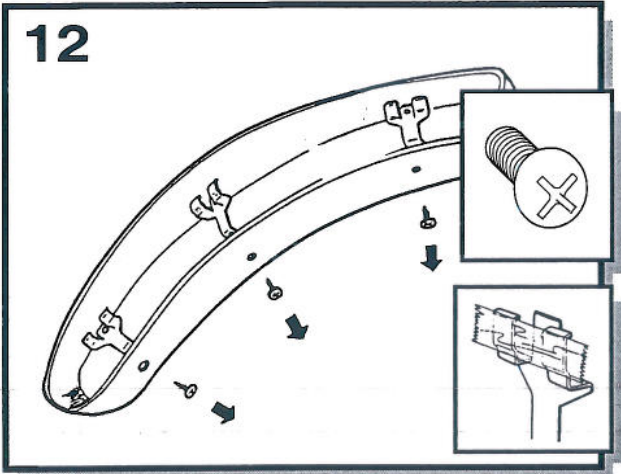
Correct hardware positions.



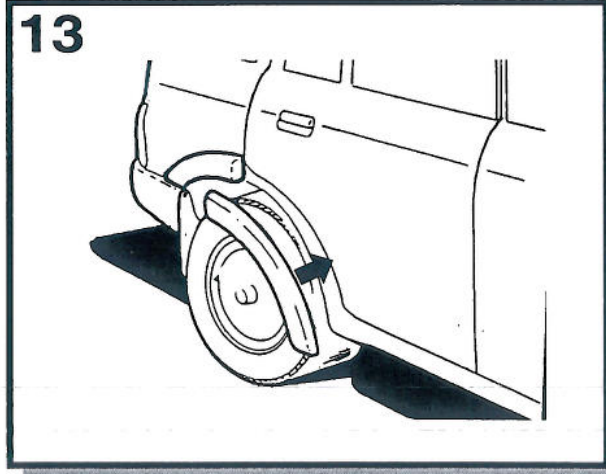
Insert the supplied screwplugs in the positions shown.



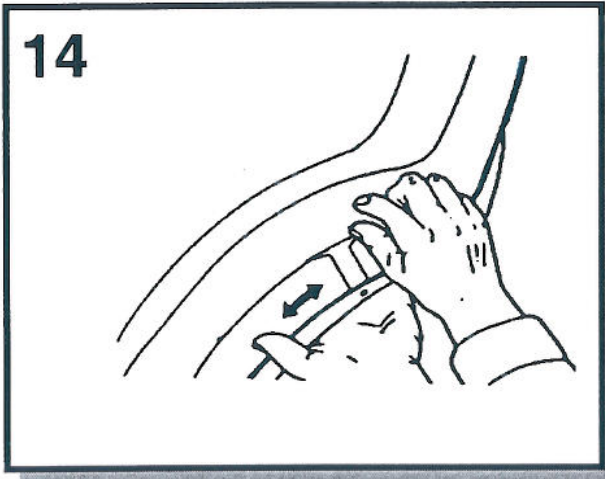
Insert the spacers into the positions shown.



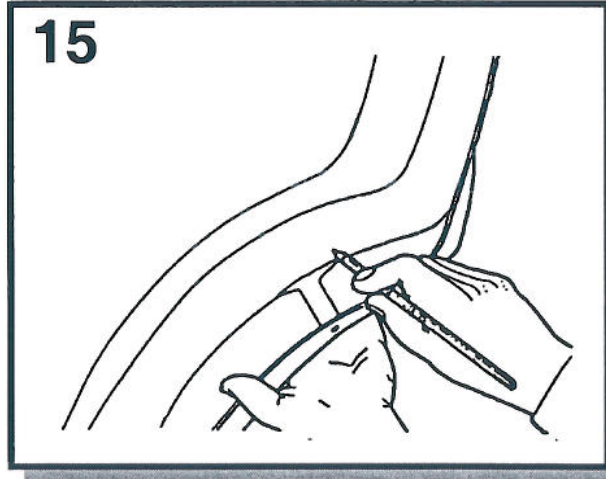
Install three of the door clips into the rear door Fender Flare shown using the supplied screws. Place masking tape or similar on the back of each clip to protect the vehicle while marking clip position.



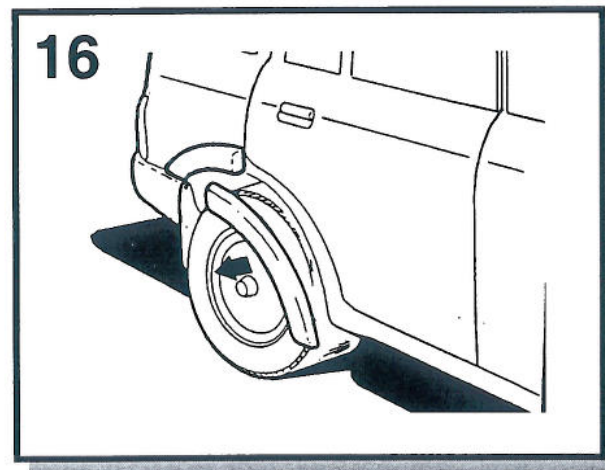
Place the rear door Fender flare into the position of the best fit.



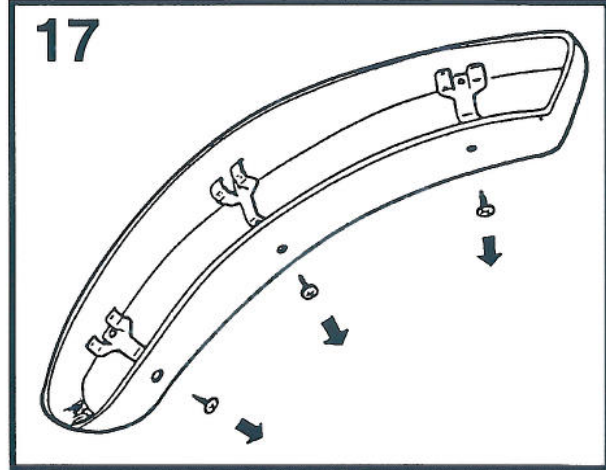
Position the Flare so that the rear most edge is 1mm away from the rear edge of the door.



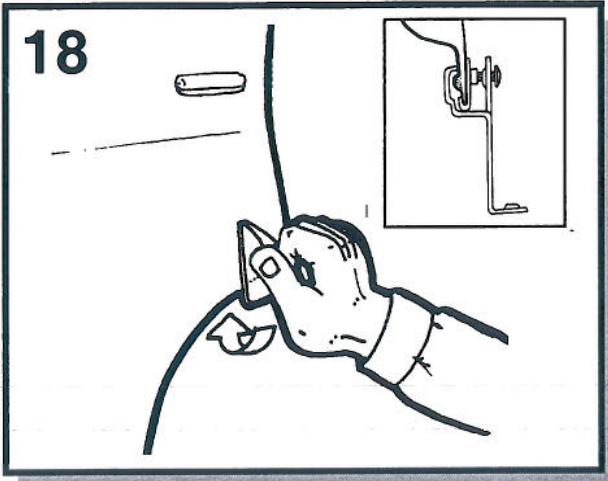
Mark the position of each clip on the interior of the door panel.



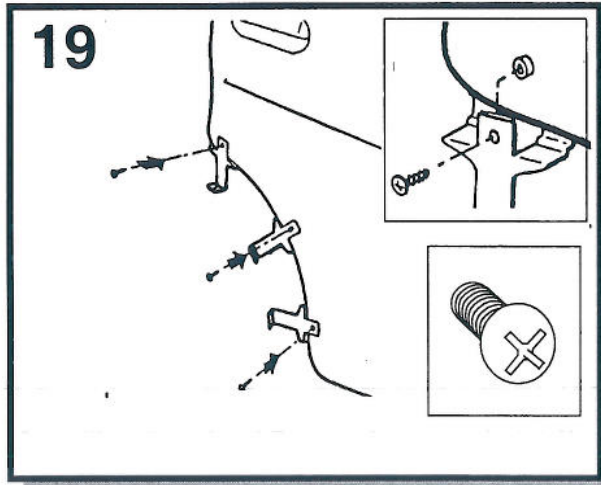
Remove Fender Flare.



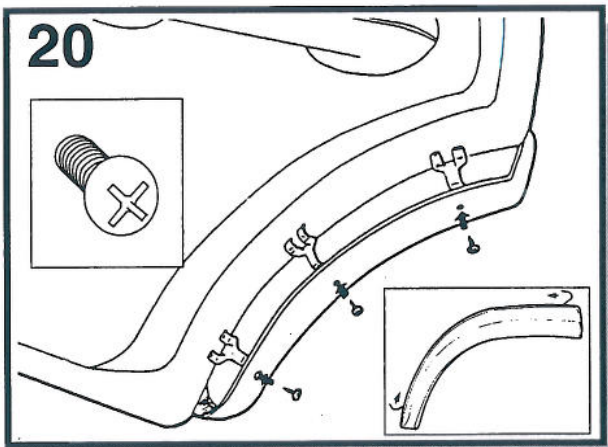
Remove the door clips from the rear door Fender Flare. Ensure spacers stay in position on the Flare.



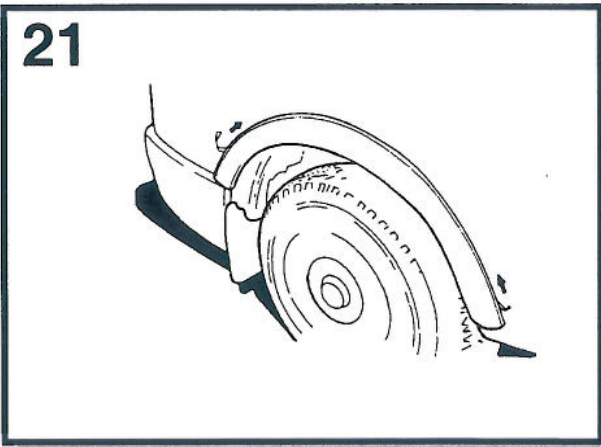
Apply abrasive resistant tape to the door of the vehicle in the positions where the clips come in contact with the vehicle body panel. Fold approximately 5mm of the tape under the door and adhere it to the interior of this panel.



Install all of the door clips onto the door in the positions marked. Ensure that protective cap is between the screw and the body panel.



Remove 50mm of the liner from the extrusion. Reposition the rear door Fender Flare and install the supplied screws as shown.



Remove the protective liner from the self adhesive tape by pulling at 90°. Apply pressure to the extrusion to achieve maximum adhesion.

NOTE: FENDER FLARES HAVE BEEN DESIGNED AND TESTED FOR EXTREME OFF-ROAD CONDITIONS. TWO METHODS OF ATTACHMENT ARE PROVIDED. THE PREFERRED METHOD IS TO USE THE NO DRILL HARDWARE. THE ALTERNATIVE METHOD IS TO USE THE SCREWS PROVIDED FOR DRILL ATTACHMENT BY USING A $\frac{3}{32}$ " DRILL BIT.



Clean Fender Flare using mild detergents only. Do not use abrasive cleaners