

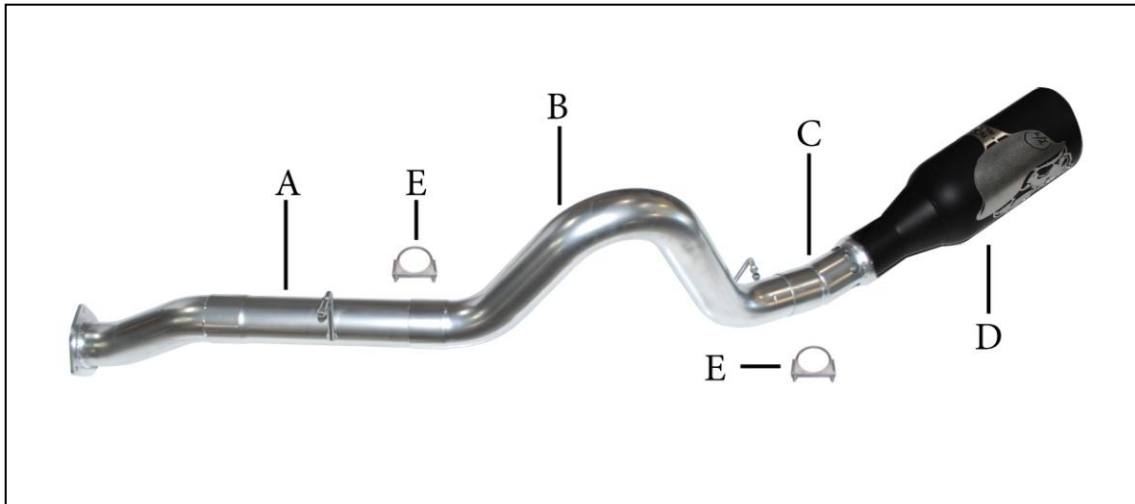


INSTALLATION INSTRUCTIONS

Metal Mulisha Stainless Steel Exhaust

Chevy Silverado & GMC Sierra 6.6L Duramax Diesel 2500HD/3500-New Body Style Crew Cab-Short Bed, Crew Cab-Long Bed, Extended Cab-Long bed

PART #60-0025



ITEM	PART #	QTY	DESCRIPTION
A	MM042	1	4.0" Headpipe w/ flange
B	1202-700957S	1	4.0" Tailpipe w/ Welded Hanger
C	MM041	1	Exit Pipe
D	61-1045	1	8.0" Metal Mulisha Exhaust Tip
E	5759	2	4.0" Band Clamp
F	BO-1012	1	Bolt Kit for Flange

**Thank you for purchasing our Gibson Exhaust system for your vehicle.
 If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
 Monday through Friday, 8:00 am to 5:00 pm.**

EXHAUST INSTALLATION

PART# 60-0025

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed follow the steps below for the removal of the head pipe. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Remove the factory head pipe by un-bolting the 3-bolt flange located behind the factory DPF. Do not damage the factory gasket you will need to re use it.



3. Install head pipe item # A onto the factory flange using factory gasket and supplied bolt. Kit. Do not tighten the flange. Keep the flange loose until the system is completely installed.



4. With the hanger placed in the rubber grommet install the over axle pipe item # B. Do not tighten.



5. Install the exit pipe Item #C be sure there is clearance from the spare tire and shock. You may need to adjust the pipes for a proper 1.50" of clearance.



6. Install the Exhaust tip. The kit was designed to have a 1" clearance from the bottom of the quarter panel.



7. With proper clearance from spare tire and the tip in your desired position begin to tighten down all clamp connections from the front head pipe back to the tip.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.