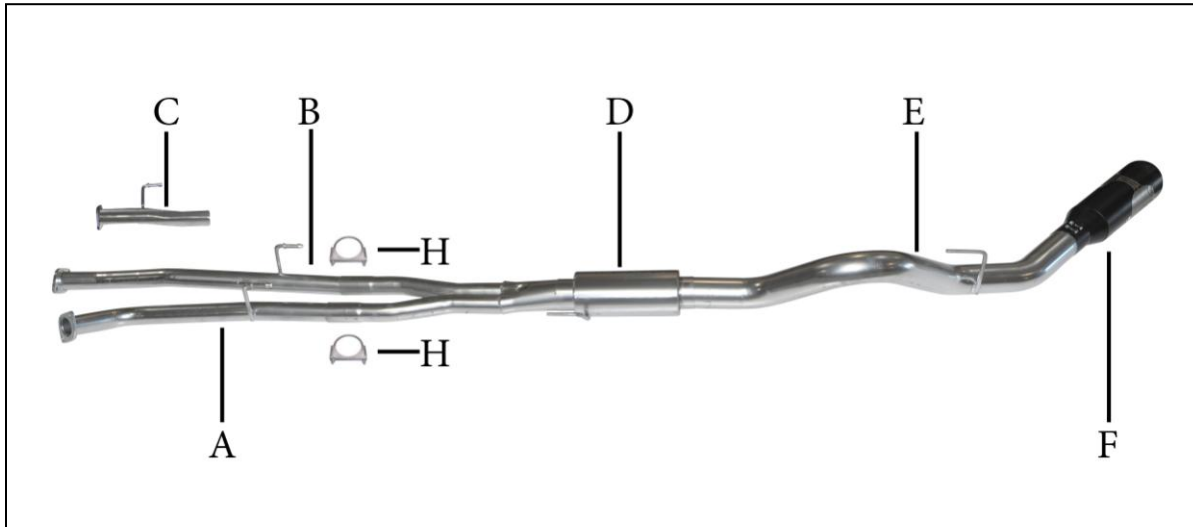




# INSTALLATION INSTRUCTIONS

**Metal Mulisha Stainless Steel Exhaust  
 Toyota Tundra 4.6L-4.7L-5.7L 2/4WD  
 Double Cab, Standard Bed – Crew Max, Short Bed  
 PART #60-0013**



ITEM	PART #	QTY	DESCRIPTION
A	1146-700905S	1	2.5" Driver Side Head Pipe
B	1147-700906S	1	2.5" Passenger Head Pipe
C	1330-701093S	1	2.5" Driver Side adapter (2009-12 models)
D	MM012	1	Dual Inlet Muffler Assembly
E	MM013	1	4.0" Over axle Pipe
F	61-1036-B	1	6.0" Metal Mulisha Exhaust Tip
G	5759	1	4.0" Band Clamp
H	5757	2	2.50" Clamp

**Note: This exhaust will exceed some state sound laws and requirements. Aggressive driving will get you noticed and can result in a ticket or warning from your local law enforcement agency.**

**Thank you for purchasing our Gibson Exhaust system for your vehicle.  
 If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044  
 Monday through Friday, 8:00 am to 5:00 pm. 1/13**

# EXHAUST INSTALLATION

## PART# 60-0013

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the two flanges located behind the catalytic converters. Do not damage gaskets they will be re used. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Install Head pipe Item # A and B onto the factory flanges using factory bolts. 2009-12 models will use Item C on the driver side and will not use Item A. Install and loosely tighten down.

3. Install muffler assembly Item # D onto the Gibson head pipes. Slide the rubber grommet onto the welded hanger.

4. Be sure with the muffler supported by the hanger and installed on the head pipes that you keep everything loose to allow for final adjustments.



5. Install the Overaxle pipe Item # E into the muffler outlet. Install the rubber grommet and adjust system to properly fit your vehicle.

6. With proper clearance from the spare tire install the exhaust tip onto the tailpipe. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from the front head pipe back.

7. Be sure to check all clearance after each section has been tightened to be sure there is proper clearance. It may take 4-500 miles for your vehicle to fully adjust to the changes in exhaust flow.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.**