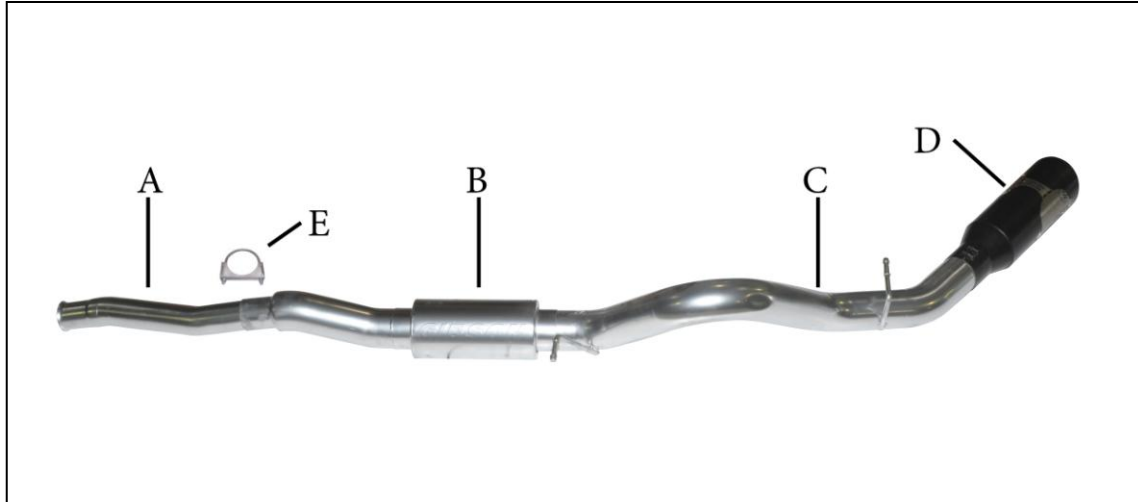




INSTALLATION INSTRUCTIONS

Metal Mulisha Stainless Steel Exhaust
2010-2012 Chevrolet/ GMC 1500 4.8L-5.3L Standard Cab, Standard Bed
PART #60-0002



ITEM	PART #	QTY	DESCRIPTION
A	999700750S	1	3.0" Headpipe with Ball Seat Flange
B	MM030	1	4.0" Muffler Assembly
C	MM010	1	4.0" Tailpipe w/ Welded Hangers
D	61-1036	1	6" Metal Mulisha Exhaust Tip
E	OHD300	1	3.0" Clamp
F	5759	1	4" Band Clamp

Note: This exhaust will exceed some state sound laws and requirements. Aggressive driving will get you noticed and can result in a ticket or warning from your local law enforcement agency.

Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm. 4/12

EXHAUST INSTALLATION

PART# 60-0002

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un clamp the muffler and head pipe at the connection located behind the catalytic converter. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage the grommets and clamp they will be re used.



2. Install head pipe Item # A onto the two bolt factory flange. Do not tighten. Insert hanger in to rubber grommet tailpipe

3. Use clamp Item # E to connect the muffler assembly to the headpipe.

4. Install muffler assembly Item # B onto the head pipe. Use a jack stand to support the muffler while installing the tailpipe. Loosely tighten down the clamp.



5. Install the over axle pipe Item # C into the muffler outlet. Install hangers into the rubber grommets. You may need to adjust the pipes to allow for proper fitment and clearance. Sometimes these adjustments will be needed at the front head pipes.

6. With proper clearance from spare tire install the exhaust tip onto the tailpipe. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from the front head pipe back.

7. Be sure to check all clearance after each section has been tightened to be sure there is proper clearance. It may take 4-500 miles for your vehicle to fully adjust to the changes in exhaust flow.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.