



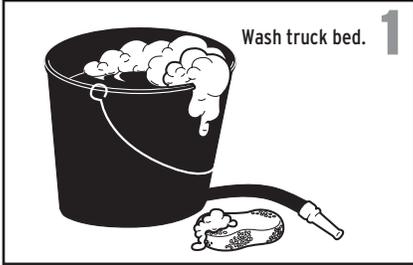
**AMERICAN
TONNEAU**
C O M P A N Y

TRI-FOLD TONNEAU INSTALLATION GUIDE

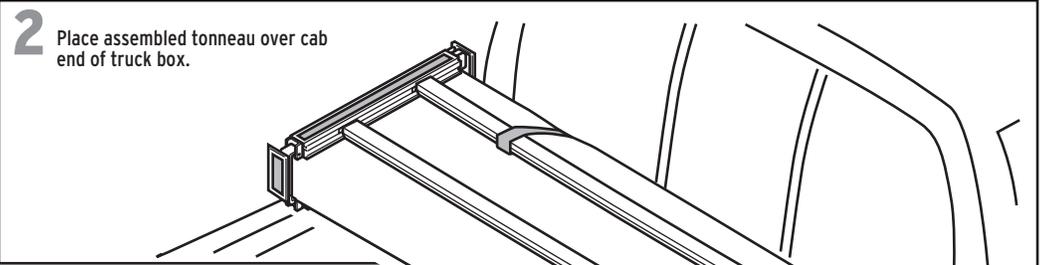
The tri-fold tonneau comes fully assembled.

NOTE any damaged or missing parts?

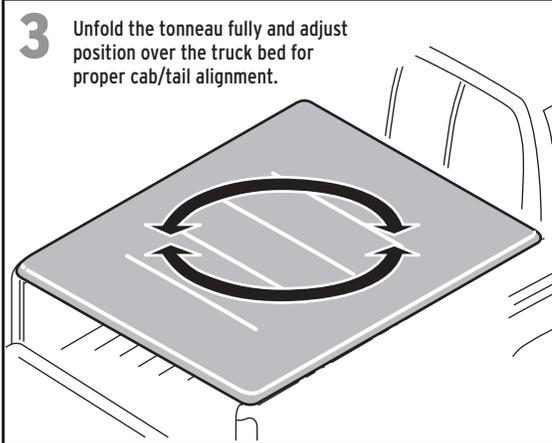
Parts will be shipped to you directly. Call 877-267-6057, Mon - Fri 8:30 am - 5 pm EST



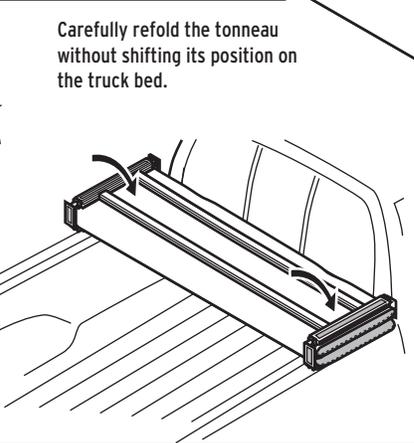
Wash truck bed. **1**



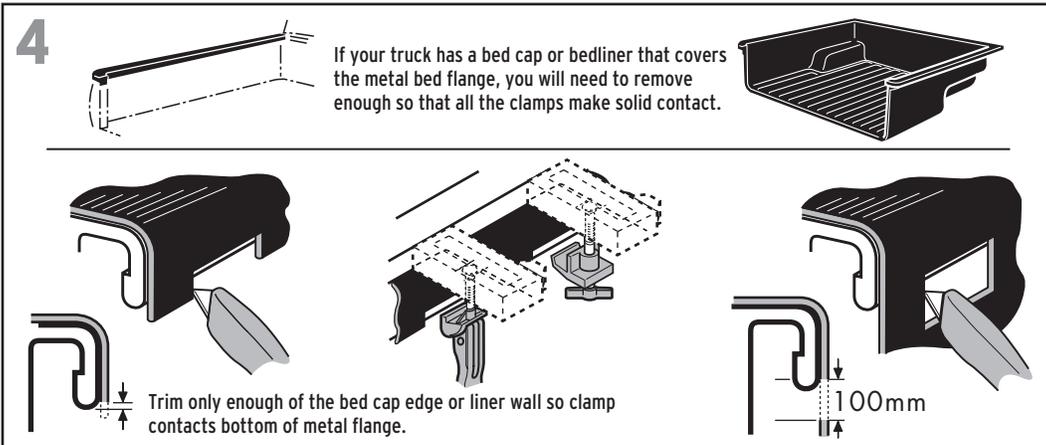
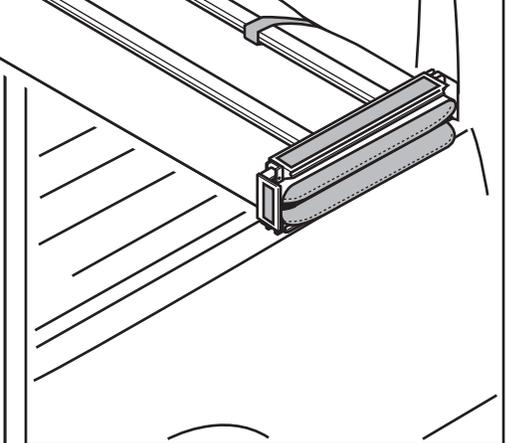
2 Place assembled tonneau over cab end of truck box.



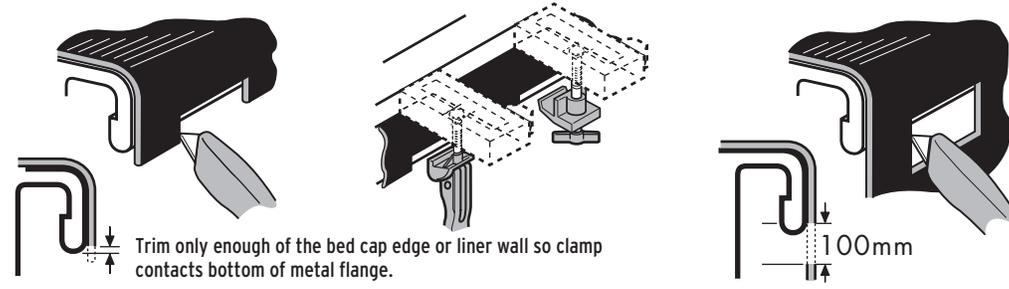
3 Unfold the tonneau fully and adjust position over the truck bed for proper cab/tail alignment.



Carefully refold the tonneau without shifting its position on the truck bed.

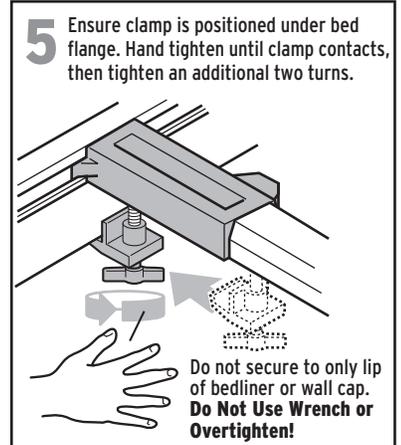


4 If your truck has a bed cap or bedliner that covers the metal bed flange, you will need to remove enough so that all the clamps make solid contact.



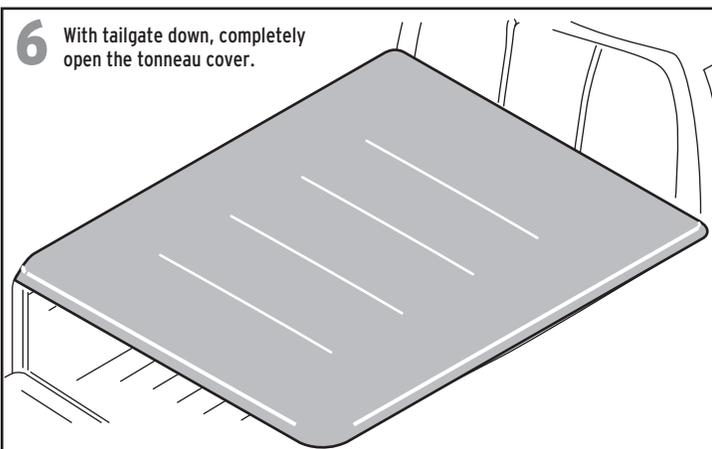
Trim only enough of the bed cap edge or liner wall so clamp contacts bottom of metal flange.

100mm

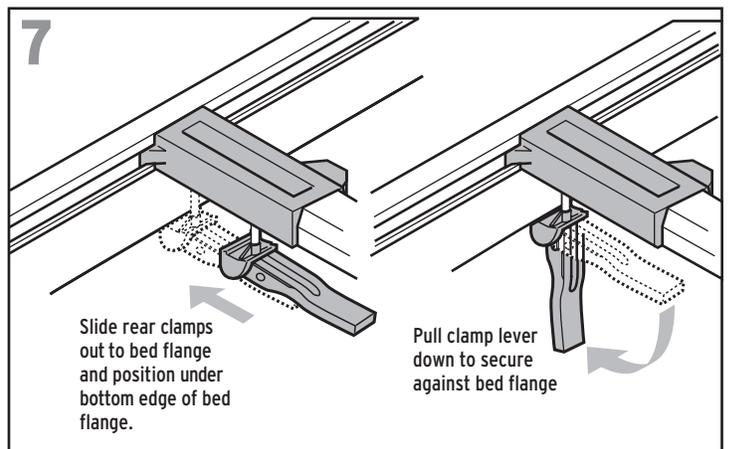


5 Ensure clamp is positioned under bed flange. Hand tighten until clamp contacts, then tighten an additional two turns.

Do not secure to only lip of bedliner or wall cap. **Do Not Use Wrench or Overtighten!**



6 With tailgate down, completely open the tonneau cover.



7 Slide rear clamps out to bed flange and position under bottom edge of bed flange.

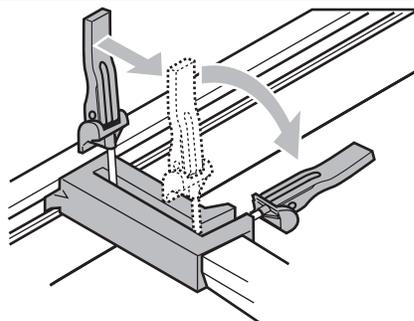
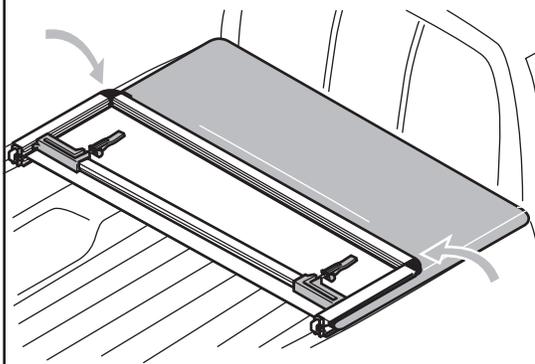
Pull clamp lever down to secure against bed flange

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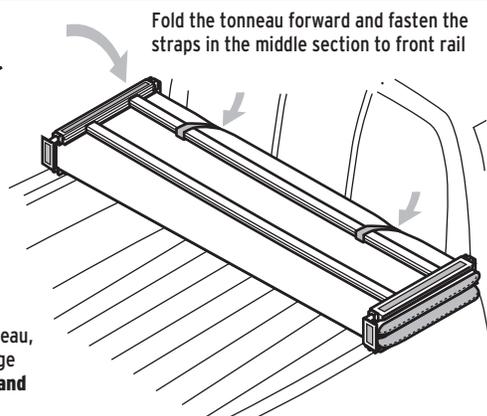
PLEASE GO TO:
www.americantonneaucompany.com
FOR WARRANTY REGISTRATION



8 It is very convenient to drive with the Tri-Fold Tonneau open. Release the rear clamps and fold the tonneau forward.

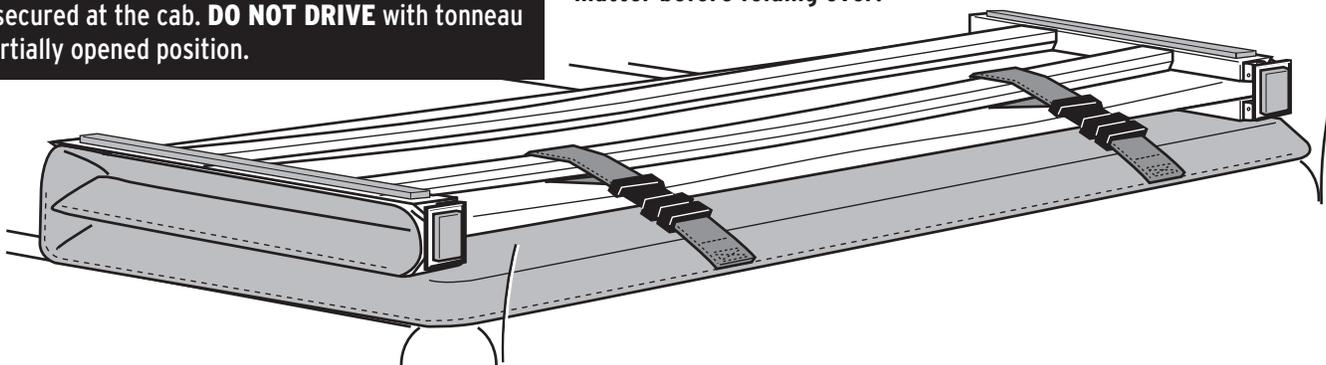


IMPORTANT: Before folding the second section of tonneau, rear clamps must be stowed into rail to prevent damage to fabric. **Failure to stow handle will puncture tarp and void warranty.**



IMPORTANT NOTICE: While driving, tonneau must be completely flat and secure with all 4 clamps in the closed position or completely folded up (all panels) and secured at the cab. **DO NOT DRIVE** with tonneau in partially opened position.

NOTE: Tarp can not be removed from aluminum frame. Attempting to do so will cause damage and void the warranty. Remove any snow or foreign matter before folding over.



LIMITED LIFETIME WARRANTY

The full hardware kit including rails, clamps and bows carries a lifetime warranty, while the fabric cover is warranted for 10 years. Warranty is to the original consumer purchaser and is not transferrable.

WARRANTY COVERAGE

This tonneau cover is warranted against defective materials or workmanship. This warranty is void if the product has been damaged by accident, unreasonable use, neglect, improper installation, service, or other cause not arising out of defects in material or other cause not arising out of defects in material or workmanship.

WARRANTY CONDITIONS

Failure to follow these care instructions will void warranty:

- ✦ Clean with soap and water only.
- ✦ Do not use any vinyl conditioners that contain silicone or petroleum (ie, Armor All®) as they may crack and shrink the vinyl.
- ✦ Tonneau cover must be secured at all points when vehicle is in motion. An unsecured tonneau will flap, resulting in damage or may even lift off of truck.
- ✦ Do not overload cargo. Protrusions in the tarp will stress fabric.

WARRANTY PERFORMANCE

If all warranty conditions are met, a defective tonneau cover, tarp, or hardware component will either be repaired or replaced (at our option). American Tonneau reserves the right to substitute and offer the respective warranty discount on an entire replacement system or provide other remedies than those mentioned in this document. A Return Authorization number must be obtained from our Customer Service Department 877-267-6057 prior to returning any product. American Tonneau may require the original item to be returned postage prepaid for final determination. Shipping charges will apply for any repair or replacement. Other than postage or shipping charges, no charge will be made for repair or replacement. The repaired or replaced tonneau will be covered by warranty based on the original date of purchase.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state.

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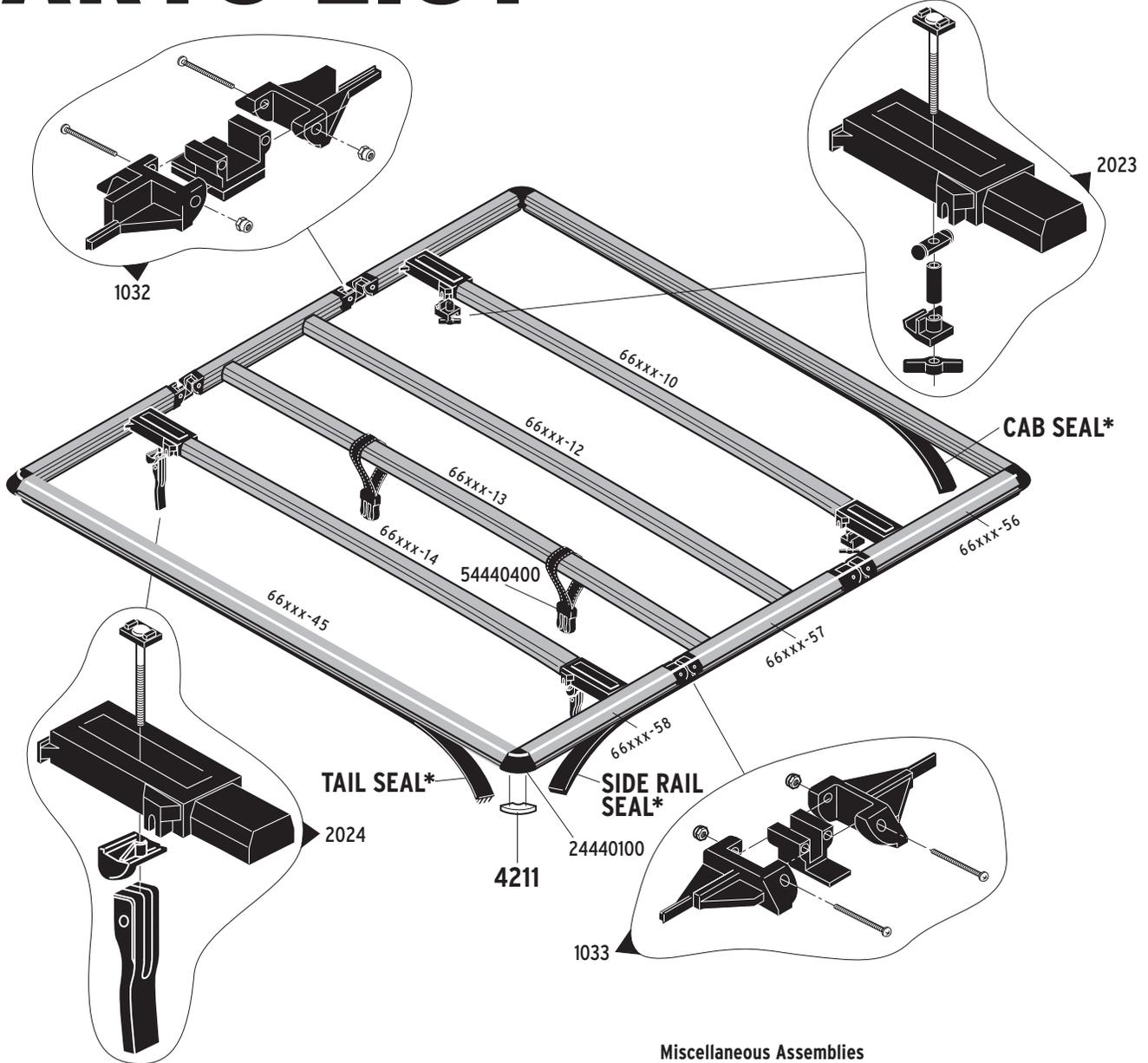
TEL: 877-267-6057 WEB: www.AmericanTonneauCompany.com

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AMERICAN TONNEAU PARTS LIST

AMERICAN TONNEAU COMPANY
1901 East Ellsworth Road, Ann Arbor, MI 48108
TEL: 877-267-6057 WEB: www.AmericanTonneauCompany.com
PART NO: 0660.10.11DW Printed in the USA



Replacement Parts Reference List:

To order replacement parts, "XXX" represents the 3 digit vehicle application, as referenced on the application list or sales receipt. For assistance, contact Customer Service at 877-267-6057.

65XXX Tri-Fold Replacement Tarp

Replacement Bows

- 66XXX-10 Cab Bow
- 66XXX-11 Cab Bow
(for short trucks that only have
3 bows: 66101, 66107, 66404 & 66501)
- 66XXX-12 Cab Center Bow
- 66XXX-13 Tail Center Bow
- 66XXX-14 Tail Bow

Rail Assemblies

- 66XXX-35 Cab Rail (includes Corners, Pads and Rail Seal)
- 66XXX-45 Tail Rail (includes Corners, Pads and Rail Seal)
- 66XXX-56 Cab Side Rail (includes Rail Seal)
- 66XXX-57 Center Side Rail (Includes Rail Seal)
- 66XXX-58 Tail Side Rail (Includes Rail Seal)

- 4211 Corners with pads (set of 2)

Miscellaneous Assemblies

- 544040400 Tarp Tie Down Strap (1)
- 1032 Front Hinge Assembly (1)
- 1033 Rear Hinge Assembly (1)
- 2023 Front Clamp Assembly (1)
- 2024 Rear Clamp Assembly (1)

Replacement Tail Seals*

- 32001768 Standard Tail Fin Seal (68") fits all trucks except Toyota Tacoma
- 32001668 1 3/8" Foam Seal (5' 5") fits Toyota Tacoma applications

Replacement Cab Seals*

- 32640100 Standard PE Foam Seal (8 ft) fits most applications
- 32561500 7/8" D Seal (6 ft) fits Ford F150 and Super Duty applications
- 32562569 3/4" Two-Fin Seal (69.5") fits Nissan Frontier applications
- 32001668 1 3/8" Foam Seal (5' 5") fits Toyota Tacoma applications
- 32440500 1/2" D Seal (6 ft) fits full size Chevy/GMC applications

Replacement Side Rail Seals

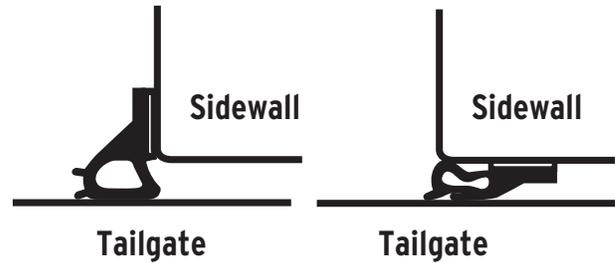
- 32640100 Standard PE Foam Seal (8 ft) fits most applications
- 32440500 1/2" D Seal (6 ft) fits full-size Ford & Chevy applications

*For best fit, please verify Seal Replacement part numbers with Customer Service.

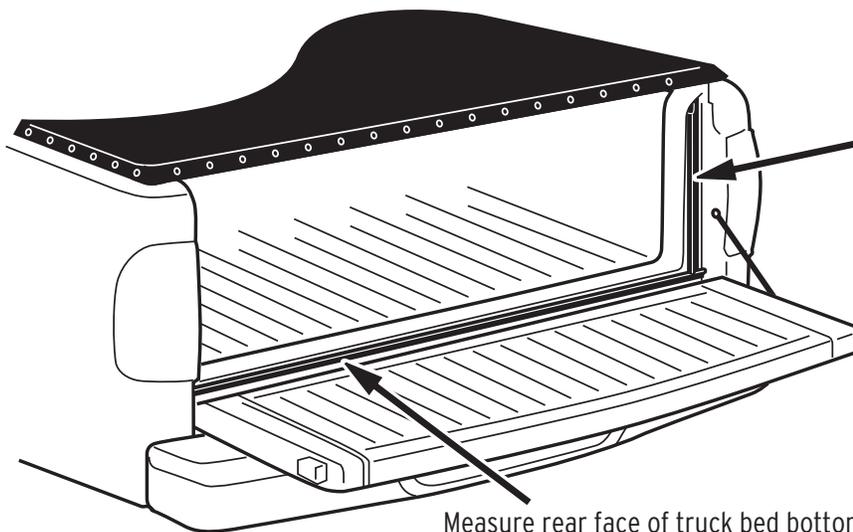
TAILGATE SEAL INSTALL SHEET



Open tailgate and wash back of truck bed where tailgate seal is to be applied thoroughly with soap and water. Make sure surface is completely dry before installing seal.



Seal may be installed either along the rear face or the inside surface depending on the tailgate sidewall structure. Cut a small sample and test fit, making sure that bulb-end compresses when the tailgate is closed.



Measure and cut seal for each side wall from truck bed seal to top of sidewall frame.

Measure rear face of truck bed bottom and cut Tailgate Seal to fit from sidewall to sidewall. Remove release strip from adhesive tape and apply seal, starting at one end. **DO NOT STRETCH SEAL WHEN APPLYING.**

Close the tailgate and check for even fit of seal on bottom and both sides. If necessary, reposition seal for better fit. Permanently affix the tailgate seal by firmly compressing seal along its whole length. Let seal stand for 10 minutes before closing tailgate to allow adhesive to set.

For best results apply at temperatures between 60° - 90°



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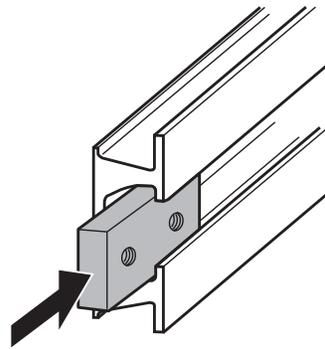
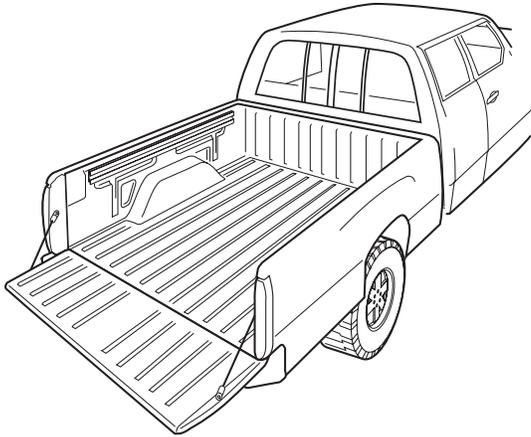
SPECIAL INSTRUCTIONS FOR FACTORY RAILS/TRACKS

Vehicles with factory rail/track systems require the following clamp kits for installation

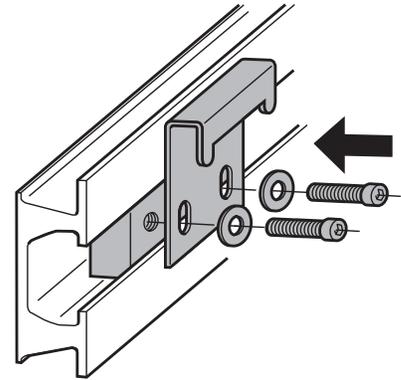
PART NO:	VEHICLE DESCRIPTION
22440504	CHEVROLET/GMC with Track System
22440702	DODGE DAKOTA with Track System
22440504	FORD with Track System
22440304	NISSAN TITAN with Track System
22440204	NISSAN FRONTIER with Track System
22440104	TOYOTA with Track System

For all rail/track systems, remove any factory bolts from rail channel if they interfere with installing the slide nut into channel. After installation, reinstall factory bolts as necessary.

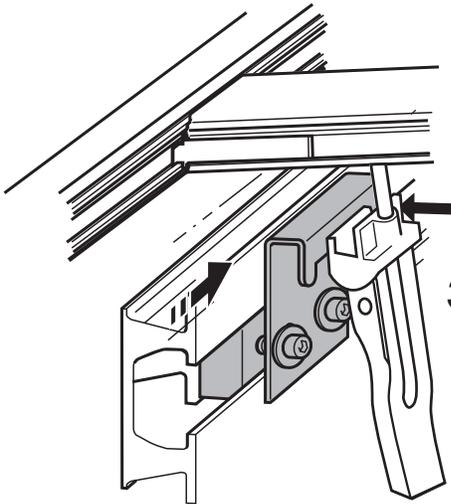
CHEVROLET SILVERADO/GMC SIERRA - CLAMP KIT: 22440504



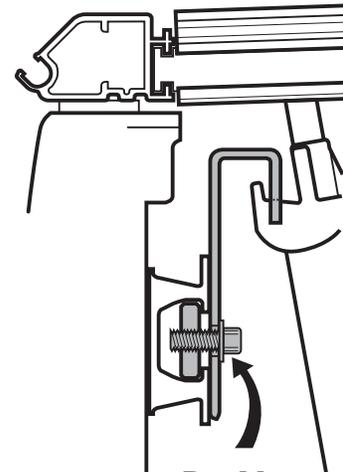
1. Slide nut into Factory Track



2. Assemble bolts, washers and brackets into slide nut in track.



3. Slide bracket assembly to align with the clamps. Secure bracket assembly to side rail.



**Do Not
Overtighten**

Front and rear clamps secure to kit bracket in same manner



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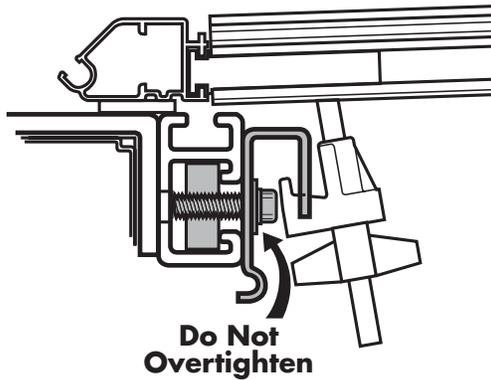
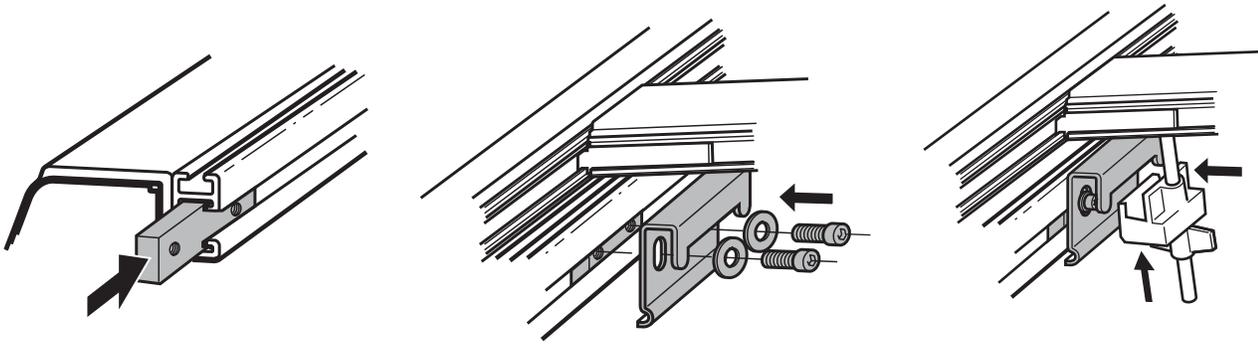
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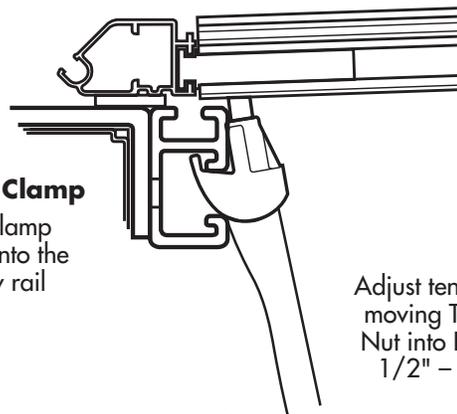
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DODGE DAKOTA - CLAMP KIT: 22440702

Cab Clamp
Add Clamp Plate as shown



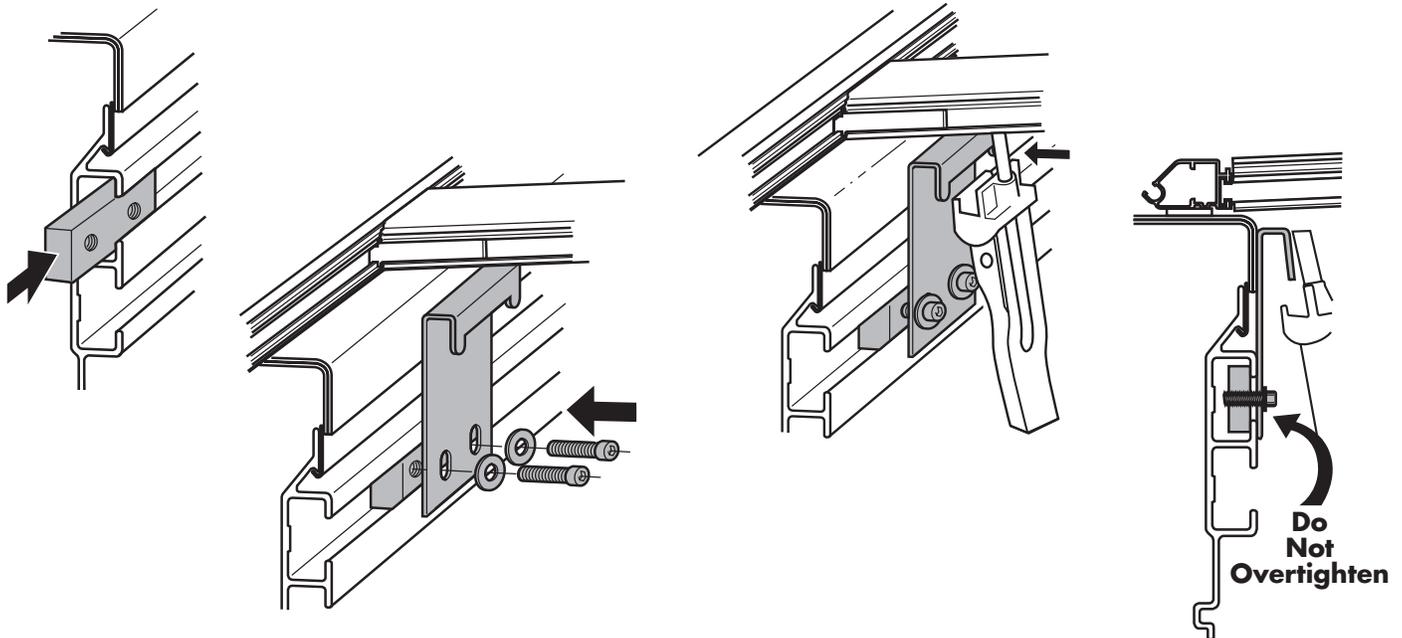
Tailgate Clamp
Hook clamp
directly into the
factory rail



Adjust tension by
moving Tension
Nut into Handle
1/2" - 5/8"

Dodge Dakota requires special installation of the cab clamps only

FORD F-150 WITH RAIL - CLAMP KIT: 22440504

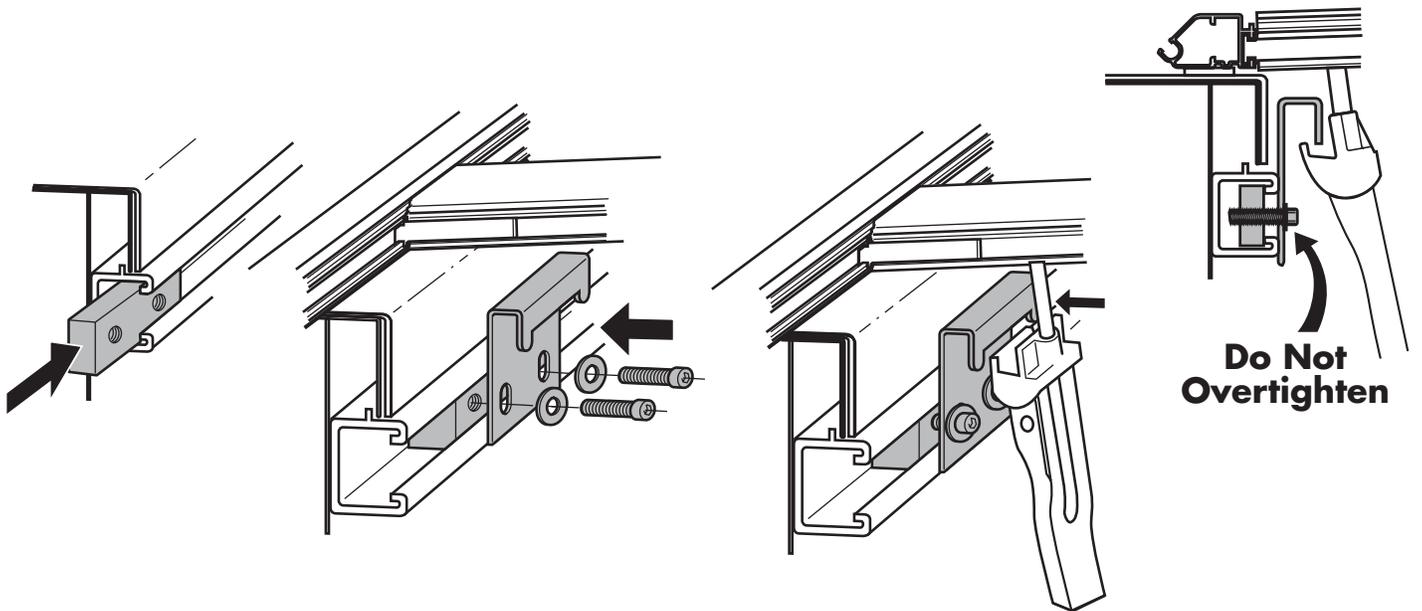


Front and rear clamps secure to kit bracket in same manner



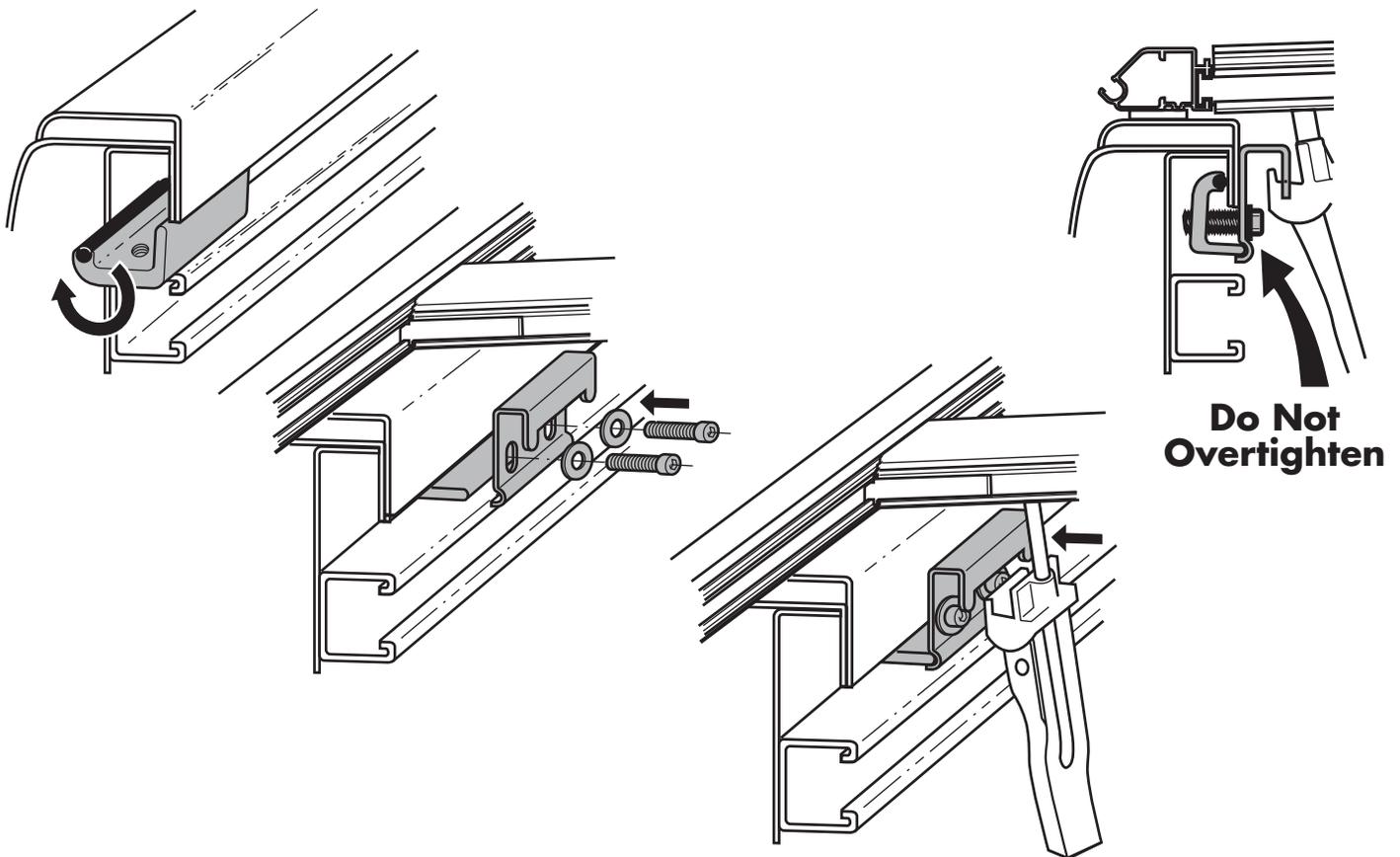
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NISSAN TITAN (2005- PRESENT) - CLAMP KIT: 22440304



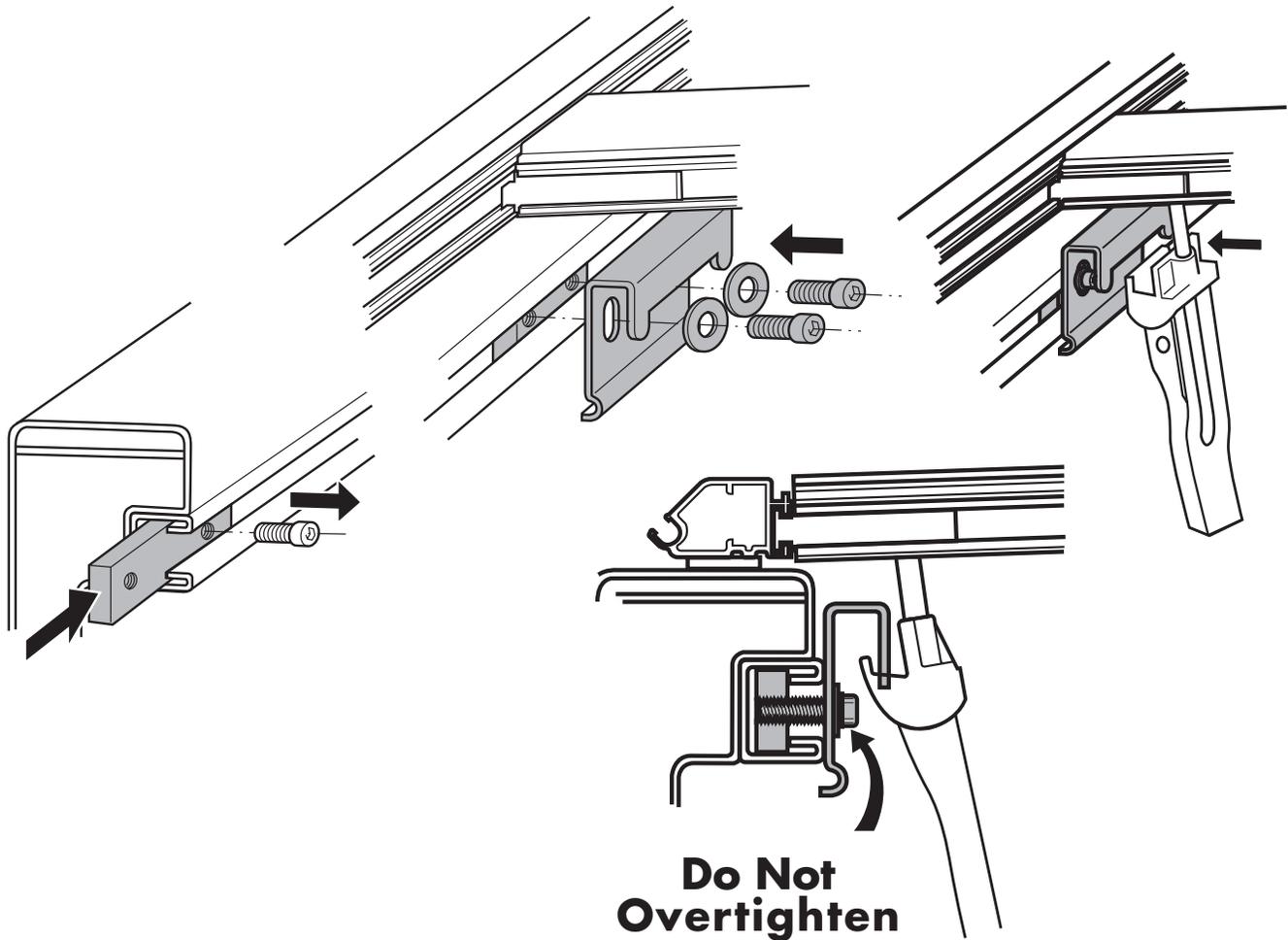
Front and rear clamps secure to kit bracket in same manner

NISSAN FRONTIER (2005- PRESENT) - CLAMP KIT: 22440204



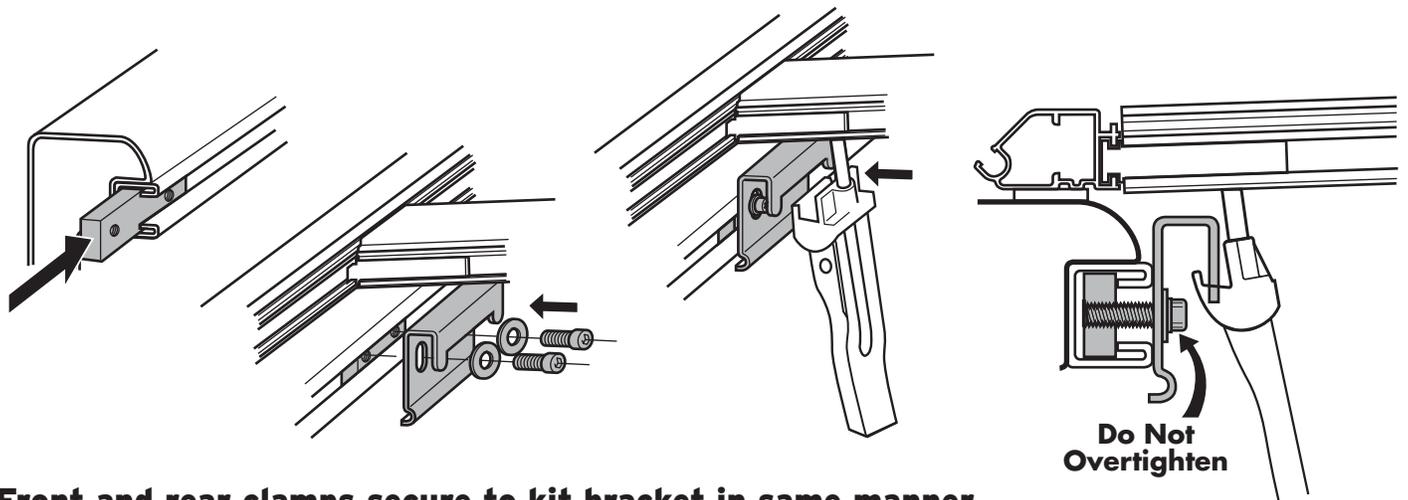
Front and rear clamps secure to kit bracket in same manner

TOYOTA TUNDRA (2007- PRESENT) - CLAMP KIT: 22440104



Front and rear clamps secure to kit bracket in same manner

TOYOTA TACOMA (2005 -PRESENT) - CLAMP KIT: 22440104



Front and rear clamps secure to kit bracket in same manner