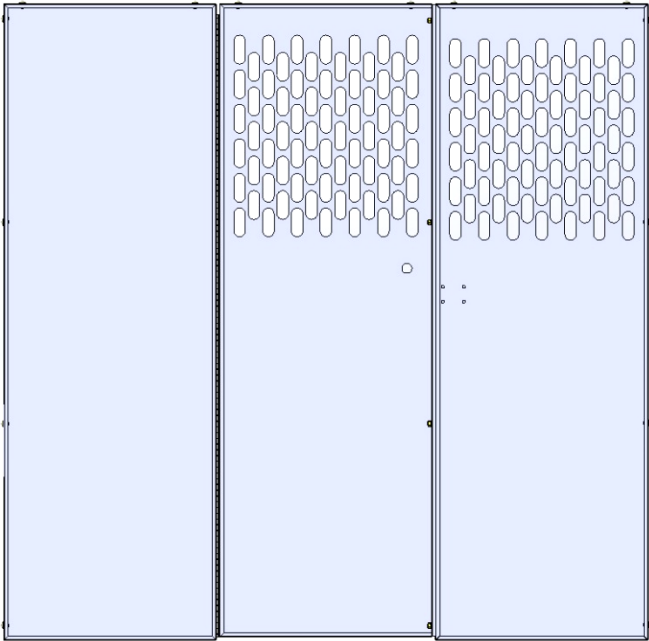
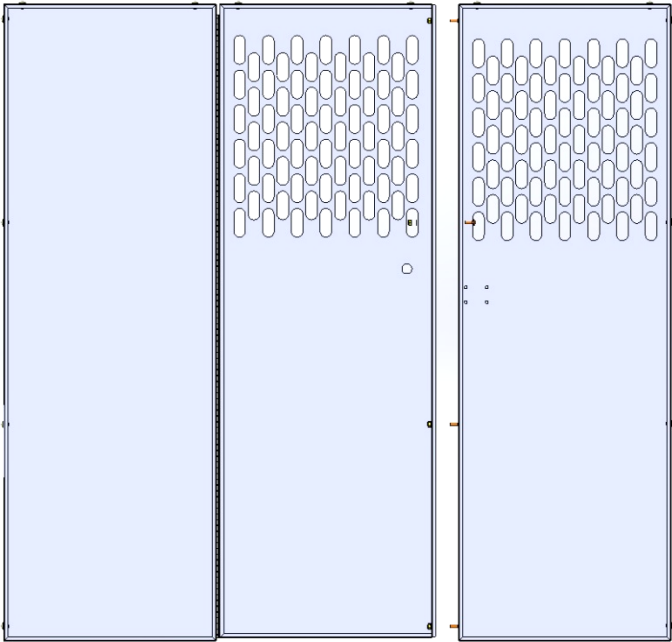




406SL

Step 1

Bolt "Partition Door Assy." To "Partition Side Panel" (Boxed as 40651) using 1/4x3/4 Carriage bolts, using 2 flat washers between them for clearance if you are planning to have a "pass through" door. Make sure the assembly is square.



Step 2

Bolt "Wing Panels" (Box 406SL) to the "Partition Door Assy." Using $\frac{1}{4}$ "x $\frac{1}{2}$ " Carriage bolts with flat washers and nyloc nuts as shown. Be sure to use flat washers as spacers on the door panel between the "Top Wing Panel" and the door so it will open properly.

Step 2-Alternate

If you prefer you can loosely bolt the "Wing Panels" (Box 406SL) to the van, using $\frac{5}{16}$ "x $\frac{3}{4}$ " Self Tapping bolts, and then insert the "Partition Door Assy." and then attach the "Wing Panels" to the "Partition Door Assy."

FOR EITHER ONE, MAKE SURE PANELS ARE STRAIGHT BEFORE BOLTING THEM TO THE FLOOR

