



2010 Toyota Tundra

Machined Upper

After

Shown with Upper Main Grille Part#44622

PART# 44631 (Brushed) 44632 - (Polished) 44633 - (Black) Machined Pc.

Hardware

- 4 - 10-32 Well Nuts
- 4 - 10-32 x 5/8" SS Black Bolts



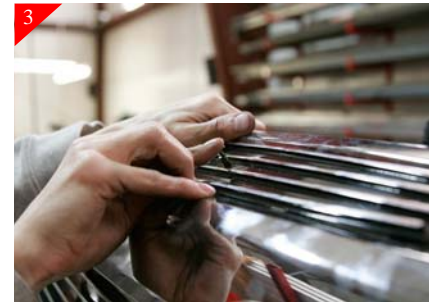
Shown with optional Bumper Part#44642



Remove the plastic rock guard from top of stock shell. Do so by unclipping at one end and working to the other.



Place machined billet grille into opening and center. Make sure and check for alignment all the way around. Tape the machined grille in place using masking tape, so that it doesn't move during marking of the holes. Next mark hole locations using a scribe while using the machined piece as a guide to mark holes.



Remove machined grille and drill the just marked hole locations. Drill using a 3/16" drill bit as a pilot hole then move to a 3/8" drill bit and drill again as shown. Repeat process for remaining attachment holes.



Place the supplied rubber well nuts in just drilled locations as shown. Push in place so that the top portion seats against hood as shown (Fig B).



Place the machined grille into opening and center attach using the supplied 10-32 x 5/8" Stainless Steel bolts as shown without over tightening.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.