



2007 Silverado 2500-3500 HD

After

PART# 43921 (Brushed) 43922 - (Polished) 43923 - (Black) Upper



Photo show with optional Part#43942 (Full Bumper) & Part#43942 (Small Bumper Opening)

- 4 - Brackets 
- 4 - Brackets 
- 12 - 1/4-20 Nyloc Nuts
- 12 - 1/4-20 x 5/8" Bolts
- 4 - Washers



Fig A

Start by removing the core support cover. Do so by removing the plastic rivets across top of core support. Also remove the (4) 10mm bolts from across stock shell as shown above.



Reaching behind the stock grille shell remove the (6) snap clips holding the grille shell in place. Using a pair of needle nose pliers will aid in the release of the clips as shown above. Grille shell will be free at this point.



Move grille shell to protective work surface, using masking tape, tape front of the grille shell to protect during install.



Using an air saw or other cutting devise cut all vertical and horizontal attachment points of top section where it meets the outer shell.



After cutting all attachment points remove top section from stock shell as shown.



Fig B

After you remove the top portion, you will notice that it leaves an open gap around the hood release area. You will need to trim the access material, as shown above. (See Fig B. for trim photos)



This is after trimming the access material.

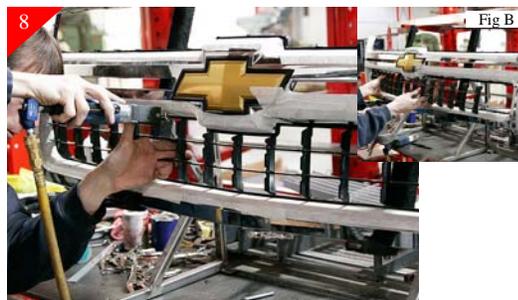


Fig B

Next Remove the bottom section of stock grille shell following the same procedure as the upper. Again using an air saw or other cutting devise cut all vertical and horizontal attachment points of top section where it meets the outer shell.



Sand cut areas smooth - without removing the entire plastic lip.

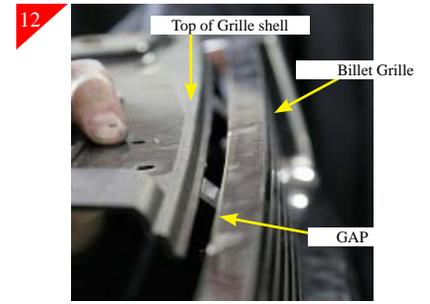
After both the upper and the lower sections have been removed. Sand all the cut areas smooth with the shell as shown above.



Attach the (4) brackets to top portion of billet grille using the supplied Bracket and 1/4-20 x 5/8" bolts & 1/4-20 Nyloc Nuts, as shown above.



After attaching brackets place Top billet grille into opening and center.



Next you will be marking the mounting holes in the top portion of stock shell. You want to align the billet grille with the shell so that there is approximately 1/4" gap as shown above.



After aligning the billet grille using a scribe mark the (4) hole locations in brackets where it meets the shell as shown above. After marking remove billet grille from opening.



Using a 17/64" drill bit drill in the just marked locations.



Place billet grille back in opening and attach using the supplied 1/4-20 x 5/8" Bolts, washers & 1/4-20 Nyloc nuts.



Place bottom portion of billet grille into opening and center. Attach bottom billet grille using the supplied 1/4-20 x 5/8" Bolts & 1/4-20 Nyloc nuts. Place bolt thru the mounting tab in billet grille and thru bracket and secure with the Nyloc nut as shown above.



Replace stock shell back on vehicle. Reference steps 1 - 3.

Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.