



# 2007-08 GMC Acadia Bolt Over

After



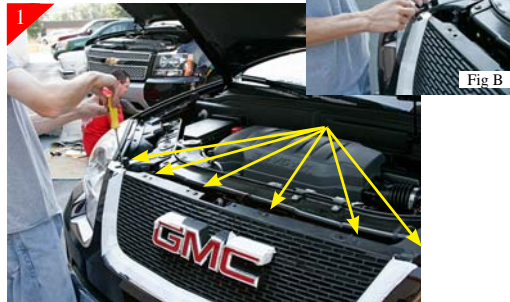
**PART# 43631 (Brushed) 43632 - (Polished) 43633 - (Black) Upper**

### Hardware

- 4 - 10-24 x 1" Phillips head bolts
- 4 - 10-24 Nyloc nuts
- 4 - Square Tabs



Start by removing the plastic core support cover. Do so by removing the plastic push pull style rivets as shown above. Using a small regular screwdriver lift on the center portion of the rivet to release. Remove the core support cover.

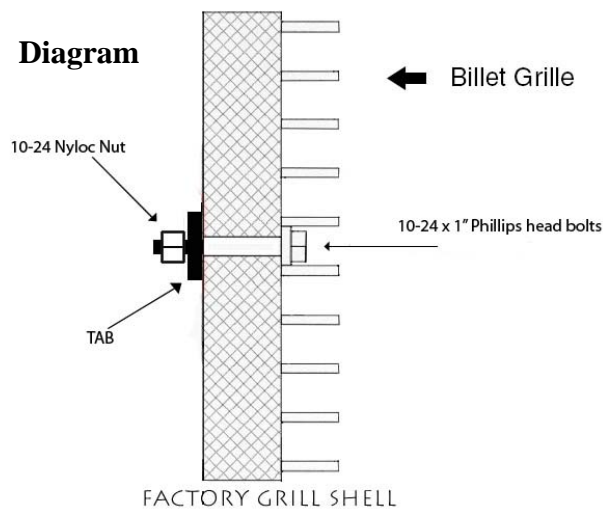


With core support cover removed, remove the (6) phillips head screws holding top portion of the stock grille shell in place. Also remove (2) more of the plastic push pull style rivets located just outside of the chrome on stock shell on driver and passenger side of shell (Fig B). This allow you to reach behind the stock grille shell.



Place billet grille into opening and center. Attach billet grille by using the supplied 10-24 x 1" bolt and 10-24 nyloc nut and square tab. Place bolt thru mounting tabs in billet grille. Then reaching down behind stock grille shell place the square tab on the just placed bolt followed by the nyloc 10-24 nut. (See Diagram)

### Diagram



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Works control. Also Carriage Works Recommends applying a high quality automotive wax to maintain the original appearance.