

## 2005 Honda RidgeLine

Part# 42501 (Brushed) 42502 (Polished) 42503 (Black) UPPER





## CENTER GRILLE

4 - Brackets (Center Grille)

8 - U-Clips

8 - #8 x 5/8" Phillips Pan Head Screw



Tape both driver & passenger sides of front fenders as shown using masking tape to protect during install.



Next open hood and remove the (9) Plastic push-pull rivets along plastic shroud that cover core support. Then remove the (3) plastic push-pull rivets holding air induction as shown. Plastic shroud will be free at this point.



Remove (1) Phillips head bolt per side of vehicle as shown above.



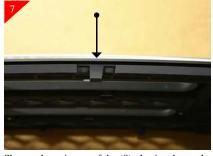
Then remove the (2) 10mm bolts per side of vehicle as shown above. (Bolts are shown in RED.)



Then slightly pull outward on the front end as shown to release. The front end will un-snap at this point, but will still be attached by the (2) center bolts on the bottom front.



When the front end is loose slightly lean the front end forward and remove (9) phillips screws holding center section of stock grille shell as shown. You may want to use a "Stubby or Short Screwdriver."



Shown above is one of the (8) plastic tabs on the backside of the stock center section of grille shell that need to be release in order for the center section to be removed. Simply push down of the tabs to release. Center will be free at this point.



With center section removed, you will need to shave off the raised section of the BACKSIDE of the bottom (2) tabs. Lean the grille shell forward and then using a utility knife shave off the raised sections as shown above.



Using the shipping box that the billet grille came in cut a section to fit behind opening as shown above. Then using stock screws, push screws into cardboard to hold in place.



Then using masking off the entire front end. **NOTE: TAKE TIME** to ensure that no over spray get on vehicle. You may want to use 4" wide tape to make taping faster and then use 3/4" to get into the corners.



Next place supplied u-clips on both ends of the supplied brackets as shown.



Wipe off area to be painted using a damp cloth.. Then using Flat Black paint center section as shown. Let paint fully dry then a second coat maybe necessary. Remove 1 screw at a time and quickly paint where screw was while holding cardboard. You also will want to hold the backside of cardboard during painting of the screw holes.



Attach the bottom bracket as shown long end of the bracket to the truck. Attach the top bracket as



After paint has dried remove cardboard and snap the front end back to vehicle and attach using the 10mm bolts.



Next place billet grille into opening and center. Then attach the billet grille to the brackets as shown using the supplied #8 x 5/8" Phillips head pan screw.



Completed Installation

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.