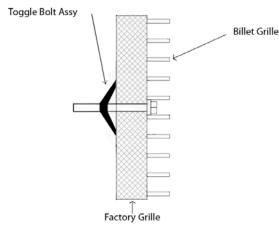


Step 1: Center billet grille in opening. Use Toggle bolts supplied and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille in place.

DO NOT OVER TIGHTEN as this may cause the grille shell to crack.



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Start by attaching U-clip to bracket. U-clip attached on the slotted hole side of bracket (Fig. A). The round hold attaches to truck. Then attach bracket to Billet Grille using #8 x 5/8" Phil Pan Head screw. Next place billet bumper grille into opening and center (Fig B).



Using a Scribe mark the locations of the Brackets against the plastic fins as shown above. After marking remove the grille and remove the brackets from the billet grille. The drill a 3/16" hole in each of the marked locations.



Next place the u-clip on plastic fin as shown above. The u-clip must go on from the backside. Then attach the brackets to the u-clips. Place billet grille back into opeing a center then attach billet grille to the bracakets using #8 x 5/8" Phil Pan head screw.