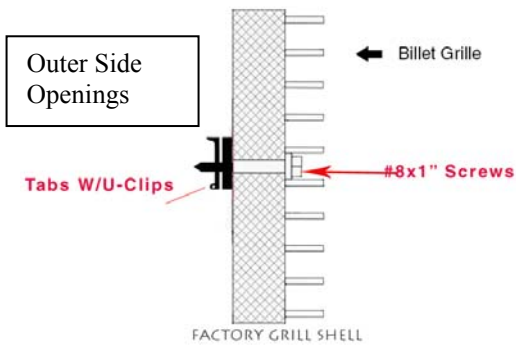




42431 / 42432 / 42433
2005 Super Duty Bolt Over Billet Grilles

Step 1: Center each billet grille in appropriate opening. Use supplied hardware and attach per illustration below.

Step 2: Check to make sure the grille is properly in place and tighten the bolts just enough to hold the grille securely in place. **DO NOT OVER TIGHTEN** as this may cause the grille shell to crack.



Note: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of our control. Carriage Works recommends applying a high quality automotive wax to maintain the original appearance.