



2003-05 GMC Van

(CUT OUT STOCK GRILLE SHELL)

PART # 41781 - 41782 - 41783



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

4 - Brackets

8 - #8 x 5/8" Blk. Phillips Pan Head Screw

8 - U-Clips



STEP 1 Remove stock grille shell from vehicle. Next tape off chrome areas to prevent any scratching of the stock grille shell during installation.



STEP 2 Using a cut-off wheel or hacksaw, remove the horizontal center bar section. Note: Do not remove the small black ring around the perimeter of the shell.



STEP 3 Grind or sand ring around perimeter of the shell smooth. Note: Be sure not to cut the black area away as shown above.



STEP 4 Attach brackets to billet grille by using #8 x 5/8" Blk. Phillips head pan screw & U-Clips. As shown above.



STEP 5 Set billet grille in shell with back edge of grille sitting against black lip in shell and mark location of slot in 4 places. Then drill 1/8" holes and attach U-Clips to grille shell.



Step 6 Use Blk. #8 x 5/8" Phillips Pan Head Screws to attach billet grille. Center Billet grille in shell and tighten screws.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.