



2002-05 Cadillac Escalade

PART # 41651 - 41652 - 41653



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 2 - Brackets left & right
- 4 - #8 x 5/8" pan head phillips screws
- 4 - U-Clips
- 5 - #6 x 3/4" Self tapping screws

Read directions thoroughly, cutting is required to install this grille and exposed edges may show after final installation. Touch up paint may be required for desired finish look.



STEP 1 Remove core support cover by lifting the 8 plastic pop rivets, shown above.



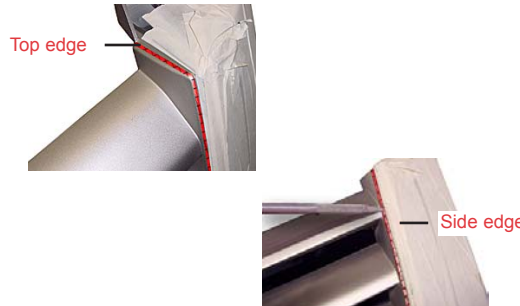
STEP 2 Remove the 10mm. bolt as shown above.



STEP 3 Pull out on upper left & right corners of shell to release the two upper clips. Then pull up on lower corners to release brackets.



STEP 4 Tape off grille to protect finish



STEP 5 Cut along edge of painted shell and molded edge as shown, leaving 1/16" - 1/8" remaining on shell.

****Be extremely cautious when cutting this area as it will remain exposed after billet grille is installed.****



Step 5A Be sure not to cut chrome strip.



Sand edge smooth

STEP 6 Carefully sand edges as shown above. Use a flexible sanding block with 240-320 grit paper to smooth remaining rough areas of the shell.



STEP 7 Place grille in shell and attach brackets to top of grille to match shell. Mark hole locations and drill 1/8" holes and attach using #8 x 5/8" screws.



STEP 8 Locate & drill 5 1/8" holes in bottom of shell & attach using #6 x 3/4" self tapping screws. Re-attach grille shell. **Installation is complete.**

NOTE: For added appearance enhancement, the installer may elect to paint exposed surfaces to match the body color.