



2001-02 Toyota Tundra

PART # 41391 - 41392 - 41393



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 8 - U-CLIPS
- 8 - #8 x 5/8"
- 4 - Brackets



STEP 1 Remove grille shell from truck and using masking tape to tape off the chrome or painted surface of the grille shell. To protect from scratching the face of the shell during install.



STEP 2 Next cut out the center section of grille shell as shown above. DO NOT REMOVE CENTER BOSS ON BOTTOM OF SHELL MARKED IN RED. This is part of the hood release mechanism. Sand all raised bosses smooth. Repaint as needed.



STEP 3 Layout brackets as shown. Top left bracket is the top left bracket as attached to grille.



STEP 3b Attached brackets shown above.



STEP 5 Center billet grille in grille shell and mark locations of holes as shown above. Then drill a 1/8" hole for each.



STEP 6 Attach billet grille with remaining hardware and re-install the grille shell to truck.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.