



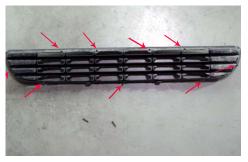
1999-2005 Ford Lightning

4 1 0 0 1 - 4 1 0 0 2 - 4 1 0 0 3 - 4 1 9 0 1 - 4 1 9 0 2 - 4 1 9 0 3

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

- 4 U Clips
- 4 #8x1" Black Phillips Screws
- 4 Brackets



Step 2-Remove the (10) 7mm screws holding the factory insert in place.



Step 3-Loosely attach the mounting clamps as shown to the billet grille.

Step 1-Remove the plastic push rivets toward the rear of the vehicle on the rubber splash guard under the bumper.



Step 4-Carefully insert and center the billet grille into the bumper opening and set the grille back against the small bumper lip and tighten the clamps as shown.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control.

Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.