



1998-02 Lincoln Navigator

Part # 40751 - 40752 - 40753



For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

Hardware

8 - Self Tapping Screws



STEP 1 Remove factory grille shell from vehicle. Then with some protective covering such as a blaket or rubber mat cover a work surface. So you don't scratch the front of your grille shell.

STEP 2 Cut vertical bars using a cut-off wheel. Leave a small amount of material so you can sand or grind flush with the grille shell as shown above.

STEP 3 Center Billet Grille into grille shell. Next mark the 8 locations of vertical rods as shown. Drill a 1/8" in each location, then attach billet grille using self tapping screws. In each of the drilled locations.

NOTE: Please adjust horizontal blades if irregular. This is the result of shipping and handling outside of Carriage Work's control. Also Carriage Works Inc. recommends applying a high quality automotive wax to maintain the original appearance.



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