BILLET GRILLE 1997 FORD SPORT
#4049

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

1. Remove grille shell from truck.

2. Cover chrome or painted face with tape to protect from damage.

3. With the grille shell face down. Remove the plastic welds with small grinder or file that fasten the black center grille to painted shell.

4. After center is removed place billet grille in from the back of grille shell. Center the grille in opening. Mark the six locations where the 1/4" rods meet factory shell. Remove grille. Drill a 1/8" die hole at the six contact points. Reinstall billet grille and use supplied fasteners to mount to shell.

   NOTE: grille is square and the stock opening is not. The grille bars run past the edge when installed from behind.