BILLET GRILLE 1997-98 FORD TRUCK 40481 - 40482 - 40483

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.

- 1. Remove headlights by releasing retention pins approx. 1", then remove turn signal by removing one screw from under the hood and pull out.
- 2. Remove core support cover (plastic), then remove six screws in grille top and two on each side where turn signal has been removed.
- 3. On bottom of support there are two clips to release. Reach through hole in bumper.
- 4. After removing shell from truck, tape off chrome part of the grille surrounding gray center, leaving exposed the body line which seperates the chrome from gray.

5. Using a jig saw or air saw, cut center grey section out following the body line, leaving a small amount of material to be hand dressed for final finish.

6. After smoothing cuts, lay grille shell on its face & install grille from rear.