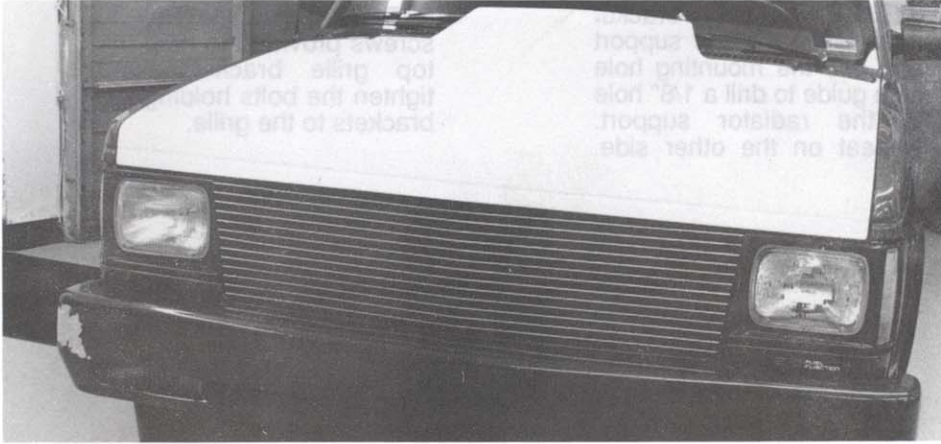


1982-90 Chevy S-10/S-15 Aluminum Grille Installation Instructions

For installation of billet grilles that require cutting of the stock shell, proper tools, knowledge and skill are needed. Carriage Works is not responsible for care & accuracy of the installation, only for Fit & Finish of its products. Use a qualified installer or contact original vendor for references to complete all instructions.



TOOLS REQUIRED:

- Phillips screwdriver
- Electric drill
- 1/8" drill bit
- 1/4" drill bit
- Masking tape



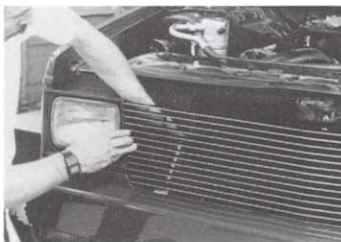
STEP 1 Remove the stock grille. The headlight door on one side and the lower inside screw on the other headlight door must be removed for it to come out. Reinstall the headlight door. With a long 1/8" drill bit and using the lower inside screw hole in the headlight door as a guide, drill a hole in the radiator support panel. Repeat on the other side.



STEP 2 Install [redacted] long screws provided to hold the headlight doors in position.



STEP 3 Put masking tape on the lower grille panel brackets to protect the paint and make marks visible.



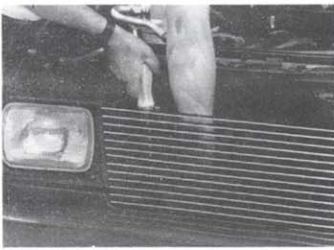
STEP 4 Position the new grille, centered in the opening and flush with the front surface of the headlight doors. Reach behind and mark through the holes in the mounting tabs.



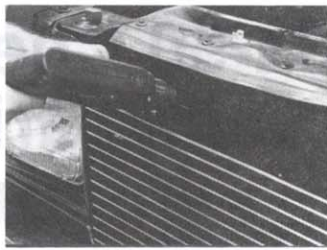
STEP 5 Remove the grille and drill a 1/4" hole on each side for the mounting brackets.



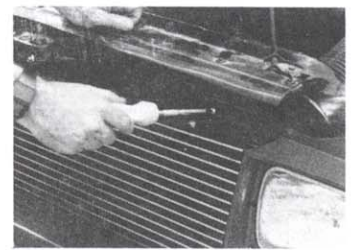
STEP 6 Install the L-shaped mounting brackets supplied on the bottom side of the tabs on the top of the grille. The leg of the L should point up. Tighten them finger tight.



STEP 7 Put the grille in place, and install and tighten the bottom mounting bolts.



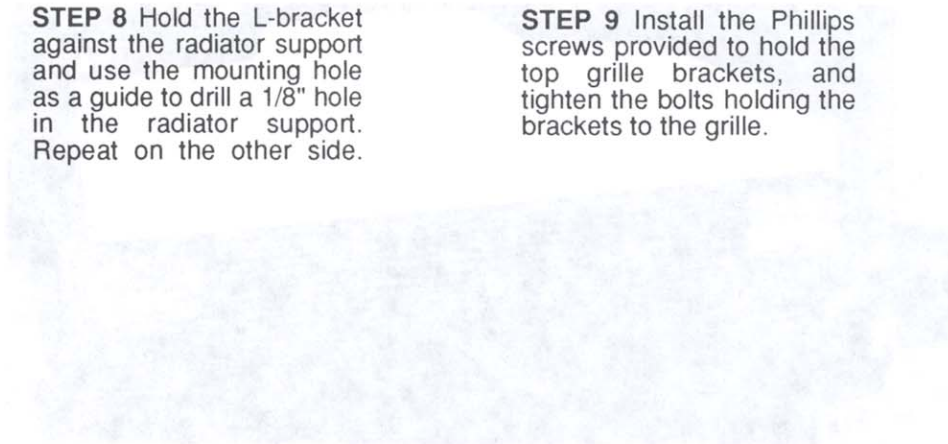
STEP 8 Hold the L-bracket against the radiator support and use the mounting hole as a guide to drill a 1/8" hole in the radiator support. Repeat on the other side.



STEP 9 Install the Phillips screws provided to hold the top grille brackets, and tighten the bolts holding the brackets to the grille.



STEP 10 The installation is now complete.



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